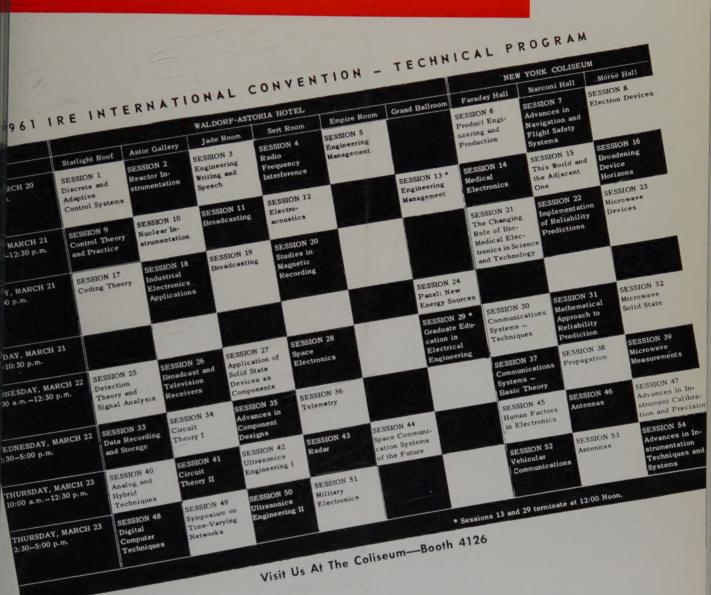
MICONDUCTOR PRODUCTS



High Speed Analog to Digital Converter

Electrically Variable Time Delay Using Drift Transistors

Complementary Resistor Transistor Logic Circuits

COMPARE THIS HIGH-SPEED, LOW-COST SWITCH WITH ANY OTHER



ABSOLUTE MAXIMUM RATINGS

	Storage Temperature .														ı.			4	55	te	0 -	-100	o°c	
	Collector Voltage, VCB.						٠							ı		į.	ļ				_5	0 v	alte	
✓	Collector Voltage, VCES				٠.		٠	٠				н		v		ı	ı				_9	n v	alte	
v	Collector Current, Ic			ı,				ı	ı	и	ų.	ı			ı,						-	inn.	ma	
	Total Device Dissipation	a	t	2	50	C									*							60	mw	

ELECTRICAL CHARACTERISTICS (T - 25°C)

ELECTRICAL CHARACTER	STIC	S (T:	= 25	°C)
Static Characteristics	Min.	Typ.	Max.	
Collector Cutoff Current, ICBO (VCB= -5v)		1	3	μа
✓ Collector Cutoff Current, ICBO				prod
$(V_{CB} = -5v, T = 55^{\circ}C)$			18	μa
✓ Collector Breakdown Voltage, BVCBO				7000
$(I_C = -25 \mu a) \dots$	20			volts
✓ Collector Breakdown Voltage, BVCES				
$(lces = -25 \mu a) \dots$	20			volts
DC Current Amplification Factor, hee				
(VCE = -0.5v, IC = -40 ma)	20	50		
OC Current Amplification Factor, her				
(VCE = -0.3v, IC = -10 ma)	30	70		
Base Input Voltage, VBE				
(Ic = -10 ma, Ig = -1 ma)	0.25	0.32	0.40	volt
Collector Saturation Voitage, VCE (SAT)				
(Ic = -10 ma, I _B = -1 ma) Collector Saturation Voltage, V _{CE} (SAT)		0.12	0.20	volt
(Ic = -10 ma, IB = -0.5 ma)				
✓ Base Input Voltage, VBE		0.15	0.25	volt
(Ic = -10 ma, I _B = -0.5 ma)	2			
			0.34	voit
Dynamic Characteristics				
Output Capacitance, Cob				
(V _{CB} = -6v)		1.5	3	pf
Rise Time, t _r			•	þi
(Vcc = -5v, lc = -10 ma, lbi = -2 ma)		25	60	nsec
Minority Carrier Storage Time Constant, $ au_s$				11366
$(K's)I_B = -1 \text{ ma}$		100	120 p	ch/ma
▼ Gain Bandwidth Product, fr			р	- ar mu
(V _{CE} = -3v, I _C = -5 ma)	100			me
✓ Checks indicate specificati				
- Checks maleure specificati	on im	prove	nents	

Immediately available in quantities 1-999 from your Philco Industrial Semiconductor Distributor Philco's Improved 2N1499A MADT®

Now with New, Tighter "Specs"

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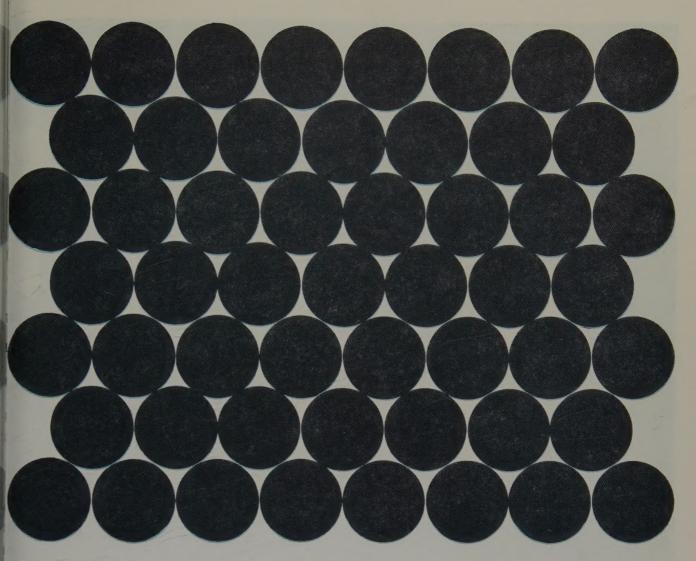
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Front Cover

Technical Program—1961 International IRE Convention SEMICONDUCTOR PRODUCTS—BOOTH #4126—Coliseum



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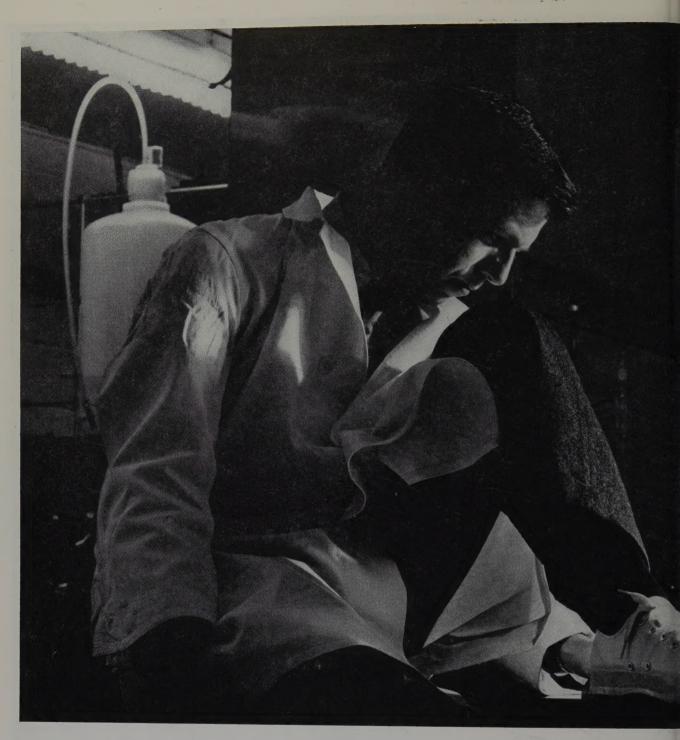
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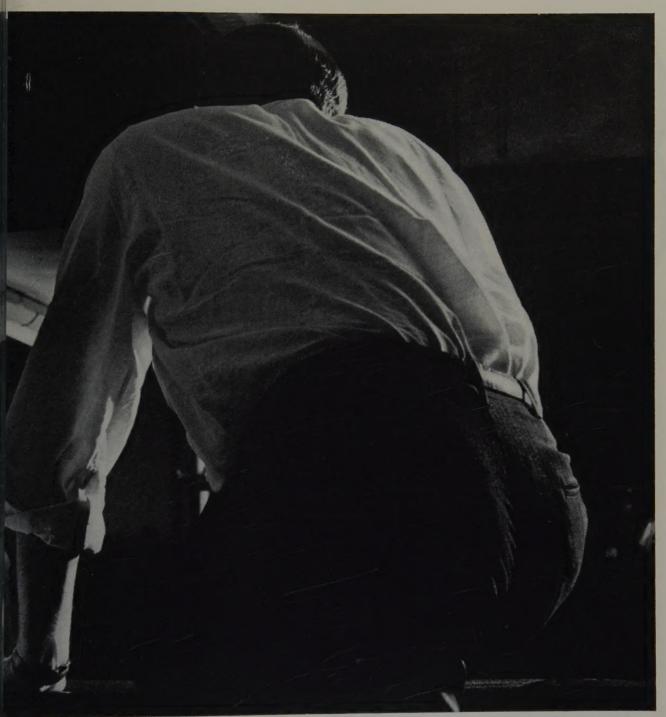
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How can sneakers and smocks impro Antimonides and Tellurides

"You'd be surprised," says Dr. John Draney of Alloys Unlimited Chemical



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quality of Arsenides,

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outcome of Alloys Unlimited's safeguards ecting the purity of its compounds is immedvidenced when you test them. (You'll find

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Gallium Antimonide

Indium Arsenide
Indium Antimonide

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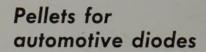
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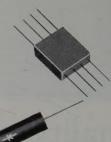
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(PART 2)

The Untouchables

Single Crystal Silicon... he "Pinnacle of Purity"



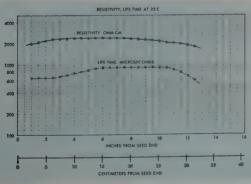
Dow Corning single crystal silicon is produced by vacuum zone refining hyper-pure polycrystalline rod. Result: The purest silicon produced! Typically, impurity content is only 0.15 part per billion of boron for crystals that are consistently above 1000 ohms centimeter resistivity. Boron content is even lower for crystals of 2000-ohms centimeter and above . . . available on a selective basis.

This highest purity P-type silicon is the result of a completely integrated processing facility that starts with the production of trichlorosilane and ends with the crystals heat-sealed in airtight polyethylene envelopes. Purity and quality control dominate every step — in producing the basic chemicals . . . in growing polycrystalline rod . . . in vacuum zone refining . . . in product evaluation and in packaging.

Purity pays off... in rectifiers and diodes having higher peak inverse voltage ratings — in maximum utilization because of uniform lateral and radial profiles over the entire length of the rod. With Dow Corning single crystal rod, you're assured of maximum yield and minimum waste per rod. Rod diameter variation is controlled to less than 1.4 mm (0.055 inches)—simplifying mechanical preparation for either the diffusion or alloying process.

Hyper-pure silicon for every need is now available from Dow Corning. If you grow your own crystals from polycrystalline chunk using the Czochralski method . . . if you zone refine polycrystalline rod . . . if you need 1000-ohm centimeter or better resistivity in single crystal P-type — Dow Corning should be on your preferred source list.

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Dow Corning CORPORATION

MIDLAND, MICHIGAN

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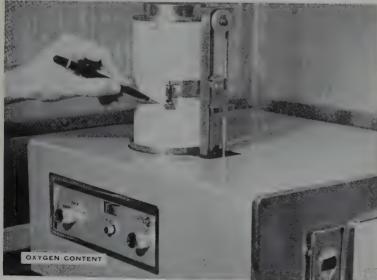
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The Untouchables

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This high quality is the result of a completely integrated production process — a process that starts with the manufacture of trichlorosilanes and other chemicals basic to silicon production. And at every step of the way, rigid quality control assures the ultimate in quality—purity.

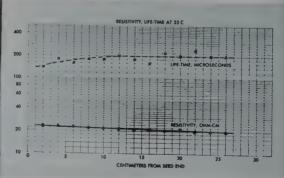
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Whatever your need — polycrystalline rod or chunk; high resistivity P-type single crystal rod; single crystal rod doped to your specifications — Dow Corning should lead your list of sources.



HYPER-PURE SILICON DIVISION
Address: HEMLOCK, MICHIGAN

Dow Corning CORPORATION

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Methanol Nickel Carbonate Nickel Oxide, Black

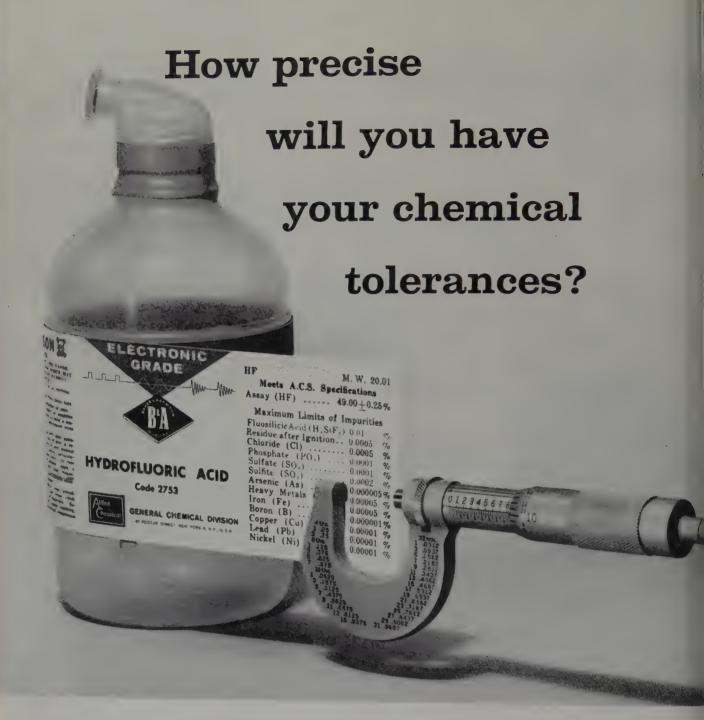
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Zinc Nitrate

Zinc Oxide

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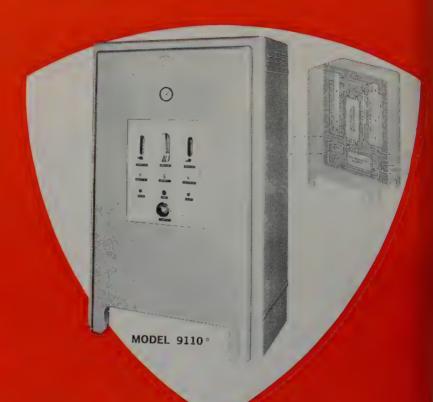
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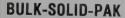


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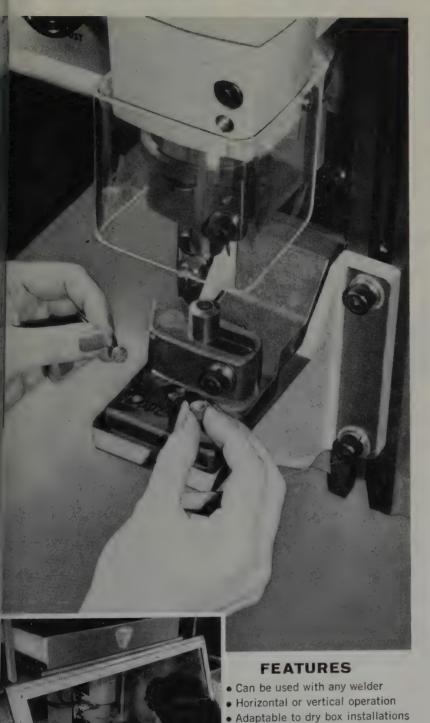




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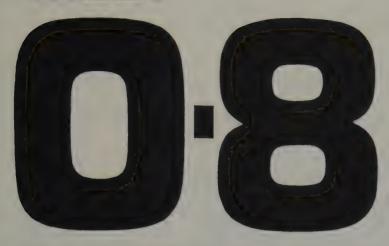
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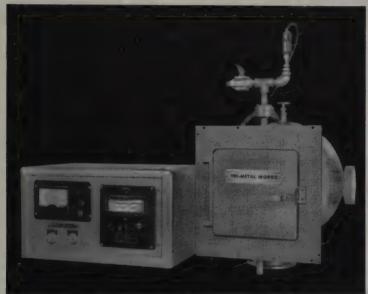
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TITLE: Encyclopedia on Cathode-Ray Oscilloscopes and Their Uses

AUTHOR: John F. Rider, Seymour D. Uslan

PUBLISHER: John F. Rider, New York

The Encyclopedia on Cathode-Ray Oscilloscope and Their Uses is a massive book containing a wealth of information on the design, construction circuitry and use of the oscilloscope. This book is the second edition of an earlier work that has long been an industry reference.

The Encyclopedia contains twenty-three chapters grouped in five sections. The first section deals with the theory of operation of oscilloscopes in general. The first chapter starts with the basic cathode ray tube and discusses types and structures. This is followed by a highly understandable discussion of focusing and deflection. Although very little field theory is used to describe electron beam displacement, the discussions are succinct and remarkably clear. The great wealth of excellent diagrams and illustrations do much to aid in the presentation.

Section II next discusses oscilloscope circuitry and operation. Here the material is presented in a non-mathematical but highly undertsandable form. A chapter is devoted to horizontal and vertical amplifiers. Another chapter deals with time bases. There are chapters devoted to synchronization and power supplies as well as maintenance and special purpose tubes.

The third section deals with the applications of the oscilloscope. Here may be found almost every conceivable use of the instrument from pulse analysis to RF alignment and medical applications. Chapter XVIII is a veritable book in itself and describes the use of the oscilloscope in TV receiver observations.

The fourth and fifth sections of the

The fourth and fifth sections of the Encyclopedia are devoted to waveform analysis and commercial oscilloscope schematics. Again a fund of information is presented in the form of charts, photographs, diagrams and drawings.

The Encyclopedia on Cathode-Ray Oscilloscopes and Their Uses is perhaps the best, most concise and up-to-date work on the subject. In no other single book can the variety of design, analysis and application information on the oscilloscope be found. The text and presentation are excellent in all respects and are aided in no small part by the amount and high quality of the illustrative material. This encyclopedia may certainly be considered a basic laboratory manual on the cathode ray oscilloscope.

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Reviews...

TRE: Transistor Circuit Analysis old Design

HJTHOR: Franklin C. Fitchen

JBLISHER: Van Nostrand, New Jersey

Transistor Circuit Analysis and Design a textbook dealing with the applied e of transistors. This book presents only at amount of theoretical background ccessary to understand the practical aplication of the transistor.

The first two chapters provide an troduction to the transistor in terms circuit parameter definitions and miconductor physics. The latter mateal is presented in an unusually clear anner with excellent line drawings sustrating the movement of the electrons of holes. The energy band concepts are sustrated and the *p-n* diode is presented an introduction to the transistor.

Chapter III considers the transistor as a active element in a circuit. This napter, entitled "The Operating Point," an exceptionally lucid, clear presentation of both bias consideration and stability factors. A great many examples of the methods of bias stabilization are iscussed. Two operating point drifts, he collector current to supply voltage and the collector current to alpha factors entitled M and N here) are defined and abulated together with other biasing quations in table 3-1.

Chapters IV and V develop the transis-

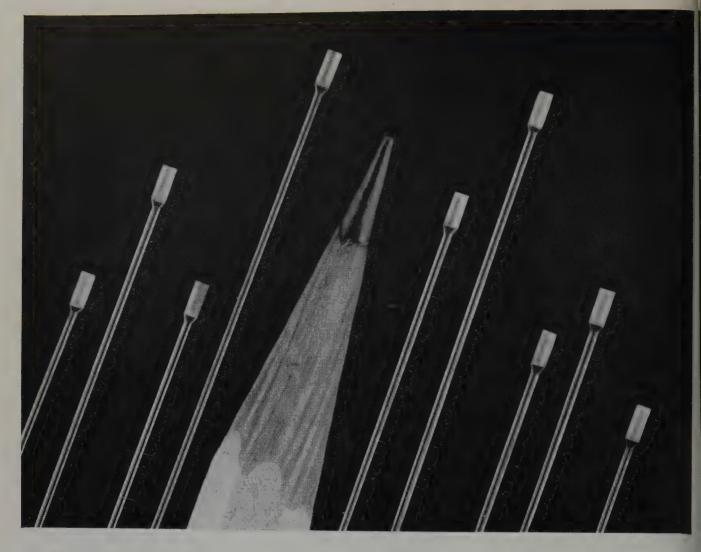
Chapters IV and V develop the transisor equivalent circuit and the single itage amplifier. The presentation in terms f the hybrid parameters is excellent. Quations are collected and tabulated hroughout the chapter (IV). Parameter variations with respect to temperature are presented graphically. Low, medium and high frequency gain equations are considered and typical illustrative eximples are given to clarify amplifier design methods.

A great variety of additional topics are covered in the remaining chapters of the book. Multistage amplifiers, feedback, communications amplifiers and pulse circuits are typical. Three appendices containing selected transistor characteristics and various circuits and parameter conversion tables complete the book.

Transistor Circuit Analysis and Design s an excellent first book on transistors. The approach, stressing direct application of transistors, will make this book invaluable as a working tool. The material s carefully chosen and adequately referenced. The clarity of presentation s unusually good with the practical lesign aspects always in mind.

By Stephen E. Lipsky





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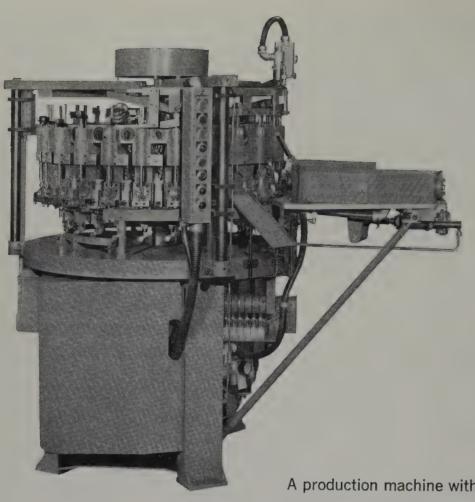
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Editorial . . .

Electroluminescent Devices

One class of solid state phenomena, the technical and practical importance of which has been rowing steadily in the past decade, is that based in the luminescence effect. This consists of the imission of light by a crystal under the excitation by another radiation of sufficiently high requency to produce the effect. The luminescence is called fluorescence if it occurs at the inset of the excitation (about 10⁻⁸ sec. later) and terminates with the latter. On the other hand it is called phosphorescence if it occurs of the order of fractions of seconds or longer after the excitation is ended.

The technical applications of luminescence are extremely varied and in some cases obvious. To mention a few, one may refer to cathode ray tubes, fluorescent tubes, display panels, light amplifiers, etc. Fluorescent crystals have been used recently to produce self-coherent light peams.

The luminescence effect may be produced by radiation pumping, by electron impact, and by *t-c* electric fields produced in the bulk of the crystal. The latter effect, called electroluminescence, was discovered in France in 1936, but has been studied to any great extent only in the past decade. At present the electroluminescent devices possess brightness of the order of that of fluorescent tubes.

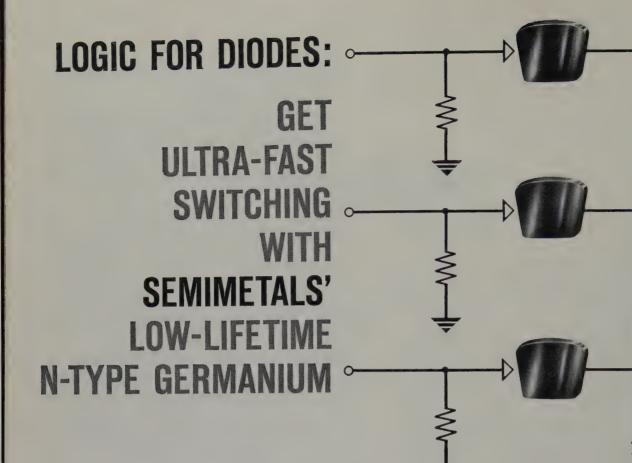
A typical cell consists of a zinc sulphide crystal with activator impurities consisting of ions of Cu, Na, Li, Ag, and coactivator impurities consisting of ions of C1, A1, Ga, In. A crystal with

a thickness of the order of 50μ is mounted between two electrodes, one of which is transparent. Under the application of an external a-c voltage V of frequency varying up to the order of 100~kc, a light radiation of spontaneous emis-

sion type is produced.

The mechanism of production may take various forms: the activator ions produce filled levels near the top of the valence band and the coactivator ions produce empty levels near the bottom of the conduction band. Under the application of the a-c potential, electric fields of the order of 10⁶ V/m are created in the crystal. These may accelerate conduction electrons sufficiently to produce hole-electron pairs which are trapped at the coactivator levels. During the half-cycle of decreasing fields the traps are emptied and recombination occurs with emission of light. As a result the latter appears to be modulated at a frequency twice that of the excitation. Its average brightness varies as exp $(-b/\sqrt{V})$ where b is a quantity depending on the material, the impurities, the frequency of excitation, etc.

At constant value of V the brightness increases asymptotically with the frequency up to about 10 to 100 kc. If the applied voltage is a square wave the light appears as pulses of rise time about 0.2 μ sec and decay time inversely proportional to the excitation frequency. For example, one may have decay times of the order of 20 μ sec at f=2kc, 10 μ sec at f=10kc, etc. These characteristics clearly indicate the importance of electroluminescent devices for technical applications.



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A High Speed Analog To Digital Converter

CARL DAVID TODD*

Analog voltages may be described by a series of binary pulses, thus allowing easier data handling and recording. A complete analog to digital converter system capable of describing a given input voltage within 25 microseconds is presented in detail. The philosophy and techniques of the "put and take" approach to decision making are discussed to give the necessary background to understand the circuit function.

NALOG TO DIGITAL CONVERTERS are used in telemetry systems to change a signal voltage from its analog form to a series of binary pulses. This collows easier data handling and recording.

The basic form of an analog to digital converter is clustrated in Fig. 1. A timing circuit which may be synchronized by a clock pulse adjusts a binary to analog reference voltage until it is equal to the analog aput. The comparator feeds a control signal back to the timing circuit to establish the condition of equal.tv.

Two basic approaches are possible for the timing reircuitry. The first approach is exemplified by a simple multi-stage binary counter with the output of each stage controlling a binary bit in the binary to analog reference. Thus, the reference voltage would be zero at the beginning and then increase in increments determined by the smallest bit of the reference. As soon as the reference voltage became equal to the analog input voltage, the comparator would generate a voltage which would prevent further progression of the counting cycle.

To perform an analog to digital conversion within a period of time of some 30 microseconds would require a clock rate of approximately 4 megacycles for a conversion accuracy of one percent. While binary counters operating at these frequency rates are quite feasible, generating an accurate reference voltage and performing the comparison at this speed would be extremely difficult.

A second approach to analog to digital conversion which is capable of high speed operation is the "put and take" or "half-add-subtract" technique. In this approach, the reference voltage is first set to one half of full scale and a comparison made with the unknown voltage. If the reference value is high, a comparison is then made at one quarter of full scale volt-

age etc. More will be said about this approach later. For now it is only necessary to understand that less decisions are necessary for a given result in conversion accuracy and hence for a given rate of decision, less time will be required for the "put and take" approach than for the straightforward counter approach.

Analag to digital converter systems using the "put and take" approach have been described in several articles.^{1,2} It is the purpose of this article to present a complete design of an analog to digital converter in much more detail than is currently available in the literature.

"Put and Take" Approach

In the "put and take" technique the unknown voltage is first compared with one half of the full scale voltage and a decision made whether to decrease or increase the reference voltage by one fourth of the full scale voltage. A new comparison is then made to decide whether to add or subtract ½ of the full scale voltage.

This process continues until the desired accuracy of conversion is obtained. A single decision could give a resulting error as high as 25 percent of full scale. A two decision process could have an error as large

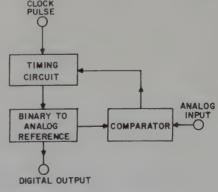


Fig. 1-Basic form of an analog to digital converter.

^{*}Senior Staff Engineer, Special Products Operations, Hughes Semiconductor Division, Newport Beach, California.

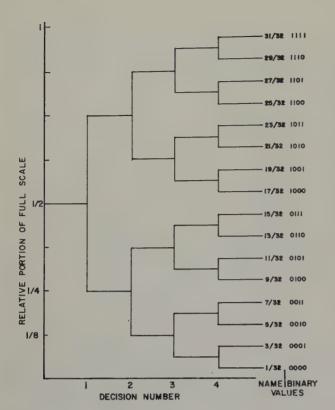


Fig. 2—"Put and Take" method for a 4-decision system.

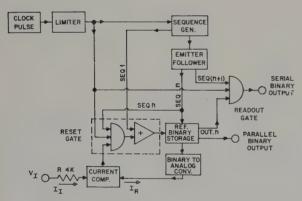


Fig. 3-Simplified block diagram-ADC.

as 12.5 percent of full scale and so on. Only six decisions are required to obtain an accuracy better than one percent of full scale.

Figure 2 shows the sixteen possible operating paths for a four-decision system. For an n-decision system, there will be 2^n possible paths or 2^n possible answers. The maximum possible error due to the approach alone will be:

M.P.E.
$$=\frac{100}{2^{(n+1)}}$$
 percent.

It is important to distinguish between the voltage at which the decision is made and the value which we assign a "name" to. For example, assume the simplest case—that of a single-decision system. Our reference is set at one half full scale. By comparing the un-

known input voltage with the reference, a decision is made as to the larger voltage.

If the input voltage is larger than one half of full scale, we do not know how much larger. We only know that it is greater than one half of full scale and less than or equal to full scale. In order to reduce the maximum possible error (percent of full scale) which may occur as a result of our decision, we say that the input voltage is ¾-full scale.

On the other hand, if the input voltage is less than the half-scale reference, we only know that it lies somewhere between zero and half-scale. Again to reduce the maximum possible decision error, we say that the input is ½ of full scale.

For an *n*-decision system, therefore, we have 2^n name values; one of which is used to describe the input voltage. The lowest name value is $1/2^{(n+1)}$ of full scale and the highest name value is $(2^{(n+1)} - 1)/2^{(n+1)}$ of full scale.

Calibration of the full-scale value is accomplished by applying an input voltage equal to the highest voltage at which a decision may be made. For the 4-decision system of Fig. 2, this is 15/16 of full scale; for the general case this is $(2^n-1)/2^n$.

Analog To Digital Converter

A highly simplified block diagram of the analog to digital converter to be described in this article is shown in *Fig. 3*.

A clock pulse is injected into the limiter which is used to give a constant output pulse for a wide range in input voltage. The use of this switching stage also gives a low output resistance in the condition of zero output voltage as required by the diode gating circuits.

The clock pulse as obtained from the limiter is fed into the sequence generator which develops eight sequentially related negative pulses. The sequence pulses are then fed into emitter followers.

A given sequence pulse sequence n, turns on a corresponding flip-flop FF_n in the binary store whose output controls the reference current, I_R , developed by the binary to analog converter.

The reference current, I_R , is compared with the current I_I , flowing as the result of the application of the input voltage, V_I . If the magnitude of I_R exceeds that of I_I , a negative voltage is generated by the comparator and is fed into the reset gate.

If the output voltage of the comparator becomes negative during the time period of sequence n, a negative voltage will be developed by the reset and gate during the period the clock pulse is negative as illustrated by the simplified voltage waveforms of Fig. 4. This negative voltage then resets FF_n in the binary reference storage.

If I_R were less than I_I , no reset signal would have been developed and the reference binary flip-flop FF_n would have remained "set" and thus produce an output voltage, output n. This output feeds the readout and gate which, upon the application of the sequence

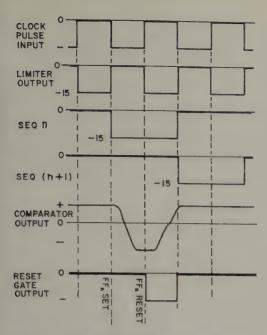


Fig. 4-Simplified voltage waveforms.

(n+1) and a negative clock pulse, will produce an utput pulse.

Upon the generation of sequence 1 all flip-flops exept for FF_1 reset. Sequence 1 sets FF_1 which comares the input voltage V_I with $\frac{1}{2}$ full scale voltage. If V_I is greater than $\frac{1}{2}$ scale, FF_1 remains set. If, on the other hand V_I is actually less than $\frac{1}{2}$ scale, FF_1 will be reset.

Sequence 2 pulse then sets FF_2 in the binary reference storage and causes a readout of FF_1 . If FF_1 renained set (V_I) greater than $\frac{1}{2}$ scale) an output vould be produced by the readout gate.

When FF_2 is set, the effective reference voltage is necessed by $\frac{1}{4}$ scale. If FF_1 remained set, V_I is now compared against $\frac{3}{4}$ scale (or if FF_1 had been reset, against $\frac{1}{4}$ scale), as before, if V_I is greater than I_R , FF_2 will remain set; if I_I is less than I_R , FF_2 will be reset by the reset gate.

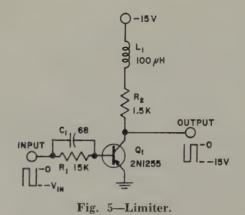
This procedure is continued by adding 1/8, 1/16, 1/32, 1/64 and 1/128 full-scale values to the reference and a decision is made whether to keep or reject the newly added value in accordance with the "put and take" approach described earlier.

A flip-flop stage in the reference binary storage is 'read' by the readout gate upon the application of the sequence pulse which follows the one during which it was set. This gives a serial pulse description of the input voltage.

If parallel output is desired, it is only necessary to connect to the binary reference output directly. A gating signal may be obtained from the sequence generator to allow readout after the cycle has been completed. We will now look at each individual component in the block diagram in more detail.

Clock Pulse Circuitry

Timing and synchronization is controlled by an



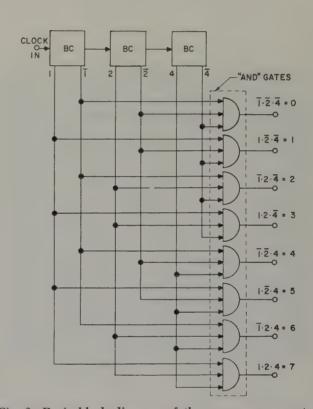


Fig. 6—Basic block diagram of the sequence generator.

input clock pulse having a relatively square waveform at a repetition frequency from a very slow rate up beyond 250 kilocycles per second.

A single stage limiter as shown in Fig. 5 is used to produce a constant amplitude clock pulse over a range of input voltage from about 7 to 50 volts. If large positive peaks are present in the waveform driving the input, a shunt diode should be connected between the base and emitter of Q_1 . Q_1 is driven alternately into saturation and cutoff.

The limiter also presents a low resistance path to ground when the output is zero. This is important for proper operation of the reset and readout *and* gates.

Sequence Generator

The sequence generator develops eight sequentially related negative pulses which are used for the timing

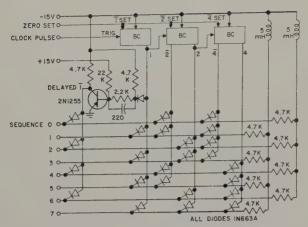


Fig. 7-The sequence generator.

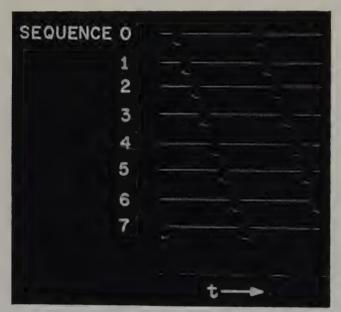
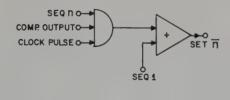


Fig. 8—Sequence generator output waveforms.



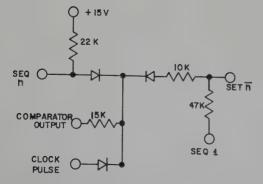


Fig. 9-Simplified reset gate schematic.

control of the functional circuits. The block diagram of the sequence generator is shown in Fig. 6 and its schematic diagram is given in Fig. 7.

The eight output voltage waveforms are illustrated in Fig. 8 for a repetition rate of 250 kc. For further detailed information, the reader is referred to an earlier article³ describing the sequence generator. As mentioned in the original article, an emitter follower was added to each output of the sequence generator to give a lower output resistance. A 10 kilohm load resistor was included in each emitter.

Reset Gate

Any time the added value produced by setting a flip-flop in the binary reference storage causes the magnitude of the reference current, I_R , to exceed that of the input current, I_I , which results from application of V_I , a reset signal must be generated to return the flip-flop to its original or reset state. The voltage necessary to cause reset is generated by the comparator but must be controlled by the reset gate. The simplified schematic of the reset gate in the form of a single unit is shown in Fig. 9.

In order to produce a negative voltage at the output of the and gate for resetting, it is necessary that a negative voltage appear at all three input terminals. Thus, flip-flop FF_n may only be reset during the period sequence n if a negative voltage is produced by the comparator during the half period of the sequence pulse when a negative clock pulse is present. This action is also illustrated in Fig.~4.

After a cycle has been completed and a voltage has been digitized, it is necessary to reset all flip-flop stages in the binary reference storage before the next cycle begins. Total reset may not be accomplished during the period sequence 0, since this is the time FF_1 is being read.

Reset may be performed during the period sequence 1 for all flip-flops except FF_1 . It is neither necessary nor desirable to reset FF_1 since the cycle begins with FF_1 in the "set" state.

The complete schematic diagram of the reset gate is shown in Fig. 10.

Reference Binary Storage

The memory of past decisions made during the process of digitizing an analog voltage is retained in the reference binary storage. Seven identical binary flip-flops of the form shown in the schematic diagram of $Fig.\ 11$ are used to store the seven bits of information. The flip-flops are set by the rising portion of their corresponding sequence pulses and may be reset upon the receipt of a negative current from the reset gate. Diode CR_1 provides a discharge path for capacitor C_3 when the sequence pulse returns to zero. Without this diode, the flip-flop would be reset unintentionally.

The output is taken from the collector of Q_1 , and thus, a negative output voltage is available in the "set" state. This output feeds the readout gate for

perial output or may provide an output in parallel term. Connection to the collector of Q_2 may provide the complement of the output if desired.

inary To Analog Converter

The binary to analog converter receives its conlrolling input from the binary reference storage and produces an analog current corresponding to the digital input. The analog to digital converter may be abought of as a servo loop. In such a case, the binary to analog converter is, in effect, the feedback path cince the input is reconstructed from the output and as then compared by the comparator.

The schematic diagram of the seven bit binary to nalog converter is shown in Fig. 12. Diode gating ircuits switch the current sources on and off upon ommand of output voltages from the binary reference torage.

The seven reference currents are derived from a vell-regulated 128-volt power source fed through an appropriate precision resistor. Since the output voltage is very low, the current is determined almost enirely by the supply voltage and series resistor.

The analog to digital converter described in this rticle was designed for a 1.28 milliampere full scale (5.12 volts applied to an input resistor of 4 kilohms) nput and thus the individual current sources are 1.64 milliampere, 0.32 milliampere, etc, down to 10 nicroamperes for the seventh stage.

The full-scale value of 5.12 volts was chosen for simplicity in testing and describing the prototype model. This may be changed by modifying the input resistor, R. The full-scale voltage will be 1.28×10^{-3} R

All of the diodes used in the gating circuits must be capable of relatively high speed operation in high resistance circuits. The Hughes HD5000 silicon ultra fast computer diodes have the low capacitance and fast recovery required for the or gate diodes CR_1 through CR_7 .

Diodes CR_8 through CR_{14} may also be type HD5000 although somewhat better performance was obtained using the Hughes type 1N663A silicon computer diode. The 1N663A has a slightly higher value of capacitance which is utilized to overcome the shunt wiring capacity in the high resistance circuitry.

Comparator

One of the most critical elements in the analog to digital converter system is the comparator which must make the necessary decisions at a high rate of speed. To add to the problem, the comparator undergoes severe overload as the various reference currents are switched in and out. The worst case is for the condition where the analog input voltage is near zero. The first step places a half-scale current into the comparator. It is fortunate that if such an overload is present, more than one period of time is available before the comparator must fully recover from the overload. It is necessary that no transient ringing be de-

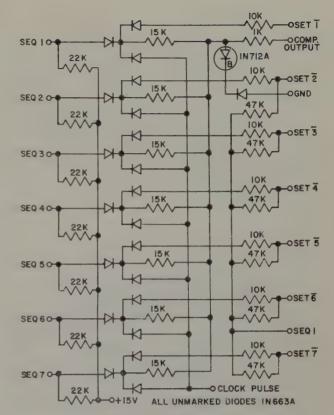


Fig. 10--Reset gate.

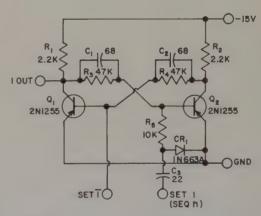


Fig. 11—Flip-flop used in the reference binary storage.

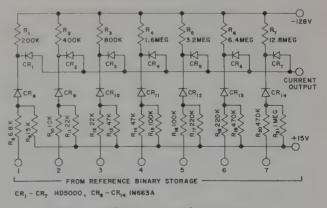


Fig. 12—Binary to analog converter.

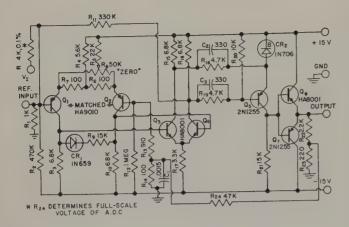


Fig. 13-A high speed DC comparator.

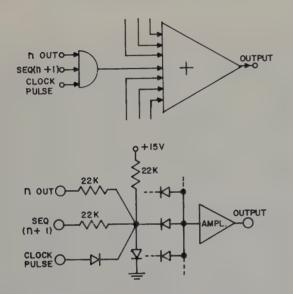


Fig. 14—Simplified schematic of the readout gate.

veloped with the output oscillating between a positive and a negative value.

Equivalent input zero drift was held to about ± 1 error and to allow performance at elevated temperatures.

The performance of the comparator illustrated schematically in Fig.~13 is excellent. Measured recovery for a 65 times overload was less than 1.5 microseconds.

Equivalent input zero drift was held to about ± 1 millivolt over a wide temperature range by using matched transistors for the first differential stage.

This comparator is described in detail in another paper by Todd and Morishita.⁴ For a theoretical discussion of comparison, reference No. 5 should be consulted.

Readout Gate

After the flip-flops in the binary reference storage have had the opportunity to be set, their state may be read out by some means. One approach would be to complete the process of analog to digital conversion and then read the memory in a serial or parallel manner. For serial readout it is actually preferable to read the memory stage as soon as the decision as to its state has been made. Thus, since the conversion and readout operations are performed concurrently, each function has more time available for a given requirement of total cycle period.

For a given flip-flop, FF_n , in the binary reference storage, the final decision as to its state for a given conversion is made during the period sequence n. The readout function of FF_n may then be asccomplished during the time period sequence (n + 1).

The schematic diagram for one unit of the readout gate is shown in Fig. 14. The circuit is a simple three-input and gate. If no voltage of flip-flop FF_n is in the reference memory, the sequence (n + 1) pulse is insufficient to overcome the forward bias of diode CR_n , (since the sequence voltage is always somewhat less than 15 volts), and hence no output is produced.

If, on the other hand, a negative voltage is present at the n output terminal, a negative output may be produced during the portion of the period sequence (n+1) in which the clock pulse is negative.

The outputs of the seven sections of the readout gate feed an *or* gate to yield a serial output at the *output* terminal.

The complete schematic of the readout gate is shown in Fig.~15. The two transistors Q_1 and Q_2 are used to amplify the output of the readout and-or gate and to properly shape the waveform of the output pulses.

Packaging

All of the functional circuits except for the clock pulse amplifier were constructed as plug-in modules. The sequence generator and the eight emitter followers were mounted in one can and the d-c comparator in another.

To simplify the wiring, the binary to analog converter and the readout gate were placed in the same can as were the reset gate and the reference binary storage.

No real effort was made to achieve the ultimate in compactness. Yet the same 330 components including 39 transistors and 99 diodes were packaged in a cabinet measuring $9'' \times 5\frac{1}{2}'' \times 5\frac{1}{2}''$.

Photographs of the finished analog to digital converter are shown in *Figs.* 16 and 17.

Interpretation

Proper interpretation of the output word is necessary to yield the optimum accuracy. As described in the earlier discussion on the "put and take" approach, certain "name values" are available. For the seven-decision system, 128 name values are available.

To arrive at the name value from the binary word describing the analog input voltage, it is necessary to add the display value as given in Table 1 for each output pulse present, and to this value add an additional voltage corresponding to $\frac{1}{2}^{(n+1)}$ of full-scale

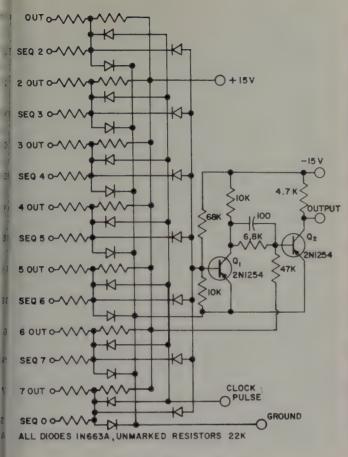


Fig. 15-Readout gate.

voltage or in the case of the prototype model, 0.02 volts.

Table 1. Display Values for Interpretation of Binary Output.

Output	Fractional F.S. Value	Value (5.12V F.S.)				
1	1/2	2.56V				
2	1/4	1.28				
3	1/8	0.64				
4	1/16	0.32				
5	1/32	0.16				
6	1/64	0.08				
7	1/128	0.04				

Name value = Sum of display values for pulses present + 0.02V.

Performance

The performance of the sequence generator and the *d-c* comparator has been described in previous articles^{1,2} and hence will not be discussed here.

Fig. 18 illustrates several voltage waveforms appearing at various points in the converter circuit.



Fig. 16-Top and rear views of the completed converter.

As a typical case, the events surrounding sequence n and FF_n are shown for n equal to 3. Two possible conditions are illustrated. Photographs (a) through (g) of Fig.~18, illustrate the voltage waveforms where the sequence 3 pulse sets a $\frac{1}{8}$ -scale reference voltage only to find that this is higher than the input voltage and thus must be removed.

Fig. 18 (a) is the sequence 3 pulse, (b) is the waveform appearing at the input of the comparator, and (c) shows the comparator output voltage waveform. The action occurring during time intervals sequence 1 through sequence 0 are also shown in Fig. 18 (b) and (c). Note that when during sequence 1 a $\frac{1}{2}$ -scale



Fig. 17—The completed analog to digital converter.

35

reference is applied, a negative voltage appears at the input of the comparator thus indicating an excessive reference voltage. The same action occurs during sequence 2 and sequence 3 as ¼-scale and ½-scale reference voltages are applied.

When sequence 4 acts to apply the 1/16-scale reference, the comparator remains positive thus signifying that the d-c input voltage is slightly greater than 1/16-scale (0.32 volts) but less than $\frac{1}{8}$ -scale (0.64 volts). When sequence 7 acts to apply 1/128-scale reference, the comparator input is again driven negative and thus FF_7 must be reset.

The action of the reset gate is illustrated by the waveform shown by Fig. 18 (d). This waveform is taken at the summing junction ahead of the diode and 10 kilohm resistor supplying the reset signal to FF_3 . Note the sharp negative spike which occurs during the last half of sequence 3. This is the pulse which resets FF_3 . The resetting action of sequence 1 is not shown in Fig. 18 (d) since this reset signal is applied to FF_3 directly.

Fig. 18 (e) illustrating the output voltage waveform of FF_3 shows how FF_3 is set for the first half of sequence 3 but is then reset.

Flip-flop FF_3 is read out during the time interval sequence 4. Since FF_3 was reset, no output corresponding to FF_3 appears in the final output waveform of Fig. 18 (g).

Photographs (h) through (n) of Fig. 18 illustrate the second condition where the input voltage is greater than $\frac{1}{8}$ -scale. Thus FF_3 will be set by sequence 3, but no reset pulse is generated during the period sequence 3 since the comparator input is positive. Thus no reset pulse appears in Fig. 18 (k). The small negative voltages appearing are insufficient to cause reset action.

Fig. 18 (l) showing the output voltage waveform of FF_3 illustrates how FF_3 is set by sequence 3 and remains set for the remainder of the cycle until it is reset during the period sequence 1. Since FF_3 remains set, a readout pulse corresponding to FF_3 appears in Fig. 18 (n).

An illustration of the conversion of an input which varies between the two positive levels of approximately one and three volts is shown in *Fig. 19*. The input is varying at a 1 kilocycle per second rate. For clarity of the illustration, a clock rate of 32 kc was chosen. It is desirable that the clock and input signals be synchronized.

Waveform (a) in Fig. 19 is the sequence 1 pulse to give a time reference. Fig. 19 (b) illustrates the output obtained for full scale input voltage.

The binary word description of the input waveform is given by Fig. 19 (c) and the input waveform is displayed by waveform (d).

Fig.~20 shows the output pulse obtained for a given d-c input voltage as the clock pulse rate was changed from 10~kc to 300~kc. Sequence 1 pulse is also shown for reference. While some degradation of the output pulse occurs as the clock rate is increased, the wave-

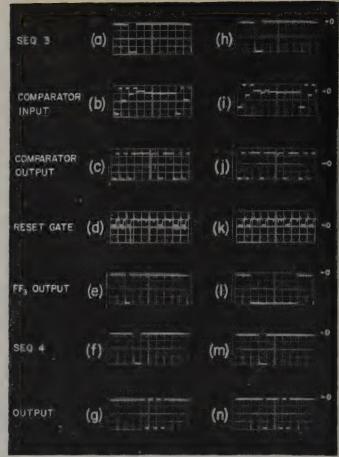


Fig. 18—Operating voltage waveforms.

form obtained with a clock rate of $300\ kc$ is quite acceptable. Operation at clock rates in excess of $350\ kc$ gave somewhat erratic results.

The transfer plot of the analog to digital converter was obtained for clock frequencies from $10\ kc$ to $300\ kc$. No appreciable calibration shift was noted as the clock rate was altered. The largest percentage of full scale error for the decision points was $0.65\ percent$.

The highest absolute error for voltages which were multiples of 40 millivolts was slightly greater than one percent from 400 millivolts up. These accuracy figures are quite acceptable because the accuracy of the precision resistors in the prototype model was one percent.

The use of reference resistors with a tighter tolerance might reduce the error slightly although the maximum possible error of a seven-decision system is slightly less than 0.4 percent of full scale. This would allow a maximum absolute error of 4 percent at 500 millivolts if we assume that the entire error rests in the decision making.

Certainly the accuracy of the converter is dependent upon the regulation of the power supplies. The two 15-volts supplies should be regulated within ± 1 volt or better. Current drain on the negative supply is slightly greater than 100 ma while the drain on the positive supply is only 25 ma.

The 128-volt reference supply must be well regulated as any error in this supply voltage will be present in the output. For optimum accuracy, this supply voltage should be made equal to 128.7 volts to

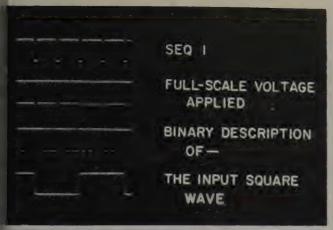


Fig. 19—Binary description of a square wave.

llow for the small drop across the series diodes in he binary to analog converter.

cknowledgment

The many suggestions contributed by W. Steiger

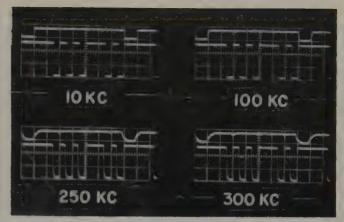


Fig. 20—Output vs. frequency.

and M. Morishita were most helpful and are gratefully acknowledged. Mr. Morishita also constructed the prototype model and conducted the required tests necessary for the completion of the design.

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Electrically Variable Time Delay Using Cascaded Drift Transistors

R. W. AHRONS*

The function of electrically variable time delay can be performed by varying the collector bias voltage and current of a transistor with a drift field in the base region. However the cut-off frequency of the transistor also varies. The measuring factor, f_{coT} , cut-off frequency times delay, is a function of the device. The drift transistor has twice the f_{coT} per single stage as an R-C circuit where the capacitance, C, is electrically variable. With cascaded stages a net gain in f_{coT} of the cascaded unit is obtained. This net gain is tabulated as a function of number of stages. As an example, eight cascaded 2N384 transistors provide variation of delay of .11 μ sec with a minimum cut-off frequency of 5 mc.

ANY ELECTRONIC SYSTEMS require a device in which a signal is delayed in time; the amount of this delay is controlled by another electrical signal. Transistors containing drift fields perform such a delay function when the voltage bias on the collector junction is varied. The cut-off frequency is de-

creased as the delay is increased. However, the product of delay and cut-off frequency is a function only of the type of transistor. This product can be increased by cascading a number of transistor stages. As an example, a circuit comprising eight 2N384 transistors provides a variation of delay of 0.11 µsec with a minimum cut-off frequency of 5 mc. In most practical cases there is a number of stages at which a maximum product of minimum cut-off frequency and variation of delay is obtained. This number of stages

*R.C.A. Laboratories, David Sarnoff Research Center Princeton, N. J. is a function of the ratio of the maximum alpha cutoff frequency of the transistor and minimum cut-off frequency specified in the circuit design. This article compares the product of cut-off frequency and delay for single units of various types of transistors and a variable capacitor. Furthermore, the increase in this product when cascading is tabulated as a function of the number of stages.

It was recognized by Bedford and Fredendall in 1939^1 that cascade R-C stages give an effective delay. The cut-off frequency (3 db point) of cascaded R-C circuits decreases approximately with the number of stages to the 1/2 power. However, the delay through each stage adds linearly. Thus, in cascading, the delay increases more rapidly than the cut-off frequency decreases. If electrically variable capacitors such as p-n junction devices are used in an R-C circuit, a variation of delay can be obtained. There is also a variation in frequency response.

In a triode transistor device the minority carriers traverse the base region in a finite transit time. This transit time may be varied electrically by altering the field inside the base region or by changing the electrical width of that region. The latter may be accomplished by changing the width of the collector depletion layer as a function of collector voltage (the "Early Effect"). However, in the case of transistors, the change in transit time or delay is also accompanied by an inverse change in cut-off frequency. As in the case of cascading R-C stages, the delay increases more rapidly than the cut-off frequency decreases. Since the advantage of cascading is the same for all devices, the complete circuit can be evaluated by the product of the transit time and the cut-off frequency for each stage. For R-C stages and several types of transistors, this product, $f_{co} \tau$, is shown in Table 1. Appendix A contains the derivation of f_{co} τ for each circuit or device.

The exponential or *erf* graded base has the highest product among the transistors with different base grading. Fortunately, in the drift transistor the grading in the base region closely resembles an *erf*

Table I— $f_{co}\tau$ for Various Single Stages

Circuit or Device	$f_{co} \ au$
R-C	$\frac{1}{2\pi}$
Uniformly Graded Base Transistor	$\frac{1}{2\pi}$
Linearly Graded Base Transistor	$\frac{\sqrt{2}}{2\pi}$
Exponentially or "erf" Graded Base Transistors	$pprox rac{2}{2\pi}$
External Drift Field in Base Transistor	$\frac{4.4}{2\pi} \mathrm{V}^{1/2}$

function. Except for the case of a transistor with an external drift field imposed in the base, f_{co} τ is independent of electrical parameters. In this latter case the f_{co} τ product is a function of the internal base voltage from collector to emitter. The use of an external drift field appears to show good promise, but a practical device with this drift field is presently difficult to fabricate.

If several of one of the above types of devices are cascaded, the composite product of delay and frequency cut-off is:

$$f_o d = n \sqrt{2^{1/n} - 1} f_{co} \tau$$
 (1)

where $f_{co} \tau$ is the product of delay, τ , and cut-off frequency f_{co} , associated with the single stage and n is the number of stages. The derivation of Eq. 1 appears in Appendix B. Table 2 shows the values of

$$\sqrt{2^{1/n}-1}$$
, $n \cdot \sqrt{2^{1/n}-1}$ and $\frac{n \cdot \sqrt{2^{1/n}-1}}{2\pi}$ vs n .

For example, with the use of eight cascaded transistors, one obtains a factor of 2.4 increase over that of the single stage case.

In most practical cases, there is a minimum delay associated with each stage. The amount of variable delay, Δd , is given by the difference between maximum and minimum delay. Hence,

$$f_o \Delta d = n \sqrt{2^{1/n} - 1} f_{co} \left(1 - \frac{f_o}{f_{co \max} \sqrt{2^{1/n} - 1}} \right)$$
 (2)

Furthermore, for a given minimum cut-off frequency f_o , specified in the circuit design, there is an optimum number of stages at which the f_o Δd is a maximum. This maximum occurs when

$$n_{\rm opt} = .69 \left(1/2 \frac{f_{c\dot{o}\,\text{max}}}{f_o} \right) \tag{3}$$

Eq. 2 and 3 are derived in Appendix C. Thus, for a fixed minimum frequency, f_o , the amount of variation in delay will decrease beyond n_{opt} of Eq. 3.

Table 2—Numbers Used in Cascading n Stages

n	$\sqrt{2^{1/n}-1}$	$n\sqrt{2^{1/n}-1}$	$\frac{n\sqrt{2^{1/n}-1}}{2\pi}$
1	1.000	1.00	0.159
2	0.643	1.29	0.205
3	0.509	1.53	0.244
4	0.436	1.74	0.277
5	0.384	1.92	0.304
6	0.349	2.09	0.332
7	0.322	2.25	0.358
8	0.302	2.40	0.382
9	0.282	2.54	0.404
10	0.268	2.68	0.426
12	0.243	2.92	0.465
16	0.216	3.36	0.535
20	0.187	3.74	0.595
24	0.171	4.10	0.652
32	0.148	4.74	0.755

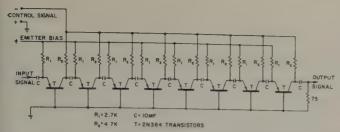


Fig. 1-Transistor variable delay circuit.

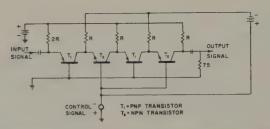


Fig. 2—Transistor variable delay circuit with complementary symmetry.

Results

Eight 2N247 and 2N384 transistors were tested in the cascade circuit shown in *Fig. 1*. Table 3 shows the measured and calculated (from Eq. 1 and Table 1) results.

Table 3—Measurement and Calculation of Delay

Transistors	$f_{o \mathrm{min}}$	Measured Delay	Calculated Delay	Collector Voltage			
	mc	(μ sec) Max-Min	(μ sec) Max-Min	Max volts	Min volts		
(8) 2N384	5	.1504	.158026	6.4	.42		
(8) 2N247	5	.1608	.158088	10.5	2.0		

The 2N384 is listed as having a 100 mc alpha (grounded-base) cut-off frequency; the 2N247, 30 mc.²

The measurements and calculations agree to within reasonable limits. It should be noted that one major advantage of the circuit of $Fig.\ 1$ is that the gain of each stage is approximately unity and varies only a few percent within the life of the transistor.

In the circuit of $Fig.\ 1$, the control signal tends to mix with the delayed signal. If the frequency spectrum of the control signal and the delayed signal do not overlap, the capacitors, C, can filter the control signal from the delayed signal. However, if these two signals do overlap and if it is not desirable to remove this control signal by subtraction means, the cascade transistor circuit configuration of $Fig.\ 2$ offers a solution. This circuit contains alternate npn and pnp transistors. The control signal does not appear in the delayed signal.

APPENDIX A

Derivation of the Product, $f_{co}\tau$

The product, $f_{co} \tau$, for a single stage or device is derived for the following five cases.

Case 1 R-C Circuit

The phase angle of an R-C circuit such as that shown in Fig. 3 is given by:

$$\phi = \tan^{-1} \frac{f}{f_{co}}$$

If ϕ is small, then $\phi \approx \frac{f}{f_{co}}$

Delay,
$$\tau = \frac{d\phi}{d\omega}$$

Thus,

$$f_{c\bullet} \tau = \frac{1}{2\pi} \tag{A-1}$$

Case 2 Uniformly Graded Base Transistor

In the case of a triode transistor, the cut-off frequency is given by:

$$f_{co} = \frac{1}{\pi \sqrt{\bar{D}}} \frac{w}{(2\tau)^{3/2}}$$
 (A-2)³

$$f_{co} \tau = \frac{1}{2\pi \sqrt{D}} \frac{w}{(2\tau)^{1/2}}$$
 (A-3)

where D is the diffusion constant, τ is the transit

time, and w is the width of the base region.

For the uniformly graded base:

$$\tau = \frac{w^2}{2D} \tag{A-4}^4$$

Thus, from Eq. A-3:

$$f_{co} \tau = \frac{1}{2\pi} \tag{A-5}$$

Case 3 Linearly Graded Base Transistor

For the linearly graded base:

$$\tau = \frac{w^2}{4D} \tag{A-6}$$

Thus, from Eq. A-3:

$$f_{\infty} \tau = \frac{\sqrt{2}}{2\pi} \tag{A-7}$$

Case 4 Exponentially Graded Base Transistor and Erf. Graded Base Transistor

The equation for τ for case 4 is complex and τ is a

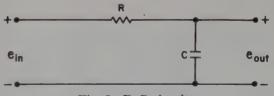


Fig. 3-R-C circuit.

function of relative impurity content at the boundaries of the base region. However τ/τ_o varies from 1/3to 1/6 over three orders of relative impurity content.6 $au_o=w^2/2D$. The results from erf or exponential functions are so clear that for all practical applications, this treatment will consider these two functions together. Thus,

$$f_{co} \tau = \frac{\sqrt{3} \text{ to } \sqrt{6}}{2\pi} \approx \frac{2}{2\pi}$$
 (A-8)

Case 5 External Drift Field in Base Transistor

An external voltage, V, which creates a drift field, E, in the base of a transistor, can control the transit

time, t, of the carriers which cross the base of width,, w, such that:

$$\tau = \frac{w}{v} = \frac{w}{\mu E} = \frac{w^2}{\mu V} \tag{A-9}$$

where v is the velocity of the minority carrier, μ is its mobility, and V is the drift voltage between emission and collection points. Using Eq. A-3,

$$f_{co} \tau = \frac{1}{2\pi \sqrt{D}} \frac{\sqrt{\mu V}}{\sqrt{2}} \tag{A-10}$$

At a temperature of 300°K

$$f_{co} \tau = \frac{4.4}{2\pi} V^{1/2} \tag{A-11}$$

APPENDIX B

Derivation of Cascading Equations

Consider a transfer function, h, of each stage as

$$h = \frac{1}{\sqrt{1 + \left(\frac{f}{f_{co}}\right)^2}} e^{i\phi}$$
 (B-1)

Eq. B-1 is a good approximation for the transistor as well as the R-C circuit. For n stages cascaded,

$$h_n = (h)^n = \left(\frac{1}{\sqrt{1 + \left(\frac{f}{f_{co}}\right)^2}}\right)^n e^{jn\phi}$$
 (B-2)

The delay,

$$d = \frac{dn\phi}{d\omega} = \frac{nd\phi}{d\omega} = n\tau \tag{B-3}$$

The cut-off frequency, f_o , is the frequency f at which

$$|h_n| = \left(\frac{1}{\sqrt{1 + \left(\frac{f_o}{f_{co}}\right)^2}}\right)^n = \frac{1}{\sqrt{2}}$$
 (B-4)

Thus.

$$f_o = \sqrt{2^{1/n} - 1} f_{co}$$
 (B-5)

and finally,

$$f_o d = n \sqrt{2^{1/n} - 1} f_{co} \tau$$
 (B-6)

Eq. B-6 is Eq. 1 in the text.

APPENDIX C

Derivation of Optimum Number of Stages

Since all practical devices have a minimum delay, there is an optimum number of stages, n_{opt} , at which the variable delay, Δd , is maximized. This maximum is a function of minimum cut-off frequency f_o .

$$\Delta d = d - d_{\min} = n \sqrt{2^{1/n} - 1} f_{co} \tau \left(\frac{1}{f_o} - \frac{1}{f_{o \max}} \right)$$
 (C-1)

From Eq. B-5

$$f_{o \max} = f_{co \max} \sqrt{2^{1/n} - 1}$$

Thus.

$$f_o \Delta d = n \sqrt{2^{1/n} - 1} f_{co} \tau \left(1 - \frac{f_o}{f_{co \max} \sqrt{2^{1/n} - 1}} \right)$$
 (C-2)

Eq. C-2 is Eq. 2 in the text.

$$2^{1/n} = 1 + \frac{1}{n} \log 2 + \frac{1}{2n^2} (\log 2)^2 + \dots$$

Using only the first two terms of the series as an ap-

proximation, if

$$\sqrt{2^{1/n} - 1} = n^{1/2} (\log 2)^{1/2} = .83n^{1/2}$$
 (C-3)

Then.

$$f_o \Delta d = f_{co} \tau \left(.83 n^{1/2} - n \frac{f_o}{f_{co \text{ max}}} \right) \tag{C-4}$$

For a maximum,

$$\frac{d(f_o \Delta d)}{dn} = f_{co} \tau \left(\frac{.83}{2} n^{-1/2} - \frac{f_o}{f_{co \max}} \right) = 0$$
 (C-5)

Then,

$$n_{\rm opt} = .69 \left(\frac{1}{2} \frac{f_{co \, \text{max}}}{f_o}\right)^2$$
 (C-6)

Eq. C-6 is Eq. 3 of text.

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Electrical Representation of the Drift Transistor

J. LINDMAYER* C. WRIGLEY*

Since the drift transistor is an electronic device, it is desirable to find an electrical analogue for drift transistor action. The analogue found is a distributed electrical system or transmission line. The analogue is developed in general form such that, for zero drift field, it becomes the well known diffusion transistor analogue. All electrical parameters are expressed in terms of physical parameters. The capacitance and resistance distributions are functions only of the impurity distribution, so that any arbitrary impurity distribution can be simulated by means of the corresponding resistance and capacitance functions. As a specific example, for an exponential impurity distribution in the base layer of the transistor the capacitance and resistance per unit length respectively increase and decrease exponentially. The current and minority carrier distributions and the four-pole parameters are calculated from the electrical analogue for the exponential distribution. The emitter and collector diffusion capacitances and the stored charge are also calculated. The parameters as calculated from the electrical analogue are in agreement with published results calculated from the physical system. This shows that the analogue described is the natural electrical analogue for the drift transistor.

Introduction

The exact electrical analogue for uniform-base junction transistors is well known.^{1,2,3} We now wish to extend this analogue to drift transistors, with the diffusion transistor included as the limiting case for zero drift field. The analogy will be developed in general form. Various parameters will be calculated for the case of an exponential impurity distribution.

We will calculate the parameters for the intrinsic transistor. The overall parameters may be determined by adding the emitter and collector transition capacitances at the boundaries, and by adding the base impedance in series with the base lead. The emitter efficiency may be represented by an impedance at the emitter boundary. (Fig. 8)

The minority carrier distribution in the base region leads to an equivalent distributed capacitance which will be called the "diffusion capacitance" function. The definite integral of this function will be called the "total internal capacitance." Fractions of this capacitance will appear at the emitter and collector, and will be called respectively "emitter diffusion capacitance" and "collector diffusion capacitance."

For an exponential impurity distribution, at small injection levels, we have the case of constant "built-in" field at the base layer. However, for high injection levels the field should be modified and the general equations will utilize a current dependent field.

Continuity Equation for the Minority Carrier Flow

The minority carrier concentration in the base region is a function of time and distance. We may con-

sider an infinitesimal volume element of area A, and length dx. The continuity equation for this volume is:

$$qA \frac{\delta N}{\delta t} = -\frac{qA}{\tau} (N - N_0) - \frac{\delta i}{\delta x}$$
 (1)

where N = average minority carrier concentration within the volume element,

 N_0 = thermal equilibrium concentration,

q = electronic charge,

 τ = mean lifetime of the minority carriers,

i = minority carrier current.

We will now define a quantity, charge per unit length:

$$Q^* = qA (N - N_0) \tag{2}$$

(The asterisk will hereafter be used to denote quantities for unit length.) Rewriting Equation (1) and utilizing Equation (2), we obtain:

$$\frac{\delta Q^*}{\delta t} = -\frac{1}{\tau} Q^* - \frac{\delta i}{\delta x} \tag{3}$$

The minority current with an aiding field is the sum of the diffusion and drift currents, thus:

$$i = -qAD \frac{dN}{dx} + qA \mu E_b N$$

If the electric field in the base region is current independent, (the case for a built in field at sufficiently small current densities in a drift transistor), the terms in the above equation may be added.

For most practical cases $N_0 \ll N$, and we may write:

$$i = -D \frac{dQ^*}{dx} + \mu E_b Q^* \tag{4}$$

^{*}Sprague Electric Co., North Adams, Mass.

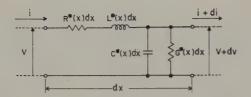


Fig. 1-General non-uniform transmission line section.

where D =diffusion constant of the minority carriers,

 μ = mobility of the minority carriers,

 $E_b =$ "built-in" electric field.

Continuity Equation for the Electrical System

Let us consider a system consisting of an infinite chain of networks such as shown in Fig. 1.

The network component R^* (x) [Ω /cm], L^* (x) [Hy/cm], C^* (x) [F/cm], G^* (x) [1/ Ω cm], are functions of x.

Because the charge is conserved, we may write, for the element of length dx,

$$\frac{\delta Q^*}{\delta t} dx = -Q^* \frac{G^*}{C^*} dx - di$$

or

$$\frac{\delta Q^*}{\delta t} = -Q^* \frac{G^*}{C^*} - \frac{\delta i}{\delta x} \tag{5}$$

where Q^* is now seen to be the charge on C^* .

The analogy to Equation (3) is immediately apparent. The voltage drop in Fig. 1 may be written as:

$$-dV = i R^* dx + L^* dx \frac{di}{dt}$$
 (6)

Equation (6) may also be written as:

$$-\frac{dV}{dx} = i R^* + L^* \frac{di}{dt} \tag{7}$$

Since di/dt is a second time derivative of the charge, and since there is no such term in the physical equations, (1) through (4), we have $L^* = 0$, and we need only consider the equivalent circuit of Fig. 2, instead of that of Fig. 1.

Equation (7) is now reduced to the simpler form:

$$i = -\frac{1}{R^*} \frac{dV}{dx} \tag{8}$$

Considering an infinitesimal dx section the voltage may be written as:

$$V = \frac{Q^* dx}{C^* dx} = \frac{Q^*}{C^*} \tag{9}$$

The voltage in Equation (8) may be replaced by the

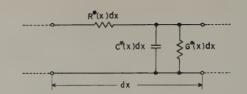


Fig. 2—Non-uniform RCG transmission line for transistor base region representation.

expression in Equation (9), to yield:

$$i = -\frac{1}{R^* C^*} \frac{dQ^*}{dx} + \frac{1}{R^* C^{*2}} \frac{dC^*}{dx} Q^*$$
 (10)

which corresponds to Equation (4).

Correspondence of Parameters

From Equations (3), (4), (5), and (10), it follows that:

$$\tau(x) = \frac{C^*(x)}{G^*(x)} \tag{11}$$

$$D(x) = \frac{1}{R^*(x) C^*(x)}$$
 (12)

$$\mu(x) E_b(x) = \frac{1}{R^*(x) C^*(x)} \frac{C^{*\prime}(x)}{C^*(x)}$$
(13)

These equations are general. Knowing the physical functions, we may obtain electrical ones. For example, the diffusion capacitance distribution is:

$$\frac{C^{*\prime}(x)}{C^{*}(x)} = \frac{\mu(x) \ E_b(x)}{D(x)} \tag{14}$$

After determining $C^*(x)$ in Equation (14), $R^*(x)$ and $G^*(x)$ can be determined from:

$$R^*(x) = \frac{1}{D(x) C^*(x)} \tag{15}$$

and

$$G^*(x) = \frac{C^*(x)}{\tau(x)}$$
 (16)

Parameters Within a Finite Length

The general solutions in the previous section apply to an unbounded system. We shall now proceed to solutions for a finite system. In order to simplify the bounded system solutions, let us make some assumptions.

a. Kroemer⁴ has shown that for an exponential impurity distribution the built-in electric field is constant. Let us use the quantity:

$$\eta = \frac{qE_b W}{kT} = \ln \left(\frac{\text{em. imp. conc.}}{\text{imp. conc. at W}} \right)$$
(17)

which is x independent.

b. μ and D are assumed to be x independent, and he Einstein relation to be true.

$$\frac{\mu}{D} = \frac{q}{kT} \tag{18}$$

With these assumptions, the diffusion capacitance distribution from Equation (14) becomes:

$$\frac{C^{*\prime}}{C^{*}} = \frac{q E_b}{kT} = \frac{\eta}{W} \tag{19}$$

and the solution is:

$$C^* = C_0^* e^{\eta} \frac{x}{\overline{W}} \tag{20}$$

Since D is constant, R^* may be written as:

$$R^* = \frac{1}{DC^*} = \frac{1}{DC_0^*} e^{-\eta \frac{x}{W}}$$
 (21)

Equations (20) and (21) contain the integration constant $C_0 = C^*$ (x = 0). The integral of R^* must be identified as the low frequency value of the input impedance, h_{11} , in order to match it to the transistor. (The value of this integration constant is not of importance for charge distribution considerations.) It is:

$$\frac{kT}{qI_E} = \int_0^{x=W} R^* dx = \frac{1}{C_0^*} \frac{W}{D} \frac{1 - e^{-\eta}}{\eta}$$
 (22)

or

$$C_0^* = \frac{W}{D} \frac{qI_E}{kT} \frac{1 - e^{-\eta}}{\eta}$$
 (23)

The total internal capacitance is:

$$C_{Di} = \int_{0}^{x=W} C^* dx = C_0^* W \frac{e^{\eta} - 1}{\eta}$$

$$C_{D_i} = \frac{W^2}{D} \frac{qI_E}{kT} \frac{2}{\eta^2} \left(\cosh \eta - 1\right)$$
 (24)

For $\eta = 0$, the case of the diffusion transistor is obtained, and in this special case:

$$C_{Di} (\text{diff}) = \frac{W^2}{D} \frac{q I_E}{kT}$$
 (25)

and

$$C^* (\text{diff}) = \frac{W}{D} \frac{qI_E}{kT}$$
 (26)

The functions C^* (x, η) and R^* (x, η) are plotted in Figs. 3 and 4. In Fig. 3, the ratio of C^* to C^* (diff) is the ordinate and Equations (20) and (26) have been used. In Fig. 4, the ratio R^* to kT/qI_EW is the ordinate. According to Eq. (15) and (26):

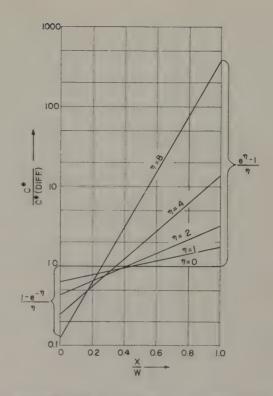


Fig. 3—Modification of the diffusion capacitance distribution by constant drift fields.

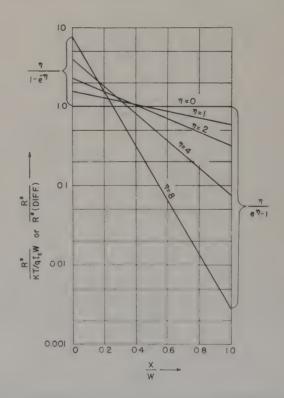


Fig. 4—Modification of the resistance distribution by constant drift fields.

$$\frac{R^*W \ qI_E}{kT} = \frac{W \ C^* \ qI_E}{D \ kT} = \frac{C^* \ (\text{diff})}{C^*}$$
 (27)

which indicates that the ordinate of Fig. 4 is the reciprocal of that of Fig. 3.

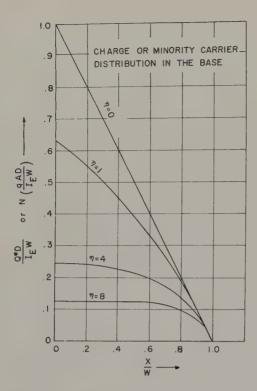


Fig. 5—Normalized charge distribution in the base region as obtained from the electrical analogue.

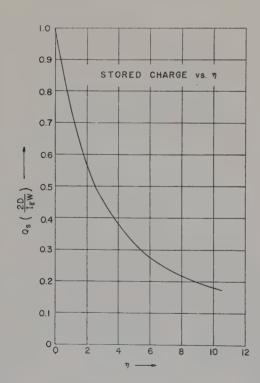


Fig. 6—Total stored charge in the base region as a function of the constant drift field.

If τ is constant, G^* may be obtained from Equation (16), as:

$$G^* = \frac{C^*(x)}{\tau} = \frac{C_0^*}{\tau} e^{\eta} \frac{x}{\overline{w}}$$
 (28)

Next we shall calculate the charge distribution,

$$Q^* = V C^* (29)$$

in the base layer of the transistor. The voltage distribution V(x) is obtained from Equation (8) as:

$$V = -I_E \int R^* dx = I_E \frac{W}{DC_0^*} \frac{e^{-\eta \frac{x}{W}} + \text{const.}}{\eta}$$
 (30)

where Equation (21) has been used. It has been further assumed that volume recombination is so small as to be negligible, that displacement currents are absent $(\omega = 0)$, and that injection efficiency is unity: then $i(x) = I_E$ is independent of x. The integration constant in Equation (30) is $-e^{-\eta}$, since the minority charge density at the boundary of the collector space charge layer vanishes, $Q^*(W) = 0$, and we have

$$Q^*(x) = I_E \frac{W}{D} \frac{1 - e^{\eta} \left(\frac{X}{W} - 1\right)}{\eta}$$
(31)

for the excess minority charge distribution in the base layer.

This equation indicates that the integration constant C_0^* in Equation (20) is of no significance for the charge distribution.

The charge distribution of Equation (31) is plotted in Fig. 5. For $\eta = 0$ the factor in parenthesis becomes

$$\left(1 - \frac{x}{W}\right)$$
 which gives the excess minority charge distribution in the base of a diffusion transistor.

The total stored excess minority charge is:

$$Q_s = \int_0^{x=W} Q^* dx = I_E \frac{W^2}{D} \frac{\eta - 1 + e^{-\eta}}{\eta^2}$$
 (32)

which is plotted in Fig. 6 as a function of η .

Voltage and Current Distributions

At high frequencies, the minority carrier current decreases throughout the base layer because of the shunt-admittance,

$$Y^* = G^* + i\omega C^*$$

of the equivalent network of Fig. 7. Thus

$$-\frac{di}{dx} = Y^* V \tag{33}$$

and since

$$-\frac{dV}{dx} = i R^* \tag{34}$$

one obtains by elimination of i(x):

$$\frac{d^2V}{dx^2} - \frac{1}{R^*} \frac{dR^*}{dx} \frac{dV}{dx} - R^* Y^* V = 0$$
 (35)

he quantity R*Y* is a simple function of the physical farameters of the transistor. According to Eq. (20), (21) and (28):

$$=\sqrt{R^*Y^*}=\sqrt{\frac{1}{D au}}+j\frac{\omega}{D}=\mathrm{const.}$$
 with respect to x .

(36)

(quation (35) can now be written:

$$\frac{d^2V}{dx^2} + \frac{\eta}{W}\frac{dV}{dx} - \overline{\gamma}^2 V = 0 \tag{37}$$

'he general solution is:

$$V = A_1 e^{\Gamma_1 x} + A_2 e^{\Gamma_2 x} = V_{0+} e^{\Gamma_1 x} + V_{0-} e^{\Gamma_2 x}$$
 (38)

which means there is a voltage wave traveling to the ight, and a reflected one to the left.

 Γ_1 and Γ_2 are the roots of the characteristic equation

$$\Gamma^2 + \frac{\eta}{W} \Gamma - \overline{\gamma}^2 = 0 \tag{39}$$

$$\Gamma_{1\cdot 2} = -\frac{\eta}{2W} \pm \sqrt{\left(\frac{\eta}{2W}\right)^2 + \overline{\gamma}^2} \tag{40}$$

We introduce, for later use:

$$W\Gamma_1, W\Gamma_2 = -\eta/2 \pm \sqrt{(\eta/2)^2 + (\overline{\gamma} W)^2}$$
 (41)

The current distribution may be calculated from Equation (34), as

$$\dot{v} = -\frac{qI_E}{kT} \frac{1 - e^{-\eta}}{\eta} e^{\eta \frac{z}{W}} \left(V_{0+} W \Gamma_1 e^{\Gamma_1 z} + V_{0-} W \Gamma_2 e^{\Gamma_2 x} \right)$$
(42)

For a finite length, we may write the voltages and currents at the boundaries of the base region as:

at
$$x = 0$$

$$\begin{cases} V_{1} = V_{0+} + V_{0-} \\ i_{1} = -\frac{qI_{E}}{kT} \frac{1 - e^{-\eta}}{\eta} (V_{0+} W\Gamma_{1} + V_{0-} W\Gamma_{2}) (44) \end{cases}$$

$$(V_2 = V_{0+} e^{\Gamma_1 W} + V_{0-} e^{\Gamma_2 W}$$
(45)

$$at x = W \begin{cases} i_2 = -\frac{qI_E}{kT} \frac{e^{\eta} - 1}{\eta} \\ (V_{0+} W\Gamma_1 e^{W\Gamma_1} + V_{0-} W\Gamma_2 e^{W\Gamma_2}) \end{cases}$$
 (46)

In order to obtain the transistor behavior for small signals at high frequencies, the equivalent circuit in Fig. 8 can be used.⁶ In Fig. 8, the boxed-in part is the distributed network (intrinsic transistor) with an added voltage amplification, K_c , which accounts for the minority carrier current flow across the collecter space charge layer. The output voltage at the collector terminals is K_cV_2 , where V_2 is given by Equation (45). K_c may be identified as⁷:

$$K_c = -\frac{q}{kT} \frac{dV_c}{dW} W \frac{e^{\eta} - 1}{\eta}$$
 (47)

The equivalent circuit parameters outside of the

boxed-in part have the following significance: C_e and C_c are the emitter and collector space charge layer capacitances; Y_d is the surface recombination admittance; Z_b is the impedance in the base layer in a direction perpendicular to the minority carrier flow between emitter and collector. The four-pole parameters will be calculated for the intrinsic transistor and the overall parameters may be calculated making use of C_e , C_o and Z_b .

Four-Pole Parameters of the Intrinsic Transistor

First we shall calculate the input admittance, y_{11} .

$$y_{11} = \left(\frac{i_1}{V_1}\right)_{V_2=0} = -\frac{qI_E}{kT} \frac{1 - e^{-\eta}}{\eta} \frac{W\Gamma_1 - W\Gamma_2 e^{(\Gamma_1 - \Gamma_2) W}}{1 - e^{(\Gamma_1 - \Gamma_2) W}}$$
(48)

$$\begin{split} y_{11} &= \frac{qI_E}{kT} \, \frac{1 \, - e^{-\eta}}{\eta} \\ & \left(\eta/2 + \sqrt{(\eta/2)^2 + (\overline{\gamma}W)^2} \, \coth \, \sqrt{(\eta/2)^2 + (\overline{\gamma}W)^2} \right) \end{split}$$

where

$$(\overline{\gamma}W)^2 = \frac{W^2}{D\tau} + j \omega \frac{W^2}{D} \approx j\omega \frac{W^2}{D}$$

If we set $\eta = 0$, we obtain the diffusion transistor case:

$$y_{11} \text{ (diff)} = \frac{qI_E}{kT} \overline{\gamma} W \text{ coth } \overline{\gamma} W$$
 (49)

The forward transfer admittance, y_{21} , is:

$$y_{21} = -\left(\frac{\dot{z}_2}{V_1}\right)_{V_2=0} = \frac{qI_E}{kT} \frac{e^{\eta} - 1}{\eta} \frac{W\Gamma_1 e^{W\Gamma_1} - W\Gamma_2 e^{W\Gamma_1}}{1 - e^{(\Gamma_1 - \Gamma_2) W}}$$

where the sign was changed, since we used outflowing

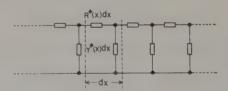


Fig. 7—The resistance-admittance network for calculation of voltage and current distributions in the base region.

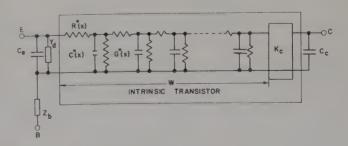


Fig. 8—Complete electrical representation of the transistor. Four-pole parameters are calculated only for the intrinsic transistor.

output current, whereas four-pole theory uses inflowing output current.

$$y_{21} = -\frac{qI_E}{kT} \frac{\sinh \eta/2}{\eta/2} \frac{\sqrt{(\eta/2)^2 + (\bar{\gamma}W)^2}}{\sinh \sqrt{(\eta/2)^2 + (\bar{\gamma}W)^2}}$$
(50)

For diffusion transistors, $\eta = 0$:

$$y_{21} (\text{diff}) = -\frac{qI_E}{kT} \frac{\overline{\gamma}W}{\sinh \overline{\gamma}W}$$
 (51)

The reverse transfer admittance, y_{12} , is

$$y_{12} = \left(\frac{i_1}{K_c V_2}\right)_{V_1 = 0}$$

If the K_c amplification were not there, then $y_{12} = y_{21}$. However, in general $y_{12} = y_{21}/K_c$.

$$y_{12} = I_E \frac{1}{W} \frac{dW}{dV_c} e^{-\eta/2} \frac{\sqrt{(\eta/2)^2 + (\overline{\gamma}W)^2}}{\sinh\sqrt{(\eta/2)^2 + (\overline{\gamma}W)^2}}$$
(52)

For diffusion transistors, it reduces to

$$y_{12} \text{ (diff)} = I_E \frac{dW}{dV_c} \frac{1}{W} \frac{\overline{\gamma}W}{\sinh \overline{\gamma}W}$$
 (53)

The output admittance, y_{22} , is

$$y_{22} = -\left(\frac{i_2}{K_c V_2}\right)_{V_1=0}$$

$$= -I_E \frac{dW}{dV_c} \frac{1}{W} \frac{W\Gamma_1 e^{W\Gamma_1} - W\Gamma_2 e^{W\Gamma_2}}{e^{W\Gamma_1} - e^{W\Gamma_2}}$$
(54)

$$y_{22} = -I_E \, \frac{dW}{dV_c} \, \frac{1}{W}$$

$$(\sqrt{(\eta/2)^2+(\overline{\gamma}W)^2}\coth\sqrt{(\eta/2)^2+(\overline{\gamma}W)^2}-\eta/2)$$
 For diffusion transistors

$$y_{22} \text{ (diff)} = -I_E \frac{dW}{dV} \frac{1}{W} \overline{\gamma} W \text{ coth } \overline{\gamma} W$$
 (55)

The transport factor, β , from Equations (44) and (46) is

$$\beta = \left(\frac{i_2}{i_1}\right)_{V^{\bullet}=0} = e^{\eta} \frac{W\Gamma_1 e^{W\Gamma_1} - W\Gamma_2 e^{W\Gamma_1}}{W\Gamma_1 - W\Gamma_2 e^{(\Gamma_1 - \Gamma_2) W}}$$

or

 $\int_{V_{2}=0} = e^{\pi} \frac{1}{W \Gamma_{1} - W \Gamma_{2} e^{(\Gamma_{1} - \Gamma_{2}) W}}$

$$\beta = \frac{e^{\eta/2}}{\cosh\sqrt{(\eta/2)^2 + (\bar{\gamma}W)^2} + \frac{\eta/2}{\sqrt{(\eta/2)^2 + (\bar{\gamma}W)^2}} \sinh\sqrt{(\eta/2)^2 + (\bar{\gamma}W)}}$$
(56)

For diffusion transistors,

$$\beta = \frac{1}{\cosh \bar{\gamma}W} \tag{57}$$

Emitter and Collector Diffusion Capacitance

The emitter diffusion capacitance, C_{De_3} should be determined at low frequencies with shorted output.

 y_{11} may be called equivalent to a parallel R_p and C_{De} combination.

$$y_{11} pprox rac{1}{R_p} + j\omega \ C_{De}$$

for high η, we obtain

$$C_{De} \approx \frac{W^2}{D} \frac{qI_E}{kT} \frac{1}{n^2} = C_{De} \text{ (diff) } \frac{3}{n^2}$$
 (58)

The emitter diffusion capacitance for drift transistors is lower than the value for diffusion transistors, (with the same W), by the factor $3/\eta^2$.

For high η , only a fraction of the total internal diffusion capacitance appears at the emitter. Using Equations (24), and (58) we obtain

$$\frac{C_{De}}{C_{Di}} = e^{-\eta} \tag{59}$$

The collector diffusion capacitance, C_{Dc} , may be calculated in a similar manner.

$$y_{22} pprox rac{1}{R_n} + j\omega \ C_{Dc}$$

For high η, we obtain

$$C_{Dc} \approx \frac{W^2}{D} \frac{qI_E}{KT} \frac{e^{\eta}}{\eta^2} \frac{1}{k_c} = -I_E \frac{dW}{dV_c} \frac{W}{D} \frac{1}{\eta}$$
 (60)

and using equations (24) and (60), for high η

$$\frac{C_{Dc}}{C_{Di}} \approx \frac{1}{K_c} \tag{61}$$

This shows that, for high η , almost all of the diffusion capacitance is adjacent to the collector. At the same time most of the resistance is next to the emitter. Therefore, the external emitter status will not effect the value of C_{Dc} . Because of this, the internal diffusion capacitance will be transferred to the collector terminal with a factor of $1/K_c$.

Conclusions

The four-pole parameters, emitter and collector diffusion capacitances, derived by use of the electrical analogue presented here, are in agreement with those

derived by Krömer.^{8,9} The electrical equivalent circuit should be considered as the exact manner of describing the frequency behavior of the drift transistor. Equations (11) through (14) allow us to calculate the electrical equivalent for any impurity distribution. In general, as long as the built-in field is an aiding field, the capacitance function increases toward the

ficollector. When the diffusion constant is distance independent, the resistance function is the inverse of the grapacitance function.

It is possible to construct a model of a drift transistor from a 15 or 20 Δx section approximation of the equivalent circuit. In this way the frequency behavior

of an arbitrary impurity distribution can be measured

Acknowledgement

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Complementary Resistor Transistor Logic Circuits

S. C. CHAO*

Resistor transistor logic circuits using both types of junction transistors, including single level and multi-level RTL circuits are investigated. The complementary characteristic of these two types of RTL circuits are expressed in terms of Boolean algebra, which shows that one type is more suitable for handling or-and logic, while the other type is more suitable for and-or logic. The application of complementary and multi-level RTL circuits in large digital systems is emphasized because of its value in circuit simplification, component saving and improvement in reliability.

cuits are discussed in a broad sense, including multi-level logic, complementary circuitry and their interchangeability in terms of Boolean equations. The value of using complementary and multi-level RTL circuits in a digital computer is illustrated by several typical logic expressions, which show simplification in circuitry, reduction in the number of transistors being used and potential improvement in over all reliability.

Cascade *RTL* circuits are also discussed briefly, and their rather stringent design problem as compared with that of parallel *RTL* circuits is pointed out.

Transistor logic using single input inverters is not treated since it has been dealt with in various books and articles.

* This article was written while Mr. Chao was associated with Link Aviation Inc. He is now with Vega Electronics Corp., Cupertino, Calif.

The stability and tolerance margin of multi-level *RTL* circuits has been discussed in a previous paper, and shall not be repeated here.

Generalized RTL Circuits

First, let us define +V volts to represent binary '1', and -V volts as binary '0',* and

 $_{n}X_{m}$ = when m out of n inputs are '1', the output X is '0'.

 $_{n}Y_{m}$ = when m out of n inputs are '0, the output Y is '1'.

Figs. 1(a) and 1(b) are the basic RTL circuits, with one as the logic complement of the other. The bias current $(V_B-V)/R_B$ can be designed between any adjacent multiples of 2V/R such that when m out of n inputs are primed, '1's in Fig. 1(a) and '0's in Fig. 1(b), the corresponding transistor is turned on and

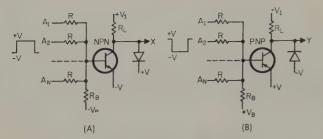


Fig. 1—Complementary RTL circuits.

its collector shows an output signal.¹ The clamping diodes at the collectors are for the purpose of improving the turn off delay, and stabilizing the 'off' levels so that they are not effected by loading, within the design limit, and temperature variation of I_{co} . Circuits with unclamped collectors have been used in *nor* circuit applications by properly designing the fan-in and fan-out conditions.⁴,⁵ In multi-level RTL circuits, it is recommended that collector clamping be employed in order to improve marginal tolerance, in addition to increasing the circuit speed.

By definition,

$${}_{n}X_{1} = \overline{A_{1} + A_{2} - - - + A_{n}} = \overline{A_{1}} \cdot \overline{A_{2}} \cdot \cdots \cdot \overline{A_{n}}$$

$${}_{n}X_{2} = (A_{1}A_{2} + A_{2}A_{3} + - - - -) = \sum_{n} (\overline{A_{1}} \cdot \overline{A_{2}} \cdot \cdots \cdot \overline{A_{n-1}}) \quad (1)$$
etc.
$${}_{n}Y_{1} = \overline{A_{1}} + \overline{A_{2}} - - + \overline{A_{n}} = \overline{A_{1} \cdot A_{2} \cdot \cdots \cdot A_{n}}$$

$$_{n}Y_{2} = \overline{A}_{1} \cdot \overline{A}_{2} + \overline{A}_{2}\overline{A}_{3} + \cdots$$
 (2)

It can be shown that ${}_{n}X_{m} = {}_{n}Y_{n-m+1}$ (3)

For example, taking a 4-variable logic, i.e. n = 4, we have

$${}_{4}X_{1} = \overline{A_{1} + A_{2} + A_{3} + A_{4}} = \overline{A_{1} \cdot \overline{A_{2}} \cdot \overline{A_{3}} \cdot \overline{A_{4}}} = {}_{4}Y_{4}$$

$${}_{4}X_{2} = \overline{A_{1}A_{2} + A_{1}A_{3} + A_{1}A_{4} + A_{2}A_{3} + A_{2}A_{4} + A_{3}A_{4}}$$

$$= \overline{A_{1}A_{2}A_{3}} + \overline{A_{1}A_{2}A_{4}} + \overline{A_{1}A_{3}A_{4}} + \overline{A_{2}A_{3}A_{4}} = {}_{4}Y_{3}$$

$${}_{4}X_{3} = \overline{A_{1}A_{2}A_{3} + A_{1}A_{2}A_{4} + A_{1}A_{3}A_{4} + A_{2}A_{3}A_{4}} \qquad (4)$$

$$= \overline{A_{1}A_{2} + \overline{A_{1}A_{3}} + \overline{A_{1}A_{4}} + \overline{A_{2}A_{3}} + \overline{A_{2}A_{4}} + \overline{A_{3}A_{4}} = {}_{4}Y_{2}$$

$${}_{4}X_{4} = \overline{A_{1} \cdot A_{2} \cdot A_{3} \cdot A_{4}} = \overline{A_{1}} + \overline{A_{2}} + \overline{A_{3}} + \overline{A_{4}} = {}_{4}Y_{1}$$

The above identities can be verified by Boolean algebra and DeMorgan's Theorem: "Any binary expression is equal to the negation of the expression obtained by changing all conjunctions to disjunctions and vice versa, and by replacing each variable with its negation." If we interchange the definition of true and false, i.e. '1' and '0', the positions of X and Y will be interchanged without any further change in these expressions.

Single Level RTL Circuits

By letting m = 1 in the previous equation, we have

$$_{n}X_{1} = \overline{A_{1} + A_{2} + \dots + A_{n}}$$
 (or-not)
= $\overline{A_{1} \cdot A_{2} - \dots A_{n}}$ (not-and, or nand) (1')

$$_{n}Y_{1} = \overline{A}_{1} + \overline{A}_{2} + \overline{A}_{n}$$
 (not-or, or nor)
= $\overline{A}_{1} \cdot A_{2} \cdot \cdots \cdot A_{n}$ (and-not) (2')

The complementary nature of these circuits is clearly seen from the above two equations (1') and (2'). Although only one type of *RTL* circuit is sufficient to handle all kinds of complicated logic expressions, it is apparent that by employing both *nor* and *nand* circuits, a certain amount of simplification and component saving can be achieved because of the complementary characteristic of these circuits.

In general, the *nand* circuit is more suitable for *or-* and type logic, while the *nor* circuit is more suitable for and-or type logic. To illustrate the first part of this statement, take a 4-variable expression (A+B) (C+D), which can be constructed by using three ${}_2X_1$ circuit blocks as shown in Fig. 2(a). However, if ${}_2Y_1$ circuit blocks are used, it requires five more inverters to accomplish the same goal, as shown in Fig. 2(b), unless the negations of these variables are all available, which saves four transistors. If (A+B) (C+D) is converted to AC+AD+BC+BD and the *nor* type circuits are used, a total of five transistors are required as shown in Fig. 2(c).

Another example, AB + CD, shall serve to support the second part of the statement, namely, that a nor circuit is preferred in this case. Fig. 3(a) and 3(b) show the logic counterpart of Fig. 2(a) and 2(b) respectively. If AB + CD is converted to (A + B) (A + D) (B + C) (B + D), a total of five nand circuits are required as shown in Fig. 3(c), which is the counterpart of Fig. 2(c).

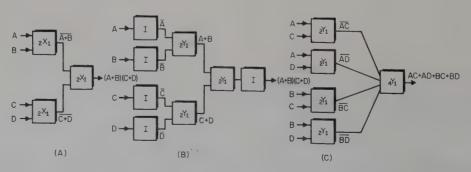


Fig. 2—Logic nets for (A + B) (C + D).

^{*} In practice, one of the signal levels may well be at ground potential, and all the voltage shift the same amount.

A general logic expression contains both or and and cogic mixed in a rather complicated manner. Many atimes, it is not very straightforward to find the simplest equivalent expression which will require a minimum number of circuit blocks. However by mixing both nor and nand circuits as they fit, it is believed that the simplest and most economical result may be achieved.

This unique feature of an *RTL* circuit, for which there is no counterpart in tube circuits, has been applied in digital computers quite widely.^{4,5} This is especially true due to the fact that the art of fabricating transistors has advanced considerably during the past years so that many types of transistors of better quality, higher operating speed and lower cost are now available commercially.

When comparing *RTL* with diode-amplifier logic circuits, the former has a comparable or faster circuit speed, and potentially lower overall cost because of its fewer components. Another advantage of using *RTL* is that the power dissipation distributes rather evenly in all parts of a machine so that temperature problems would be less severe. In diode logic, the driver amplifiers carry all the load current, and are more susceptible to temperature failures than the *RTL* circuits.

Multi-Level RTL

When the integer m is larger than one in Eq. (1) and (2), the circuits are called multi-level RTL. It was shown analytically how the tolerance of resistors and power supplies diminishes when the level, m, goes up.1 Some three or four level circuits can be designed to work reliably with a combined resistor and voltage tolerance as high as ten per cent. This means that if the resistors are matched, or if 1% components are used, the voltage supplies may have as much as five per cent regulation without degenerating the circuit operation. Therefore, in a digital system, if a sizable number of transistors can be saved by using multilevel RTL circuits, and at the same time the tolerance or marginal requirement does not put a severe limitation on power supply by regulation, there appears to be no reason for not doing so.

Any multi-level RTL can be broken down into single level circuits as shown, e.g. in Eq. (1), (2) and (4), and hence it is not expected that they be con-

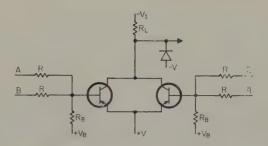


Fig. 4—Identity Comparator.

sidered as basic circuit blocks. In many instances, a fixed combination of logic occurs in numerous places in a digital computer; it is worthwhile to consider the use of multi-level circuits so that the number of transistors is reduced and the reliability increased. A few examples are given below to support this statement.

Illustrative Examples

1. Identity Comparator

The logic expression $AB+\overline{A}$ \overline{B} is true if the two variables A and B are the same, and is called an identity comparator. Suppose a digital system were required to compare, parallel by bits, two binary numbers each, say, thirty bits long. It would require thirty comparator circuits, and a total of ninety transistors would be required if single level RTL circuits are used. In Fig. 4, two $_2Y_2$ circuits with a common collector load resistor are used to perform the same function, resulting in a total saving of thirty transistors

This circuit can be extended to handle more than two variables if higher level *RTL* circuits are used.

2. Full Comparator

A full comparator circuit is shown in Fig. 5, which uses the identity comparator and two nor circuits, ${}_{2}Y_{2}$, with one of the two inputs connected to the third collector to form a feedback loop. The logic expression is shown in Eq. (5), which explains clearly the definition of this circuit.

$$C_{1} = \overline{A} \cdot B$$

$$C_{2} = A \cdot \overline{B}$$

$$C_{3} = A \cdot B + \overline{A} \cdot \overline{B}$$
(5)

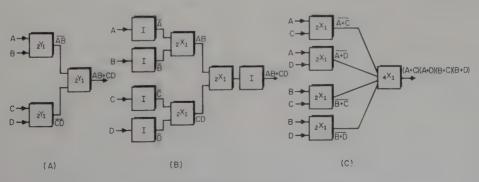
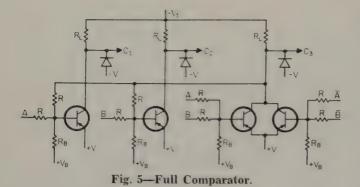


Fig. 3—Logic nets for AB + CD.



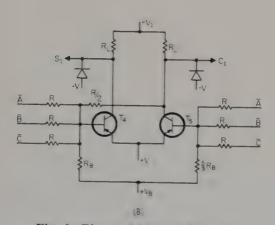


Fig. 6-Binary Adder-Substractor.

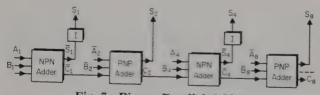


Fig. 7—Binary Parallel Adder.

This circuit finds applications in digital sorting and collating.

3. Binary Adder—Subtractor

From the truth table of three-input binary addition and subtraction, one sees that the sum, S, and different, D, are the same; only the carry, C_1 and the

bollow, B_1 , are different. The logic expressions are derived as given in Eq. (6).

				AI	DD	SUI	3T.
4	4 <i>i</i>	В	7	S	C_1	D	$B_{\scriptscriptstyle m I}$
) (0 (0	0	0	0
() () 1		1	0	1	1
() ;	1. (1	0	1	1
()]	1 1		0	1	0	1
	1 () 1		0	1	0	0
	. () 1		0	1	0	0
	i 1	l 1		1	1	1	1

$$S = D = A \cdot \overline{B} \cdot \overline{C} + \overline{A} \cdot B \cdot \overline{C} + \overline{A} \cdot \overline{B} \cdot C + A \cdot B \cdot C$$

$$C_1 = A \cdot B + B \cdot C + C \cdot A$$

$$B_1 = \overline{A} \cdot B + B \cdot C + C \cdot \overline{A}$$
(6)

A two transistor full adder circuit was given in a reference paper¹, and it can be extended to handle subtraction by using a third transistor to take care of the bollow output, as shown in Fig. 6(a), where T_2 and T_3 are two level circuits, $_3X_2$, while T_1 is a weighted four input circuit with a bias of $(V_B - V) / R_B - 5V/R$ and a feedback current from T_2 which equals 4V/R when T_2 is cut-off. This arrangement is derived from the logic expression $S = C_1 \ (A+B+C) + ABC$ which is obtained from the first two expressions of Eq. (6). It should be noted that the outputs are actually \overline{S} , \overline{C}_1 and \overline{B}_1 , which is the case for all nand circuits.

A complementary type full adder or subtractor can be derived by using *pnp* transistors, and it will satisfy logic expressions like Eq. (6) except that negations are used for each variable and vice versa, as shown in Eq. (7).

$$S_{1} = \overline{A} \cdot B \cdot C + A \cdot \overline{B} \cdot C + A \cdot B \cdot \overline{C} + \overline{A} \cdot \overline{B} \cdot \overline{C}$$

$$C_{1} = \overline{A} \cdot \overline{B} + \overline{B} \cdot \overline{C} + \overline{C} \cdot \overline{A}$$
(7)

Fig. 6(b) shows a pnp type full adder. T_4 is biased such that $(V_B - V)/R_B - 5V/R$, and T_5 is a two level circuit ${}_3Y_2$.

When performing parallel addition of many binary bits, it is recommended that complementary types of adders be used for adjacent bits, assuming both true and false values of the input numbers are available as they may come from symmetrical flip-flop registers. Doing this will eliminate some phase inverting circuits. A typical 4-bit parallel adder using this arrangement is shown in *Fig.* 7.

4. Generating the Parity Bit and Parity Checking

The adder circuits described in Example 3 can be used to do parity checking, or to generate the parity bit. Assuming a seven bit code with odd parity, i.e., the 7th bit is decided such that the total number of '1's are odd. Fig. 8 shows a circuit, with two npn

adders followed by a *pnp* adder, which may be used for both applications.

The 6-bit information is fed to the npn adders, three bits each as shown. The sum $\overline{S_1}$ or $\overline{S_2}$ is at -V if the corresponding input group contains an odd number of '1's, and is at +V if it contains an even number of '1's (zero is treated as an even number). The inputs to the third adder (pnp) are $\overline{S_1}$, $\overline{S_2}$ and a third input which is '0' when this setup is used for parity generation, and is \overline{P} (the negation of the parity bit) when used for parity checking. When doing parity generation, if $\overline{S_1}$ and $\overline{S_2}$ are different, one of them is '0', T_4 (referring to Fig. 6 b), is cut-off because the third input is '0', and its output S_3 is at -V which indicates a '0' for the parity bit. If \overline{S}_1 and \overline{S}_2 are identical, the total number of '1's is even, S_3 is at +V, which indicates a '1' for the parity bit. The reasoning is the same for parity checking; the parity is correct if S_3 is a '1', and incorrect if S_3 is a '0'.

The above examples illustrate a large reduction in the number of transistors used in each case in comparison with circuits using either single level RTL or diode-amplifier logic. To pay the price, these circuits require rather precise voltage sources and close tolerance resistors. These conditions can be met at a nominal cost.

Cascade RTL Circuits

If transistors are cascaded serially with one load resistor at the end collector, and resistor logic is applied at the various base terminals, a cascade *RTL* circuit is formed. By doing this, a final stage *and* gate is eliminated, because all transistors must conduct in order to produce an output signal.

For example, considering single level RTL, Fig. 9a satisfies the logic expression $G_1 = \overline{(A+B)} \ (C+\overline{D}) = \overline{A} \cdot \overline{B} + \overline{C} \cdot \overline{D}$ while Fig. 9b satisfies the logic expression $G_2 = (\overline{A} + \overline{B}) \ (\overline{C} + |\overline{D}) = \overline{A \cdot B} + \overline{C} \cdot \overline{D}$

Similar circuits can readily be constructed using cascade transistors for *and* gates. Also, it may be extended to deal with multi-level *RTL* circuits.

From the circuit design standpoint, cascade *RTL* requires more tightly controlled transistor parameters than those used in parallel *RTL* circuits. The saturation voltage drop across the transistor should be very low so that the total voltage drop in a series and gate shall not be excessive. The finite saturation voltage drop causes the current through the transistors to increase from the top to the bottom, while the reverse is true for the bias current. This inherently limits the number of transistors which can be cascaded without causing marginal operation or failure, unless each stage is designed differently to allow for adequate corrections.

Conclusion

Although complementary transistor circuitry has been known ever since the invention of this solid state

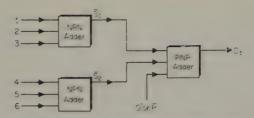


Fig. 8-Parity checking and generation.

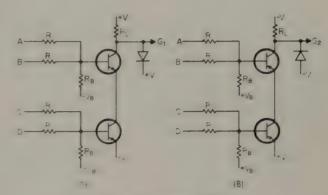


Fig. 9-Cascade RTL

device, circuit designers have not been able to take advantage of it very effectively because technical problems in fabricating well matched *npn* and *pnp* pairs. This is an even more important consideration in linear applications, such as push-pull amplifiers, than it is in switching applications. In the latter, such as in digital computers, it is not necessary to use matched pairs so long as each type of transistor satisfies a minimum specification, such as beta and alpha cutoff frequency.

Circuit design information of single level nor logic can be found in many previous papers; e.g., references (4), (5) and (6) of this article. In general, transistors suitable for nor circuitry should have low saturation voltage drop, low storage time, narrow spread to current gain (beta) and possibly short rise and fall time in order to minimize the propagation time between stages. Micro-alloy and diffused base type transistors are very suitable for nor circuit application. Philco MADT and Fairchild diffused base transistors are typical examples. Nor circuits employing these transistors work satisfactorily at a clock rate better than 1 mc. Some alloy junction type transistors are also good for lower speed nor circuits if storage time is minimized (e.g., by using diode clamping or reverse base drive). For example, 5 to 10 mc alloy junction transistors are good for circuit speeds of 100-200 kc.

Some design information of multi-level RTL circuits can be found in reference (1). In the analysis, the base-emitter and collector-emitter voltage drops are assumed negligible when a transistor is turned on. In the design procedure, if I_{co} (maximum), beta (minimum) of a certain type of transistor, and m (level) are given, a graphical solution may be used to determine the current or voltage-resistor ratio of the in-

puts and the bias. A typical design of a two transistor full adder circuit similar to that shown in Fig. 6 was given, with marginal observation of voltage and temperature variations. Other multi-level circuits shown in the article can be constructed in a similar way; and most of them have been tried successfully.

In RTL applications, the transistors are operated as grounded emitter switches with rather low dc current

gain which results from the design safety margin required in practical circuit operations. Therefore, it is very possible that one can select npn and pnp type transistors which are designed to work satisfactorily in complementary logic. It has been the intention of this article to show the merit of using complementary RTL circuits by referring to some practical examples which may prove to be useful.

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An Equipment for **High Power Rectifier Evaluation**

GERALD RANDOLPH*

The increase in sophistication and improvements in technique over the last few years have resulted in the general availability of high-current, high-voltage rectifiers. Both maker and user are now confronted with problems of testing these devices. The difficulties encountered using simple test methods are discussed as well as one of the solutions to this problem.

When the problem of rectifier testing arises, the first approach that suggests itself is the so-called "brute force" method. The method consists of specifying a transformer capable of supplying two rectifiers in a full wave configuration with the required forward current at the maximum rated PIV. Since the rectifier has a forward drop in the order of one volt, a limiting resistor must be installed to set the forward current to the test rating. The transformer must be rated at approximately:

 $KVA = 2 E_{piv} \times I_{av}/diode$

and the resistor must dissipate 2 E_{piv} imes I_{av}/diode watts. We are now faced with the disturbing fact that in order to test two devices with power dissipations of approximately $I_{av} \times 2$ watts, test equipment must be rated at and dissipate approximately $2 \times I_{av}$ (E_{piv}) watts.

The ratio of power required for the test, to that used, is then, $1/E_{piv}$, or the efficiency is $1/E_{piv} \times 100\%$.

*Formerly Chief Engineer, Wallson Associates Inc., Elizabeth, New Jersey. Mr. Randolph is now Director of Engineering, Knight Electronics Corporation, Chicago, Ill.

As an example, if two 160-ampere, 500-volt diodes were tested in this manner, the efficiency would be approximately 0.2%, and approximately 160 kw would be dissipated in equipment heat. If this equipment were in use 40 hours a week, 50 weeks a year, 310,000 kwh would have been used. If the power was 0.02/kwh, 0.0000would have been spent for 2,000 hours of test. If the facility were air-conditioned, approximately \$12,000.00 would be spent removing this wasted power.

The most flexible system of this type would accommodate the highest voltage rectifiers that might be tested in the future as well as all present types. The addition of a variable transformer whose kva rating equals that of the transformer, would provide voltage control. Current control, however, could only be achieved by replacing the limiting resistor for each rectifier current rating to be tested. It is quickly apparent that the obvious simplicity of this method is more than negated by the excessive kva and power requirements as well as the lack of flexibility.

Rectifiers by their very nature have power ratings differing from one to four orders of magnitude in the forward and reverse directions. The equipment described in this article takes advantage of the difference in forward and reverse power requirements and provides flexibility in testing parameters. It has been designed for the evaluation of rectifiers in a current range from 5 to 200 amperes, with PIV's from 50 to 1500, by the principle of ac simulation. This technique offers flexibility coupled with appreciable power savings.

In simulation, a low-voltage, highcurrent transformer and a high-voltage, low-current transformer are switched across the rectifier in synchronism with the power line frequency. This type of test has been in extensive use in evaluating lower power rectifiers, using a mercury-wetted synchronous relay as the switch. (See Fig. 1.) The simulator test for high powered units uses the same concept; however, the switch is an ignitron.

The ignitron is a single-anode, mercury pool tube that conducts when the voltage between cathode and anode exceeds its threshold (usually 12 to 13 volts) and an exciting current is introduced between ignitor and cathode. The basic half-wave ignitron simulator circuit is shown in Fig 2. The time relationship of the circuit voltages and currents are shown in Fig. 3.

When the reverse voltage is positive with respect to ground, the reverse blocking diode conducts and impresses reverse voltage on the rectifier being tested and the ignitron. Since the ignitron will not conduct without an ignition current, it holds off the reverse voltage. On the next half wave, the blocking diode is reverse biased by the negative reverse voltage, and the ignitor cathode (pool) is negative with respect to the ignitron anode. The ignition current pulse is supplied by a standard firing circuit phased to occur when the anode-to-cathode potential is approximately 13 volts. At this time the ignitron conducts and forward current is passed through the rectifier on

The equipment illustrated in Fig. 4 is of the same type but in full-wave configuration, with positions for four rectifiers; two in series for each half wave. The reverse voltage is switched to any one rectifier at a time (see Fig. 5). A small powerstat and a tap on the reverse transformer allow any reverse voltage between 50 and 1500 to be applied for test. A multi-range microammeter in the return leg of the reverse voltage supply measures average reverse current while a small series resistor provides oscilloscope monitoring. The transformer rating is:

$$\frac{E_{piv}}{2} \times I_{max. \ rev.} \times \frac{\pi}{2} = 1.1 \ E_{piv}$$

This is increased to 150 va to reduce transformer regulation with load. The forward transformer must be specified to maintain a minimum forward current conduction angle. The angle depends on the conduction threshold and peak forward voltage:

$$\phi = 180^{\circ} - 2 \sin^{-1} \left(\frac{E_{\text{threshold}}}{\sqrt{2} E_{rms}} \right)$$

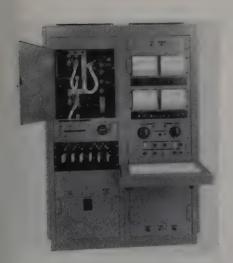


Fig. 4-Photo of the test equipment.

The Electronic Industries Association Standards Proposal No. 665 (approved by the JEDEC Semiconductor Device Council) specifies that the conduction angle be between 180° and 130° . Assuming a minimum angle of 150° and transposing the equation for ϕ ,

$$\frac{E_{\text{threshold}}}{\sqrt{2} E_{rms}} = \sin 15^{\circ} = 0.259$$

For two diodes in series, assuming an ignition threshold of 13 volts and a diode threshold of 0.5 volts, $E_{rms} = 40$ volts. The forward transformer then is rated at 40-0-40 volts and 1.11 I_{av} for full wave operation.

Transformer Rating (kva) =
$$1.1 \times 80$$

$$\times I_{av} = 88 I_a$$

The resistors in the center leg dissipate $2 \times 1.1 \times I_{nv} \times E'_{rms}$.

Since the peak transformer voltage is reduced by the threshold effect to $40\sqrt{2-14}=42.5$ volts, the rms voltage across the resistors cannot exceed 30 volts. (Hence E' instead of E.)

The resistors then dissipate a maximum of $66 \times I_{av}$ watts.

If we now re-examine the test for the 160-ampere, 500 PIV unit, the power required and dissipated to test two or four (since they are in series) is: Forward = $66 \times I_{av} \approx 10.6 \ kw$

Reverse
$$\approx 1 \text{ kw}$$
Controls $\approx \frac{1 \text{ kw}}{12 \text{ kw}}$

This is 12 kw compared to the brute force requirements of 160 kw.

Aside from the power consideration this type of test set is extremely flexible, allowing independent control of reverse voltage (by means of a small powerstat) and forward current (with an adjustable load-voltage arrangement).

Since the forward transformer voltage is constant, the drop across the re-

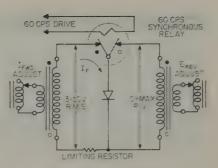


Fig. 1-Relay switching.

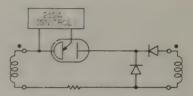


Fig. 2-Half-wave ignitron.

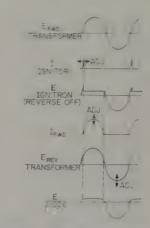


Fig. 3-Time relationships.

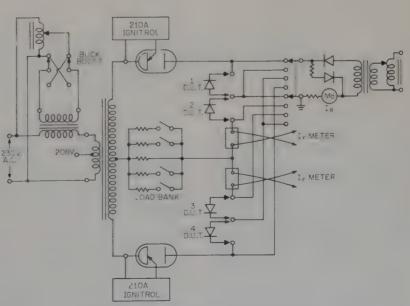
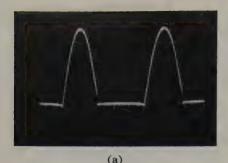
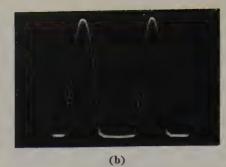


Fig. 5-Simplified schematic of the test set.





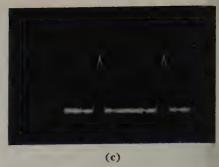


Fig. 6.—Oscilloscope photographs. (a) Forward current, 25 A. (b) Voltage across rectifier under test—30 A. forward, 100 volts reverse. (c) Reverse current at Zener conduction.

sistive load is constant. This favors a simple parallel load bank arrangement for forward current control. The limited-range buck-boost arrangement not only corrects for line variations but is used for a fine current trim between the small current step increments.

The simulator configuration is a two-branch circuit, lending itself to accurate measurements of reverse current to within \pm 3 μ a. even when forward currents of 200 amperes are being circulated.

The design and construction of the test instrument described takes into account ignitron ratings, excitation requirements for minimum I_{fd} cooling water resistance to ground, stray ac leakage, transformer phase shift, and

discharge of the rectifiers' stored charge after the peak inverse voltage is reached.

Fig. 6 shows oscilloscope photographs taken during the operation of the equipment.

Simple modification of the equipment allows several other features to be added. A sharp leading-edge reverse voltage may be introduced by replacing the reverse blocking diode with a thyratron; forward conduction angle may be varied with the phase of the ignition pulse; surge testing may be incorporated with the addition of a small ignitron and new load configuration.

Specifications of the dynamic test set are as follows:

Input: 208/230 volts, 60 cps, 32 kva single phase.

Output: Four rectifier positions, 200 amperes average d.c., 1500 piv at any of the four positions, one at a time.

Metering: 7", mirror scale, 1%, with knifeedge pointers as follows: I_{fd} 0-20/200 amperes d.c.

 I_{fd} 0-20/200 amperes d.c. E_{rev} 0-500/1500 piv I_r 0-250 μa ./2.5 ma./25 ma./

250 ma. d.c. average $E_{fd} = 0.5/10 \text{ peak volts forward}$

drop.

Calibrating jacks are supplied for all instruments, with provision made for oscilloscope monitoring of the above

parameters.

The Use of Silicon Junction Diodes for the Protection of A-C and D-C Meter Circuits

PETER G. DUCKER

The application of the non-linear characteristics of a silicon junction diode, operating in its forward or Zener region, to the protection of a-c and d-c meter circuits is described. Protection of d-c microammeters, voltmeters, a-c milliammeters and voltmeters are discussed, together with a note on the application of Zener diodes for expanding the scale of d-c voltmeters. A number of graphs fully illustrate the degree of protection expected with a silicon diode used in the described circuits.

It is an established fact that sensitive low range a-c and d-c instruments can be easily damaged when their meter movements are subjected to overloads, in the order of three or four times the rated full scale deflection. This problem has been solved in the past partly by the application of thermal, or similar devices, which inherently require a trip and/or reset time.

It has been found that silicon diodes lend themselves ideally to this problem of overload protection. Being passive devices, they have an instantaneous action and do not have a reset time. As will be described in the following sections, either the non-linear characteristics of a forward biased diode, or the Zener region of a reverse biased diode can be used.

Protection of D-C Microammeters

Figure 1 illustrates the forward characteristic of a typical silicon alloy diode. It can be seen that when the forward voltage E_I is less than 0.3 volts, the forward current I_I is in the neighborhood of 0.1 microamperes. Imagine this diode

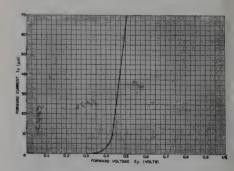


Fig. 1—Forward characteristic of a typical silicon alloy diode.

Pacific Semiconductors Inc. Culver City, Calif.



.Fig. 2-Protecting a d-c microammeter.

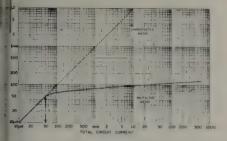


Fig. 3—Results obtained from circuit of Fig. 2.



Fig. 4—Protective circuit for a 20,000 ohm/volt voltmeter.

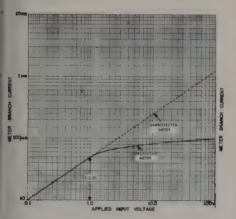


Fig. 5—Results obtained from circuit of Fig. 4.

in parallel with a 50 μa meter, and it will be evident that the shunting effect of the diode will not introduce any measurable error to the full scale deflection of the meter. In fact the error would be appreciably less than the rated full scale deflection tolerance of the meter. However, if the meter is overloaded and causes the terminal voltage of the meter to exceed 0.3 volt, the diode will begin to conduct and as far as the meter is concerned, the diode will behave as a short circuit.

Most microammeters with a full scale deflection of 50 μa , have an internal resistance of 2000 ohms. This represents a full scale deflection of 0.1 volts. Since we want the diode to conduct as soon as possible to carry the excess current,

a resistance R_s is used in series with the meter to increase the terminal voltage to almost that of the conduction voltage of the diode. This circuit is shown in Fig. 2, illustrating a Model 27 Simpson Microammeter with a full scale deflection of 50 μa and internal resistance R_M of 2000 ohms.

The value of R_i is found from the following equation:

$$R_s = \frac{E_f}{I_M} - R_M$$

where I_M = Full scale deflection of the microammeter, in amps.

 $R_M =$ Internal resistance of meter, in ohms.

 E_f = Point of beginning conduction of diode, typically 0.3 volts.

Then for our example,

$$R = \frac{0.3}{50 \times 10^{-6}} - 2000 = 4000 \text{ ohms}$$

The results obtained using this circuit are shown graphically in Fig. 3.

The curve shows that when the total circuit current is 500 ma (limited by maximum continuous rated forward current of PS160) the meter is only subjected to 134 μa . This means that when 10,000 times the rated meter current flows in the circuit the meter sonly overloaded by a factor of 134/50=2.68. This is within the range of overload normally tolerated by this type of instrument.

The PS160 diode will tolerate surge currents of up to 8.0 amps for 3 milliseconds, which represents an overload of 160,000 times.

Protection of D-C Voltmeters

1) Use of Diode Forward Characteristics
The 50 microampere meter discussed in the previous section can be adapted to a 20,000 ohm/volt voltmeter by the addition of suitable voltage multiplier resistors. The circuit is illustrated in Fig. 4. The results obtained using this circuit are shown graphically in Fig. 5.

The one volt input was selected, and it can be seen that with 100 volts applied, i.e. 100 times rated input voltage, the meter is only overloaded by a factor of 100/50=2.0.

2) Use of Zener Diode Characteristics

Fig. 6 illustrates the Zener characteristics of a PS6469 Zener diode. A typical protective circuit using this diode is shown in Fig. 7. The results obtained using this circuit are shown graphically in Fig. 8.

Using the 10 volt input, it can be seen that with 1000 volts applied, i.e. 100 times rated input voltage, the meter is only overloaded by a factor of 70/50 = 1.4.

The value of R. is found from the following equation:

$$R_{z} = \frac{E_{z}}{I_{M}} - R_{M}$$

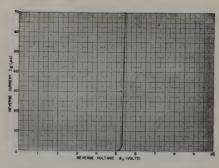


Fig. 6—Characteristic of a PS6469 Zener diode.

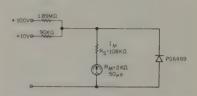


Fig. 7—Protective circuit using the PS6469 Zener diode.

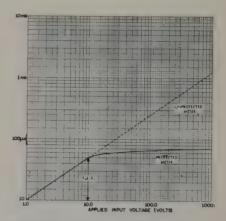


Fig. 8—Results obtained from circuit of Fig. 7.

where I_M = Full scale deflection of the microammeter, in amps.

 R_M = Internal resistance of meter, in ohms.

 E_z = Zener breakdown voltage of diode, in volts.

Then for our example,

$$R_s = \frac{5.5}{50 \times 10^{-6}} - 2000 = 108 \text{ K}\Omega$$

It is apparent that the Zener diode affords greater protection than a forward biased diode, as can be seen by comparing Fig.~8 with Fig.~5 respectively. However, the use of the Zener diode is restricted to d-c voltmeters where the input voltage scale is the same or greater than the Zener voltage. For example the PS6465 is the lowest voltage Zener normally produced with a Zener voltage of between 2.0 and 3.2 volts. This therefore restricts the lowest voltage scale of the voltmeter to >3.2 volts, for satisfactory protection of the meter.

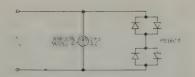


Fig. 9-Protecting an a-c milliammeter.

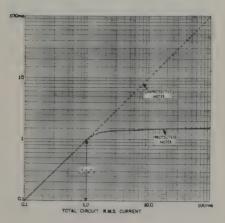


Fig. 10—Results obtained from circuit of Fig. 9.

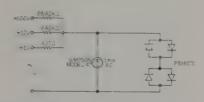


Fig. 11-Protecting an a-c voltmeter.

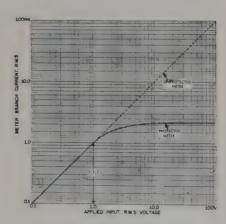


Fig. 12—Results obtained from circuit of Fig. 11.

Protection of A-C Milliammeters

A-C milliammeters can be protected by silicon diodes in a similar manner to that of d-c instrument protection. A circuit is shown in Fig.~9, utilizing a Simpson Model 47 one milliampere rectifier type a-c meter with a f.s.d. of 0.58 volts rms.

Since the meter has a terminal voltage of 0.58 v. rms at full scale deflection, two pairs of series connected PS160's are used without the addition of any series resistance in the meter leg.

If the meter happened to have had a lower f.s.d. voltage i.e. <0.58, it would have been necessary to include a resistance in series with the meter, to bring the voltage appearing across the rectifier leg to the region of "heavy" conduction of the diodes.

The results obtained using this circuit are shown in Fig.~10. It can be seen that when the circuit is overloaded 100 times the meter is only overloaded by a factor of 1.6/1.0=1.6.

Protection of A-C Voltmeters

1) Use of Diode Forward Characteristics Utilizing the previous a-c milliampere circuit it is possible to design an a-c voltmeter by the addition of suitable multiplier resistors. Such a circuit is shown in Fig. 11. Results obtained using this circuit are shown in Fig. 12. Using the one volt input, with an overload of 100 times, i.e. 100 volts, the meter is only overloaded by a factor of 2.2/1.0=2.2

2. Use of Zener Diode Characteristics

Fig. 13 ilustrates an a-c voltmeter circuit using two Zener diodes back-to-back. The results obtained using this circuit are shown in Fig. 14. Using the 10 volt input, with an overload of 100 times, i.e. 1000 volts, the meter is overloaded by a factor of 1.2/1=1.2.

The series resistance R_s is found from the following equation:

$$R_s = \frac{E_z - E_M}{I_M}$$

where E_z = Zener breakdown voltage of diode, in volts.

 E_M = Voltage drop across meter for F.S.D., in volts.

 $I_M = F.S.D.$ of meter, in amps.

 E_M = Voltage drop across meter for full scale deflection, in volts.

 I_M = Full scale deflection of meter, in amps.

For our example:

$$R_s = \frac{5.5 - 0.58}{1 \times 10^{-3}} = 4.92 \text{ K}\Omega$$

Protection Against Reversed Polarity on D-C Instruments

The circuits described for d-c meters can all be adapted such that the meter is protected against overloads of reverse polarity. This is accomplished by adding a diode in parallel with the original diode, as shown in Fig.~15.

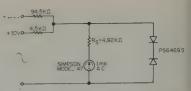


Fig. 13—A-C voltmeter using two: Zener diodes back-to-back.

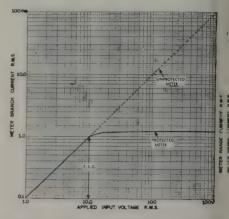


Fig. 14—Results obtained from circuit of Fig. 13.



Fig. 15—Protecting a d-c meter against reversed polarity.



Fig. 16—Using the Zener diode for zero suppression.

Use of Zener Diodes to Expand the Scale of D-C Microammeters and Low Range Milliammeters

It is sometimes necessary to obtain measurements of voltage over a limited range. Zero suppressed instruments are used for this application. This means that all voltages below a certain value applied to the meter will not cause any movement of the pointer. The meter is calibrated so that the lowest voltage value takes the place of the conventional zero.

The Zener diode can be utilized for zero suppression as shown in Fig. 16. The Zener diode voltage determines the threshold voltage of the meter, and the voltage multiplier resistance determines the full scale deflection. Since the voltage scale is non-linear, it is necessary to calibrate the meter scale against some known standard.

APPLICATIONS ENGINEERING DIGESTS

APPLICATIONS ENGINEERING DIGEST NO. 60

(Circle 200 on Reader Service Card)

Power Transistor Series Voltage Reguator; Minneapolis-Honeywell Regulafor Co., Semiconductor Products Div., Minneapolis, Minnesota. (J. F. Jacobs and J. L. Lamm)

The voltage regulator circuit, as shown, is designed to supply 21 volts output with 1% regulation, with inputs of 24 to 32 volts and load currents from zero to 3 amperes. These characteristics provide an output impedance of approximately 0.07 ohm. The system has short-circuit protection. The principle of operation is given and the circuit changes required for other output voltages and currents are explained.

CIRCUIT DESCRIPTION

Operation

A series voltage regulator operates by controlling the regulating impedance in series' with the load. In the case of a transistor regulator, this variable impedance is a transistor. The control of the regulating transistor is obtained by comparing the output (load) voltage with a reference voltage, amplifying any difference in the compared values, and applying this amplified difference to the regulating transistor. The result is a tight closed loop in which the load current is proportioned to the difference between the measured load voltage and the reference voltage.

Function of Components

In the circuit of Fig. 60.1, D1 determines the reference voltage. R. limits the current through D1 to a nearly constant value. The combination of R_1 , R_2 and R₃ represents the output voltage sensing network, a portion of which is compared to the voltage D1. The voltage difference between D1 and the portion of the output being compared to D1 determines the bias on Q2. This difference is amplified by Q_3 and Q_2 and applied to Q_1 where it is again amplified and used for control. Rs is used to compensate for the difference voltage required to vary the load from no load to full load. Ro is used to limit the current through Q3.

Short-Circuit Protection

The circuit has inherent protection against accidental short circuits at the load. With a short circuit at the output, D_1 will not conduct and the only V_{BEB} bias obtainable would be that supplied by R_5 which would not be sufficient to turn Q_2 on. However, short-circuit protection will be lost using the basic circuit at a Q_1 mounting-base temperature above approximately 55°C. This is discussed further in the performance section

Overload Protection

The basic circuit of Fig. 60.1 has no

useful overload protection but it may be built-in by increasing the value of R_4 . The value of R_4 required to cause the circuit to shut down at some desired overload depends on the characteristic of the particular diode D_1 used. R₄ is adjusted (increased) so that at the point of desired overload shutdown the difference between the current through R, and the emitter current of Q3 equals the diode "knee" current. Now, a further increase in load current and Q3 emitter current causes the diode current to fall below the "knee" and the diode voltage collapses to turn off the circuit. There will be some sacrifice in regulation at normal loads when overload protection is built in due to operating on a less linear portion of the diode characteristic curve. To minimize the sacrifice in regulation, a diode with a sharp "knee" should be selected.

ADAPTATIONS

Voltage

By varying D_1 , R_1 , R_2 , R_3 , and R_4 the regulated output voltage may be varied to a large extent. As a general rule, the minimum load voltage should not be less than twice the voltage of D_1 in order that the current variation of D_1 be limited. The minimum output voltage of this circuit is therefore dependent upon the voltage rating available for the diode used in D_1 .

The circuit may be arranged as shown in Fig. 60.2 to permit output voltage adjustments from approximately 1 volt to 30 volts with a 32-volt supply. Since the reference diode is in the input side of the regulator, the current through it is more subject to input voltage variations than it is in the basic circuit, and consequently, the regulation is poorer; 2% is typical. With this circuit, special care must be taken to limit the power dissipation in Q_1 . Although the basic regulator circuit

Although the basic regulator circuit is designed to operate with loads from zero to 3 amperes, the load limit is dictated by the power capability rather than the current capability of the tetrode transistor. The power dissipated by Q_1 is determined by the difference between the maximum input voltage less the minimum load voltage less the voltage drop across D_2 multiplied by the maximum load current or:

 $P_T = [V_{in} \text{ (max)} -V_L \text{ (min)} V_{D2}]I_L \text{ (max)}$

The maximum junction temperature must not exceed 100°C and the temperature derating for the 3N45 is 1°C/w . With the values used P_T will be 30 watts and the maximum mounting base temperature will be 70°C . When lower mounting base temperatures are maintained, the maximum load current may be increased.

Current and Power

Both the current and power capabili-

ties of the regulator may be increased by the same means, that is, by the paralleling of Q_1 transistors. Fig. 60.3 shows the procedure for paralleling five tetrodes.

The paralleling of transistors for Q_1 will require a re-evaluation of the values of R_1 , R_2 and R_2 to allow for the I_{CBO} leakage of the added tetrodes. As tetrodes are paralleled for Q_1 , it may be necessary to either increase the circuit gain or provide closer compensation for V_{BE2} variation by means of increasing R_5 . With the typical circuit gain of the basic circuit, additional gain will have to be added when three or more tetrodes are paralleled in order to maintain 1% regulation. Increasing (Continued on p. 88)

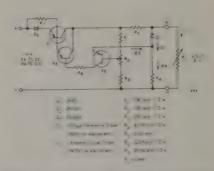


Fig. 60.1—Basic series regulator circuit.

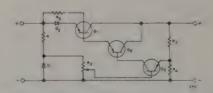


Fig. 60.2—Circuit providing adjustment of the output voltage.

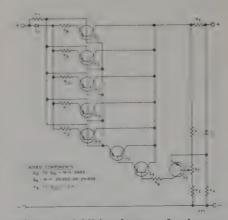


Fig. 60.3—Additional stage of gain employed when three or more tetrodes are paralleled.

PATENT REVIEW*

Of Semiconductor Devices, Fabrication Techniques and Processes, and Circuits and Applications

Compiled by SIDNEY MARSHALL

The abstracts appearing in this issue cover the inventions relevant to semiconductors from Nov. 25, 1958 to Dec. 23, 1958. In subsequent issues, patents issued from Dec. 23, 1958 to date will be presented in a similar manner. After bringing these abstracts up to date, PATENT REVIEW will appear periodically, the treatment given to each item being more detailed.

November 25, 1958

2,861,932 Method of Treating Semiconductor Articles—R. G. Pohl. Assignee: The Rauland Corporation. Ultrasonic vibration is used in an electrolytic etching process for semiconductor bodies to produce highly consistert results.

2,862,060 Electrical Connecting Circuits—A. Ducamp, M. den Hertog. Assignee: International Standard Electric Corporation. A means of utilizing lockout arrangements to insure unique response to one electrical condition at a time.

2,862,109 Phototransistor Light Detector—A. P. Kruper. Assignee: Westinghouse Electric Corporation. A semiconductor light detector having an alternating voltage output signal which is relatively constant over a wide range of light intensity.

2.862.111 Automatic Paralling System—H. H. Richards Jr., L. R. Lowry, Jr. Assignee: Westinghouse Electric Corporation. A transistorized circuit for sensing phase and frequency differences between two generators or between a generator and an energized line.

2,862,113 Regenerative Transistor Amplifier—L. J. Kabell. Assignee: USA (Atomic Energy Commission). In computer applications an amplifier with reduced clock signal power requirements.

2,862,115 Semiconductor Circuits Controlling Devices—I. M. Ross. Assignee: Bell Telephone Laboratories. Means for controlling the current in the vicinity of a rectifying carrier region within a semiconductor body.

2,862.126 Radiation Sensitive Semiconducting Layer of Amorphous Selenium—M. Ploke, M. Keller. Assignee: Zeiss Ikon (Germany). An X-ray sensitive, 200-micron-thick layer of amorphous selenium is formed in a metal support plate in vacuum at a temperature below 125°F.

2,862,158 Semiconductor Device—J. P. Stelmak, R. E. Brown. Assignee: Westinghouse Electric Corporation. A junction transistor capable of use at power levels in excess of 150 milliwatts.

2.862,159 Conduction Cooled Rectifiers—W. Y. Walworth. Assignee: Raytheon Manufacturing Company. A rectifier structure wherein the unit of the temperature rise between the base and the hottest part of the rectifier is approximately 10°C.

*Source: Official Gazette of the U. S. Patent Office and Specifications and Drawings of Patents Issued by the U. S. Patent Office. 2,862,160 Light Sensitive Device and Method of Making the Same—B. Ross. Assignee: Hoffman Electronics Corporation. The method of making a semiconductive light sensitive device which can function as a photovoltaic cell or as a phototransistor.

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2,862,189 Hall Voltage Device For Translating Electric Magnitudes—F. Kuhrt. Assignee: Siemens Schuckertwerke Aktiengesellschaft (Germany). A method of nullifying the remanence of the magnetic field system of a Hall voltage generator by use of a high frequency alternating current.

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2,864,903 Transistor Amplifier With Gain Control—A. G. Becking, P. Blom, P. Boxnan. Assignee: North American Philips Company. A two-stage cascaded transistor amplifier.

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High Level High Frequency Ger- manium Triodes	Soviet Phys Sol State Sept 1960	The thermal conversion of germanium, which has copper as an impurity, from <i>n</i> -type to <i>p</i> -type, is employed in producing a high frequency germanium triode.	V. A. Struzhinskii
Dependence of the Volume Peltier Effect On Resistivity Gradients	Soviet Phys Sol State Sept 1960	A study is made of the dependence of the volume Peltier effect on the value of the resistivity gradients in single crystals of germanium.	P. I. Baranskii P. M. Kurilo
The Volume-Gradient Thompson Effect	Soviet Phys Sol State Sept 1960	Experimental study of the volume gradient Whamana	P. I. Baranskii
Injection Heat Transfer	Soviet Phys Sol State Sept 1960	Study is made of Peltier offert in a made.	V. I. Stafeev
Secondary Electron Emission and Elastic Reflection of Electrons from Germanium Single Crystals at Small Flortron Family	Soviet Phys Sol State Sept 1960	under various conditions of recombination. A study of the secondary emission properties of germanium at small primary energies reveals differences between single crystals and polycrystalline surfaces.	A. R. Shul'man D. A. Ganichev
at Small Electron Energies Effect of Trapping Levels of the Relaxation of Photoconductivity in CdS Monocrystals	Soviet Phys Sol State Sept 1960	Experiment indicates that photoconductivity in CdS results primarily from the recombination processes therein.	L. G. Paritskii
		total processes therein.	S. M. Ryvkin

TITLE	PUBLICATION	CONDENSED SUMMARY	AUTHORS
mputing the Integrals in the thod of Equivalent Orbitals and saluating the Valence Band frameters for Semiconductors of L: A ¹¹¹ B ^V Type	Soviet Phys Sol State Sept 1960	Calculation of effective hole masses, valence band width and forbidden band widths of $A^{\mathrm{III}}b^{\mathrm{v}}$ compounds.	A. A. Nran'yan
the Theory of Collision Re- ambination in Semiconductors	Soviet Phys Sol State Sept 1960	A calculation is made of the magnitude of the exchange term in minority carrier capture, and an accounting of the effect of coulomb forces in capture by charged centers is accomplished.	V. L. Bonch- Bruevich Yu. V. Gulyaev
inture of Bulk Gradient EMF ising in Germanium in the esence of Current	Soviet Phys Sol State Sept 1960	A study is made of the variation of the bulk gradient <i>emf</i> with temperature and on its dependence upon the effective lifetime of minority current carriers.	
the Joint Solubility of the III d V Groups in Germanium	Tech Translations Sept 14 1960 \$2.50 MDF G-179	No abstract. Order from Morris D. Friedman, Inc., P.O. Box 35, New Newton 65, Mass.	V. N. Glazov D. A. Petrov S. N. Chizhevskaya
The Thermoelectric Properties of agnetite in the Temperature Re- tion from 80 to 400°K	Tech Translations Sept 14 1960 \$2.50 MDF S-163	No abstract. Order from Morris D. Friedman, Inc., P.O. Box 35, New Newton 65, Mass.	A. A. Samokhvalov I. G. Fakidov
vestigation of the Thermal and cetrical Conductivity of Mono- I d Poly-Crystals in the Region 100°C to the Temperature of usion	Tech Translations Sept 14 1960 \$4.80 60-16508	The temperature dependence of the thermal conductivity and specific resistivity of lead, cadmium, zinc, tin, copper, and bismuth is discussed. Order from Photoduplication Service, Public Board Project, Lib. Congress, Wash. 25, D. C.	V. Ye Mikryukov S. N. Rabotnov
r pplications of Semiconductors in Jistrument Design	Tech Translations Sept 14 1960 \$51.60 60-19026	Collection of articles by various authors (1958). Order from Photoduplication Service, Public Board Project, Lib. Congress, Wash. 25, D. C.	
reminology of Semiconductor tectronics	Tech Translations Sept 14 1960 \$2.50 MDF F-123	No abstract. Order from Morris D. Friedman, Inc., P.O. Box 35, New Newton 65, Mass.	A. Ya. Fedotov
n the Nature of the Quasi-Binary section in the Germanium Indium ntimony System	Tech Translations Sept 14 1960 \$2.50 MDF 2-123	No abstract. Order from Morris D. Friedman, Inc., P.O. Box 35, New Newton 65, Mass.	B. G. Zhurkin
emiconductor Devices and Their pplications	Tech Translations Sept 14 1960 \$92.40 60-19122	Thirty-six papers relate to a wide variety of devices, circuitry and measurements. Order from Photoduplication Service, Public Board Project, Lib. Congress, Wash. 25, D. C.	B. G. Santanovskay
ome Studies on Certain Methyl Verivatives of Silicon Germanium and Tin	U S Govt Res Repts Sept 16 1960 LC \$3.00 PB 147716	Three papers on chemical properties infrared spectra and nuclear magnetic resonance of methyl derivatives of Group IVB elements.	M. P. Brown
:omplementary Transistor Modu- ator	U S Govt Res Repts Sept 16 1960 LC \$3.00 PB 148115	Theory and test results of modulator circuits in which the carrier furnishes the supply voltage for operation.	J. Grau B. Humbel
'roceeding of The Symposium on olid State Masers	U S Govt Res Repts Sept 16 1960 LC \$16.80 PB 147977	From a symposium at Fort Monmouth, New Jersey, June 1958.	U. S. Army Signal R & D Lab
Research and Development of Fermanium PNP Junction Switching Transistors	U S Govt Res Repts Sept 16 1960 LC \$12.30 PB 14973	Result of tests on switching ability and packaging are discussed.	P. L. Meretsky
Transistor Phase Detector For Phase-Lock Stabilization of a 3,000 Mc/sec Klystron	U S Govt Res Repts Sept 16 1960 LC \$1.80 PB 148140	A pair of 2N588 transistors are used to form an error signal which is applied to the repeller of a reflex klystron.	R. W. Zimmerer
Four-Quadrant Analog Voltage Vultiplier	U S Govt Res Repts Sept 16 1960 LC \$3.30 PB 146812	A four-quadrant multiplier employs a transistor-magnetic square-wave oscillator.	C. F. Ravilious
Application of Silicon Controlled Rectifiers To a D-C Servomotor	U S Govt Res Repts Sept 16 1960 LC \$9.30 PB 147686	A fast well-damped accurate servo system is described.	C. Cantor
High Power Pulse Generation Using Semiconductors and Mag- netic Cores	U S Govt Res Repts Sept 16 1960 LC \$7.80 PB 148040	A magnetic pulse generator uses a controlled rectifier in the charging circuit and can be used as a radar modulator.	M. Lassiter
A Transistor-Magnetic Pulse Gen- erator for Radar Modulator Appli- cations	U S Govt Res Repts Sept 16 1960 LC \$15.30 PB 148041	Detailed description of an experimental pulse generator.	A. Krinitz
Piezoresistivity in Semiconductors for Transducer Applications	U S Govt Res Repts Sept 16 1960 LC \$6.30 PB 147675	Theoretical discussion of piezoresistive effect in semi-conductors, particularly ${\rm Ti}O_2$ and PbTe, and device design illustrations.	L. E. Hollander, Jr G. L. Vick
Transistorized Two-Segment Com- mutator for a Direct Current Ma- chine	U S Govt Res Repts Sept 16 1960 OTS \$1.75 PB 161790	The development of a two-segment commutator which uses transistors for the commutator switches as well as for the control circuitry.	D. M. Eisenlohr
The Effect of Nuclear Radiations on Semiconductor Materials	U S Govt Res Repts Sept 16 1960 LC \$7.80 PB 147101	A literature survey concludes that germanium is relatively radiation resistant.	J. W. Moody R. K. Willardson
The Effect of Nuclear Radiation on Semiconductors Materials (First Addendum)	U S Govt Res Repts Sept 16 1960 LC \$6.30 PB 147101-S-1	The study develops serious discrepancies between theory and experiment.	L. W. Aukerman
Investigations of Surface Properties of Silicon and Other Semiconductors, Phase I and II	U S Govt Res Repts Sept 16 1960 LC \$4.80 PB 147758	Measurements are made of the surface conductivity of germanium and silicon in a controlled atmosphere.	H. E. Farnsworth D. Haneman
Investigation of Large Area Solar Cells Utilizing Spheres of Silicon	U S Govt Res Repts Sept 16 1960 LC \$7.80 PB 148111	A study of large area photovoltaic devices predicts 100% light utilization with loose packing of spheres.	E. L. Ralph H. F. Brekofsky
Research Investigation of Radiative Recombination and Lifetime in Semiconductors	U S Govt Res Repts Sept 16 1960 LC \$6.30 PB 148032	Radiation recombination from germanium appears to be due to direct band to band hole-electron recombination.	C. V. Bocciarelli
Semiconducting Properties of Boron	U S Govt Res Repts Sept 16 1960 LC \$10.80 PB 147866	Attempts are made to grow boron crystals by a solid state transformation process; x-ray analysis of the crystals are conducted.	V. P. Jacobsmeyer F. Gebhart E. F. Juenke
Research on Growing of Cadmium Sulphide for Dosimeter Purposes	U S Govt Res Repts Sept 16 1960 LC \$9.30 PB 137662	Preparation of CdS crystals on a quartz substrate by sub- limation recrystallization.	K. E. Bean J. E. Powderly

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Under fab	A - Figure of Merit A - Figure of Merit A - Figure of Merit A - Fr. Gain Bandwidth Product) + Fr. Gain max, (Max, freq. of oscillation)	Ø - infinite heat sink
71	Me- Meta O- Other S- Suffice Bartler UNI - Unlignetion Y - Symmetrical i Terrois Under Gain Value	Ø - Pulsed
Under Type	A- Alloyed D- Diffused or Drift E- Epitodial Meso F- Evend G- Grown H- Hook Collector M- Microalloy PL- Plener	
Under Use	ver e-f equal to 7- Photo hon 50 mw 8- Mixer power o-f 9- Lecal Oxilitator man equal to 27- Revised Spec. hon 500 mw 11- Morthad Palit 12- Video Amplifer 12- Video Amplifer 13- TV Sync., Separator ng and	Computer 6- Low Noise

NOTATIONS

PREVIOUSLY REGISTERED NEWLY ANNOUNCED TRANSISTORS

Their company is treatment by companied designate de F.S.F. and manachastanes will types produced by Companied Generals de T.S.F. KRACTHONNIC TRANSCRIPTING, ZANGER, NEW TANGER, NEW SANGER, NEW SANGER, NEW TANGER, STATE, SHEEK, SHE ASSOCIATED TRANSISSIONS LIDI, SWITS, SVZIS, SVZIS, SVZIS, SWZIS, AMCDI, AMCDI, AMCDI, AMCDI, AMCDI, AMCDI, SWZIS, ARRECT AND ARROWNERS. WILLS TREAD THOUGH THE STATE STATES TRAIL THIS TRIES. THIS TO THE STATES THE NKERAL INSTRUMENT: 2NADA, BNADA, RAADA, ANDOLA, SMADOT, SMADOT, STAFFT, STAFFT CINVITE THAND THE SMINS, ENDER, ENDER, SMING, BRIDT, BRACK, ENGER, BRACK, BRACK, BRACK, BRACKA, BRACKA C P. CLAME THANSISTICH 2NSB6A, 2N404A, 2N413A, 2N414A, PN147R, 2N1605, 2N1672 9N1480 SMILLEA, SMI42", 2M1600 MINE BYALA, SNASS, SNISA, SNISS, SNISS, DENICHAL, INSTRUMENT: SN644, SN648, SN608 NATIONAL SEMICONDUCTOR SNJOOD CRS KLECTHONICS: SNB01, SNB01A PHONICS: 2N393, 2N1088 RAYFHKON: SN404A, SN1806 SPRAGUE: SNEOR, SNEORA SYLVANIA: 2NGBG, 2NGB7 MISTRIAL:

WESTERN THANSISTOID SNIGSA, BNIGSS, SNIGSS, SNIGST, BNISTS

SYLVANIAL SNESIA, 3N741

CHARACTERISTICS CHARTS OF NEW DIODES and RECTIFIERS

	Rheem Semiconductor Corp. Dr. Ing. Rudolph Rost Sarkes Tarzian, Inc., Rectifier Division Semicon, Inc. Siemens & Halske Aktiengesellschaft Silicon Transistor Corp. Societe Industrial de Liaisons Sony Corp. Solid State Products, Inc. Shockley Transistor Corp. Standard Telephone & Cables, Ltd. Sylvania Electric Products, Inc. Stanton Electric Products, Inc. Texas Research Assoc. Texas Research Assoc. Texas Besearch
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MANOFACIORERS	Hoffman Semiconductor Division Hidachi Ltd., Mushashi Works Hughes Froducts Division Industro Transistor Corp. International Rectifier Co., Ltd. International Rectifier Corp. International Rectifier Corp. International Resistance Co. Mathematical Electronics Corp. Mathematical Electronics Corp. Mistrad Corp. Mistrad Ltd. Motorola, Inc. Motorola, Corp. Mistrad Electronics Nucleonic Products Co., Inc. Ohmic Manufacturing Co. Ohmic Corp. Lansdale Div., Semiconductor Inc. Ohmit Manufacturing Co. Philos Corp. Lansdale Div., Semiconductor Operations Pacific Semiconductor Inc. Operations International Diode Corp. La Radiolechnique Div. Tubes Electroniques Raytheon Company Radio Corporation of America, Semiconductor Div. Radio Development and Research Corp.
	HRD-HTTU-HTTU-HTTU-HTTU-HTTU-HTTU-HTTU-HTT
	Allgemeine Elekticitais-Gesellschaft American Semiconductor Corp. Associated Electronic Corp. Associated Electronic Corp. Bendin Corp. Bendin Corp. Berdin Corp. Bradley Semiconductor Corp. Brition Electronics Corp. Continental Device Corp. Controls Corp. Controls Corp. Controls Corp. Corp. Corp. Electronics Corp. Eransistor Products, Inc. Cosem) Cie Generale des Semi-Conducteurs Delco Radle Electronics Corp. Eransten Macallurgical Corp. Farstenti Ltd. General Electric Co., Ltd. General Electric Co., Ltd. General Electric Co., Ltd. General Electric Co., Ltd. General Electric Conpany, Semiconductor Div. General Instrument Corp. Institutet for Halvedarforskning
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ſ												
2S	4	See code at start	of charts		FAN-6 FAN-6 FAN-6 FAN-6	FAN-6 FAN-6 FAN-6 FAN-6	FAN-6 FAN-6 FAN-6 FAN-6	FAN-6 FAN-6 FAN-6 FAN-6	RHE RHE RHE RHE RHE RHE	MOT MOT FAN-6 FAN-6 FAN-6	FAN-6 FAN-6 FAN-6 FAN-6	FAN-6 FAN-6 FAN-6 FAN-6 FAN-6

CHARACTERISTICS CHART of DIODES and RECTIFIERS

Max. Rev. Current

MAX. FULL LOAD VOLT. DROP

MAX. D.C. OUTPUT CURRENT

Min. Forward Current @ 25°C

MAX. CONT. WORK.

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USE See Code Below

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acement ng E READING		MFR. See code at start of charts	RHE RHE RHE RHE RHE	RHE RHE RHE RHE	HHE PSII PSII	PSI PSI PSI	PSI	3		PSI PSI PSI PSI	17 A		
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Controlled Rectifier Controlled Rectifier Controlled Forward Conductance IR For half wave resistance lead average over 1 cycle IRSE CURRENT Dynamic Available in Stack form from Mfr.	WITCH	Min. Forward F Current © 25°C It © E _¢	5.0 1.0 1.0 1.0 1.0 1.5 1.0 1.5 1.0 1.5 1.0 1.5 1.0 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5		100100100100100100100100100100100100100			TANCE	(volts)	00000	4.0 tridge	ractor eramic lass Varactor	
d Rectified Forward Wave resis	SV	PIV REV. WORK. VOLT.		150 200 100 100	200	0 0 4 4 4 0 0 0 4 4 4 4 4 4 4 4 4 4 4 4	%% %% VOLTAGE	CAPACITANCE C @ Eb	(Jnn)	1 2 4 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	rystal Car	Double Ended Varactor Sub Miniature Ceramic Sub Miniature Glass Miniature Fill Varact	
5 - Controlled Rectifier 6 - Dual Rectifier 7 - Controlled Forward Conductanc CTHER 4 - For half wave resistance lead average over 1 cycle REVERSE CURRENT A - Dynamic A - Dynamic A - Available in Stack form from 1		TYPE MAT	IN251A S1 1N252A S1 1N625A S1 1N626A S1 1N627A S1		Note 1 St. PD301 St. PD302 St. PD303 St. PD304 St. PD304 St. PD304 St. PD304 St. PD304		rg rg	TY	NO.	PC132 PC133 PC133 PC135	*.0 UNDER TYPE NO. Ø - Geramic Crystal Cartridge	 △ - Double En * - Sub Minia † - Sub Minia □ - Miniature 	UNDER Q
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	(ma)	10	10	10	10	10	10	10	10	10	10	10	10	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	0.8	0.8	20	20	20	20	50	20	20	20	20.	20				
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6 4 11	(volts)	22	24.2	26.4	29.7	83	36.3	29.4	42.9	47.3	51.7	56.1	61,6	68.2	74.8	82.5	90.2	100	110	121	132	143	165	176	198	220	11	13.4	16.5	19.9	24.4	29.8	36.3	6.2	7.5	9.1	'00 ; On	11	NI 0	91
14	(volts)	100	19.8	21.6	24.3	27	29.7	32.4	35.1	300.7	42.3	45.9	50.4	55.8	61.2	67.5	73.8	81.9	06	88	108	117	135	144	162	180	0.6	10.8	13.2	16.2	19.7	24.2	29 . 2	on :	U . 10	7 ° &	00 (0.0	10.0	3 0 7
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1N3157 2N1695 † 2N1696 † 2N1697 † 2N1698 †

1N3154A 1N3155 1N3155A 1N3156 1N3156

11.35 22.42 24.02 24.03 26.04 26.04 26.04 38.04

CC5D3.9 CC5D4.7 CC5D5.6 CC5D6.8

CC5D1.5 CC5D1.8 CC5D2.2 CC5D2.7 CC5D2.7

 △ - Also available with ±5 per cent tolerance
 † - Reference Amplifier
 # - Available with reverse polarity UNDER TYPE NO.

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PREVIOUSLY REGISTERED NEWLY ANNOUNCED DIODES

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PS14234 PS1424 PS1424A PS1425 PS1425

MEA2A † MEA4A † MEA4A † MEA5 † MEA5A † PS1421A PS1422A PS1422A PS1422A PS1422A PS1422A PS1423

CC5D27 CC5D33 MRA1 † MRA1A †

CC5D10 CC5D12 CC5D15 CC5D18

BENDIX: MAIRS thru INIIRS, INIISS thru INIZOG, INIS4I thru INIS4S, INIESI thru INIESI, INZ4SI thru INZ4SI CBS ELECTRONICS: 1M456, 1M457, 1M458, 1M458

OCUPHOUS ELECTRONICS: INILSO, INILSO,

CONFURENT INCONTENT INGES, INGES, then INGES, INGEL thru INGES, INGELS thru INGES, INGES, INGES thru INGES, INGES thru INGES, INGES thru INGES, INGES

DICKSON ELECTRONICS: INSES thru INSES, INILIS thru INILSO, INISOS thru INISIS thru INISYS, INIYSY thru INISOS

PERSON PE

PS1507A PS1508 PS1508A PS1509 PS1509A

PS1510 PS1510A SS9.12 SS102

PS1502A PS1603A PS1504A PS1504A PS1506 PS1506A PS1506A PS1506A

0001 0002 0001 0001 0001

HUGHES PRODUCTS: IN48, IN268, IN288, IN284, IN297

MOTOROLA SENICORDUCTOR: 1839 bhru 1834, 1834, 1834, 1844 bhr 1856, 1856, 1856, 1856, 1856 KEMTRON ELECTRON: IN23F, IN23FF, IN25B, IN25RB, IN1511A, IN2771

PS1426 PS1426A PS1501 PS1501A PS1502

Industry News.

CONFERENCE CALENDAR

The Following April 1961 Meetings Are Scheduled:

- Dril 4-6 Intl. Symp. on Electromagnetics & Fluid Dynamics of Gaseous Plasma, Engineering Societies Auditorium, 33 W. 39th St., NYC. Sponsored by PGED, MTT, NS, PIB, IAS, Dept. of Defense. For Information: Symposium Committee, Polytechnic Inst. of Bklyn., 55 Johnson St., Bklyn 1, N. Y.
- Lpril 5-7 Institute of Environmental Sciences Annual Technical Meeting & Equipment Exposition, Park Sheraton Hotel, Wash., D. C. Sponsored by Inst. of Env. Sciences, POB 191, Mt. Prospect, Ill. For Information: A. S. Jenkins, Emerson Res. Labs, 1140 East-West Highway, Silver Spring, Md.
- pril 5-7 Symposium on Materials and Electron Device Processing, Benjamin Franklin Hotel, Phila., Pa. Sponsored by Amer. Society for Testing Materials. For Information: ASTM, 1916 Race St., Phila 3, Pa.
- april 11-13 Conference on the Ultrapurification of Semiconductor Materials, New England Mutual Hall, Boston, Mass. Sponsored by the Electronics Research Directorate, Air Force Cambridge Res. Labs. For Information: Helen Turin, Conference Secy., CRREP, Electronics Res. Directorate, AF Cambridge Res. Labs, AF Res. Div., L. G. Hanscom Field, Bedford, Mass.

- April 19-21 SWIRECO (S. W. IRE Conference & Elec. Show), Dallas Memorial Aud. & Baker Hotel, Dallas, Tex. Sponsored by Region 6. For Information: Dr. L. D. Strom, Texas Instruments Inc., 6000 Lemmon Ave., Dallas, Tex.
- April 19-21 Great Lakes District Meeting, AIEE, Pick-Nicollet Hotel, Minneapolis, Minn.
- April 24-47 American Physical Society Meeting, Park Sheraton Hotel, Wash., D. C. Sponsored by
- April 26-27 High Temperature Materials Conference, Hotel Pick-Carter, Cleveland. Sponsored by The Metallurgical Society of AIME. For Information: AIME, 29 W. 39th St., N. Y. 18,
- April 26-28 IRE 7th Regional Conference & Trade Show, Westward Ho Hotel, Phoenix, Ariz. Sponsored by Region 7. For Information: H. W. Welch, Jr., Motorola, Inc., POB 1417, Scottsdale, Ariz.
- April 30-Electrochemical Society Meeting, incorporat-May 4 ing 9th Annual Semiconductor Symposium, Claypool Hotel, Indianapolis, Ind. For Information: Electrochemical Society, 1860 Broadway, New York 23, N. Y.

RESEARCH AND DEVELOPMENT

The nation's electrical engineers were recently given evaluations of the efficiency of thermoelectric generators, a possible source of power in space vehicles and ships. In space power systems maximum efficiency of thermoelectricity generators would be somewhat below 6% and for marine applications it would be about 15%, a solid state device symposium was told during the Winter General Meeting of the American Institute of Electrical Engineers. The evaluations were made by B. Evans, of the Martin Company, Denver, Col., and Dr. E. T. B. Gross of the Illinois Institute of Technology, Chicago, in a paper, "Evaluation of Thermoelectric Energy Conversion.'

"For a space power system a present practical value for

hot junction temperature is about 1100°F, and for cold junction about 700°F." Therefore, "the maximum efficiency equals 400/1560, equals 0.257," they pointed out, adding that the maximum efficiency is "somewhat below 6% for ZT (the figure of merit times the hot junction absolute temperature in degree Kelvin), equals 1.5. A ZT value between 1 and 1.3 would be a more realistic value," reducing the maximum efficiency to about 5%.

For marine application, with sea water cooling, "we may select 1100°F again for the hot junction, but can reduce the cold junction temperature to about 80°F", therefore the Carnot efficiency equals 1020/1560, equals 0.654. The maximum thermoelectric conversion efficiency equals 23% for ZT somewhat below 1.5, leading to maximum efficiency of 15%.

The authors warned, however, that the efficiencies given were obtained under "ideal conditions of operation and the values are far better than could be achieved on practical converters." To get realistic values a "degrading" factor should be applied, including various heat losses, temperature drops between heat source and hot junction and between cold junction and heat sink, changes in material at a junction, contact resistances and circulating current. "A rough estimate suggests that 60% may be a good value for this degrading factor. Accordingly the overall efficiencies for the examples reduce to 3% for the space power system, and to 9% for the marine application. If the thermoelectric converter is designed for maximum efficiency, these values would be further reduced. . . .

(Continued on page 79)

Market News . . .

Sales

The Electronics Division, Business and Defense Services Administration, U. S. Department of Commerce has reported that for the second successive quarter, output of semiconductor devices (transistors, diodes and rectifiers, and related devices) declined in value. This decline was entirely due to lower prices, since unit output continued to rise. The following table shows the estimated total industry shipments during the third quarter of 1960.

Cotogony		Quantity sands of u	ınits) (i		Value ands of de	ollars)
Category	Total	Military	Non- military	Total	Military	Non- mil
SEMICONDUCTOR DEVICES Diodes, rectifiers and	81.925	22,434	59,491	126,583	60,796	65,787
related devices Germanium diodes	52,138	17.346	34,792	56,149	27,174	28,975
and rectifiers 0-30 ma 31-100 ma Over 100 ma Silicon diodes	24,816 13,273 9,603 1,940	7,567 3,953 2,985 629	17,249 9,320 6,618 1,311	11,721 5,686 4,541 1,494	4,914 2,372 2,043 499	6,807 3,314 2,498 995
and rectifiers 0-30 ma 31-100 ma 101-551 ma —3 amps Over 3 amps —	20.850 4,785 3,918 6,132 3,711	8,565 3,168 2,027 1,775 1,329	12,285 1,617 1,891 4,357 2,382	31,684 7,398 6,566 7,286 4,857	16,654 5,374 4,148 3,193 1,897	15,030 2,024 2,418 4,093 2,960
35 amps	2,181 123 1,556 228	216 50 695 228	1,965 73 861	3,665 1,912 6,600 1,125	1,145 897 2,928 1,125	2,520 1,015 3,672
photo cells, except solar cells Other ³ Transistors Germanium 0-125 mw 126-999 mw 1 watt and over Silicon	4,621 29,787 26,242 9,352 13,608 3,282 3,545	10 281 5,088 3,146 1,424 1,350 372 1,942	57 4,340 24,699 23,096 7,928 12,258 2,910 1,603	565 4,454 70,434 42,838 14,654 19,850 8,334 27,596	315 1,238 33,622 14,022 5,806 5,605 2,611 19,600	250 3,216 36,812 28,816 8,848 14,245 5,723 7,996

¹ Non-military shipments of microwave diodes were combined with military shipments to avoid disclosure of proprietary information. ² Includes diodes and rectifiers made from materials other than silicon and germanium, tunnel diodes, controlled rectifiers, solar cells, and other special semiconductor devices which must be combined to avoid disclosure of proprietary information.

According to monthly figures released by the Electronic Industries Association, factory sales of transistors totaled 12,149,077 during November 1960, a decline of 19,555 units under the total for the previous month. Revenue accrued from sales dropped to \$25,372,480, a total of \$572,715 below that for October. Year-to-date totals for the 11-month period stayed substantially ahead of last year's totals for both sales and revenue. EIA's latest transistor statistics are shown below:

	Factory Sales (Units)	Factory Sales (Dollar
November	12,149,077	\$25,372,480
October	12,168,632	25.945.195
September	12,973,792	28,442,229
August	9,732,993	22,739,969
July	7,070,884	18,083,802
June	10,392,412	27.341.733
May	9,046,237	24,146,373
April	9,891,236	23,198,576
March	12,021,506	28,700,129
February	9,527,662	24,831,570
January	9,606,630	24,714,580
JanNov. '60	114,581,061	273,516,636
JanNov. '59	74,467,926	199,189,791

The Bureau of Mines has estimated domestic production of highpurity silicon in 1960 at 90,000 pounds, compared with 73,000 pounds in 1959. The total value of single and polycrystal silicon produced in 1960 was also estimated at \$28 million, as against \$13.6 million in 1959. Most single-crystal silicon was sold for about \$750 a pound while polycrystal varied from \$330 to \$200 a pound. The output of semiconductor devices as compared with electron tubes has grown from 2.9% in 1952 to 63.3% in 1960 according to the preliminary figures for last year as given by the Marketing Data Department of the Electronics Division of the U. S. Department of Commerce.

Electronics Output (In millions of dollars)

Year	Electron tubes	Semi- conductor devices
1960.	845p	535p
1959.	865	395
1958.	790	210
1957.	820	150
1956.	790	90
1955.	770	40
1954.	690	25
1953.	734	25
1952.	690	25

Domestic exports of semiconductor devices was estimated to be \$16 million for 1960. This represents an increase of 73.8% over the \$9.148 million figure of 1959. The department also states in its latest release that the number of firms in 1959 actively engaged in manufacturing transistors was 30 while 45 were manufacturing diodes and rectifiers.

The Japanese Ministry of Finance has reported exports of transistors to the United States for the third quarter has declined from \$624,000 in 1959 to \$190,000 in 1960. Exports of transistors and other semiconductor devices for 1958, 1959 and January-September 1959 and 1960 are:

	(in t		ntity ds of u	nits)	Value (in thousands of dollars)						
			Jan.	-Sept.			Jan	Sept.			
Product	1958	1959	1959	1960	1958	1959	1959	1960			
Transistors Other semiconductor	11	2,393	1,828	1,235	7	1,581	1,145	821			
devices	_	597	529	123	_	92	81	22			

General Electric's Semiconductor Products department has established a southeastern sales region to serve 10 states and the District of Columbia. Its headquarters will be on 14th Street N. W. Washington, D.C.

Raytheon Co. has set up headquarters in Zug, Switzerland for its European manufacturing sales and technical service organization. The firm will have representatives in the six-nation European Common Market and the seven-nation European Free Trade Association.

Japan imported approximately 1.2 metric tons of silicon single crystals during 1960, compared with 1.3 metric tons the previous year. Imports this year are expected to be reduced substantially as six Japanese silicon fabricators are stepping up their production capacities.

Wallson Associates, Inc., Elizabeth, New Jersey, announces the appointment of L&M Associates, Saddle Brook, New Jersey, as sales representative for its line of semiconductor test equipment. They will cover the areas of New Jersey, southern New York, eastern Pennsylvania and western Connecticut.

Rheem Semiconductor Corp. has recently received military qualification on four of their general-purpose, medium-power transistors. These silicon mesa transistors are: 2N497, 2N498, 2N656, and 2N657.

(Continued on page 77)

New Products

ew Solder



A new solder for use on printed circuit pards and dip soldering leads of diodes oth 4328. Made by a special process, lpha AAA Solder reduces inherent clusions, improves wetting, produces righter, oxide-free soldering connections ad minimizes drossing. This last characteristic gives the solder bath longer life. : is said to provide more usage per ound, and is available from stock in iost of the common tin-lead alloys. Circle 159 on Reader Service Card

ransparent Silicone Resin Encapsulant

A new flexible encapsulating material, ylgard 182 Resin, that permits visual inpection of circuits and components vithin potted, embedded or encapsulated ssemblies, has been developed by Dow Corning Corporation. At 150°C, it cures in 15 minutes; at 65°C, four hours; at 5°C, three days. Neither the resin not ts curing agent is toxic to the skin. No oxic fumes are given off during mixing or curing.

Circle 105 on Reader Service Card

Ultrasonic Cleaner



L & R Manufacturing Company has announced a low-cost ultrasonic cleaner, the Maxson, which has a full 11/4 quart capacity and features a new built-in electronic circuit that transmits "peak power" directly from the transducer to the cleaning tank. It is designed to clean a large volume of large pieces faster, more efficiently, more economically. The unit is ready for immediate plug-in op-eration in a space just 8" by 6". Power output is 45 watts; power consumed is 140 watts; operating frequency is 70-80 KC.

Circle 104 on Reader Service Card

Epitaxial Silicon Transistors

Texas Instruments Incorporated has announced the commercial availability of two ultra-fast silicon switching transistors manufactured by the new epitaxial process. While the new devices are expected to find their greatest immediate application in electronic computers, TI said their potential range of usage permits them to be classified and used also as small-signal general purpose transistors. Operating capability is within a range of -65°C to +175°C.

Circle 118 on Reader Service Card

Dust-Free Enclosures



The latest S. Blickman, Inc., enclosure in the war against dust excludes particles on the order of 1 micron (1,000th of a millimeter) or smaller. It is completely fabricated of all-welded stainless steel with no crevices. The working surface is low enough to permit comfortable use of a microscope by a seated technician, with the microscope and the operator's head outside the en-closure. The work area within the enclosure is large enough to accommodate a dozen components for assembly, and there is work space outside the enclosure

Circle 103 on Reader Service Card

In-Circuit Transistor Tester

A new transistor tester claimed to be capable of measuring A-C Beta with an accuracy of $\pm 5\%$ has been introduced by Hickok Electrical Instrument Company. Utilizing an A-C bridge principle, with the transistor input elements as one arm of the bridge, the total impedance is nulled. With circuit impedances as low as 150 ohms, it is claimed that this effectively removes these elements from the circuit as a factor in the Beta meas-

Circle 135 on Reader Service Card

Microwave Varactor Diodes

Microwave silicon varactor diodes, with cutoff frequencies as high as 150 kmc at minus 45 volts breakdown voltage, have been developed through epitaxial techniques by Sylvania. The high Q, high breakdown voltage diodes exhibit frequencies as high as 100 kmc and capacitance values as low as 0.15 pf at minus 6 volts. As harmonic generators, the new devices feature exceptional power handling capabilities, according to

the company.

Circle 123 on Reader Service Card

Floating Zone And Crystal Pulling Fixture



Lepel High Frequency Laboratories has developed a dual purpose fixture for crystal pulling and floating zone applications for use with a high frequency induction heating generator. The floating zone method has been used extensively for zone refining and for growing crystals of high purity silicon for semiconductor devices. In the crystal pulling method, single crystals of various materials, especially germanium, have been successfully grown. The basic requirements of these operations are a means of heating the material to a liquid state and maintaining the temperature slightly above the melting point, a desired atmosphere surrounding the melt and the growing crystal, a controlled traversing mechanism for moving the induction coil or the material being processed. All these features and more are incorporated in Model HCP-D.

Circle 128 on Reader Service Card

Rectifier Test Set



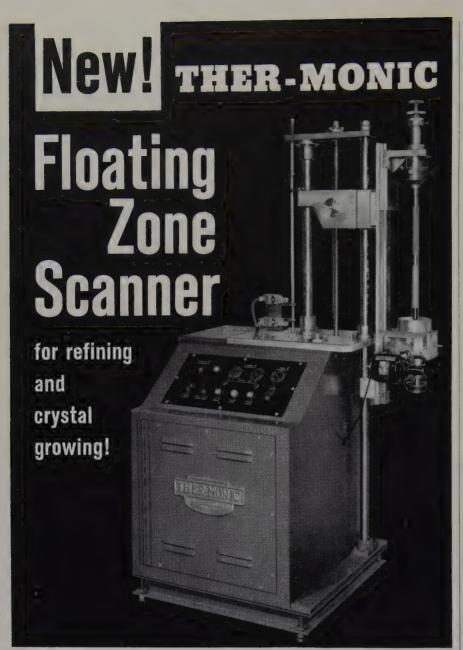
Dynatran Model 1826 High Voltage Rectifier Test Set is designed to provide an oscilloscope display of the reverse charoscinoscope display of the reverse char-acteristics of high voltage diodes and high power rectifiers. This instrument provides a wide range of reverse voltages up to 5000 volts and reverse currents from less than 1 microampere to 1 ampere. The instrument includes a built-in oscilloscope and test chamber.

Circle 116 on Reader Service Card

High-Speed Diode

Rheem high-frequency silicon diode JAN 1N251 is available per MIL-E-1/1023. Features milli-microsecond switching and low leakage for critical logic, detector and other high frequency applicator and other high frequency applications. It provides 0.15 µsec reverse switching time; 0.1µAdc reverse current @ -10V; 1.0 Vdc forward voltage @ I_p of 5 mA; 150 mW power dissipation and 30 V. reverse voltage.

Circle 112 on Reader Service Card





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Circle No. 50 on Reader Service Card

Germanium Alloy Transistors



A new series of *p-n-p* germanium alloy transistors for applications requiring high gain and low noise characteristics has been introduced by GE. 2N1175A has a maximum broad band noise figure of 6-db., measured from 15 cycles per second to one kilocycle, and a typical broad band noise figure of 4-db. 2N1175 and 1175A have minimum collector to base voltage ratings of 35 volts, collector to emitter minimum ratings of 25 volts and minimum emitter to base voltage ratings of 10 volts. They have a typical collector cutoff current of six microamperes with a collector to base voltage of 30 volts. The devices are rated for operation in the minus 65°C to plus 85°C temperature range.

Circle 110 on Reader Service Card

White Noise Diode

A new development in the field of solid state devices, the Sounvister, which, according to the company, is capable of producing random noise across a white noise spectrum was announced by Solitron Devices, Inc. Random noise can be harnessed in selected frequency ranges known as yellow and pink noise bands. A white noise generator into which the 3/8" device has been integrated is capable of producing up to 18 volts output. One of its commercial applications in-One of its commercial applications includes use in an instrument used by dentists to eliminate pain in the drilling or extraction of teeth. Other applications of white noise may eventually eliminate the use of anesthesia in medicine entirely. The device is expected to accelerate military and commercial 2.6. D in rate military and commercial R & D in the sound field.

Circle 138 on Reader Service Card

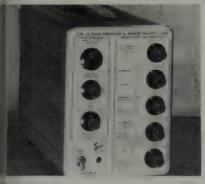
Transistor Tester



A Semi-automatic Component Tester (SACT) for ultra-reliable testing and classification of transistors according to user specifications at speeds of 30 to 60 tests per second and resolution below a fraction of a microampere has been developed by Monitor Systems, Inc., Div. of Epsco, Inc. Adaptable to both manual and mechanized operations.

Circle 129 on Reader Service Card

se Generator & Trger Takeoff System



Tektronix Type 110 Pulse Generator d Trigger Takeoff System facilitates casurement of amplifier linearity, and gger sensitivity to amplitude or pulsed the changes. Pulse risetime is less than 5 nano-second. Repetition rate nomifully 720 pulses/second. Output impedce is 50 ohms. The system can generate ternate pulses of different lengths, ampitudes, and polarity. An independent bigger Takeoff System provides stable siggering over a wide range of signal aplitudes.

Circle 101 on Reader Service Card

circonia Refractory

Fused stabilized zirconia refractory, eveloped by Norton Company in 1951, as recently been placed in its first compercial application as a refractory for irrace construction. A furnace designed poperate continuously at elevated emperatures in the vicinity of 2200°C 3992°F) has been built by C M Manuacturing and Machine Company. The effactory for lining the hot-zone is used stabilized zirconia manufactured by Norton Company. The heating elements are specially selected and machined tungsten rods. The furnace can be operated with hydrogen or other reducing or inert atmospheres compatible with the furnace materials.

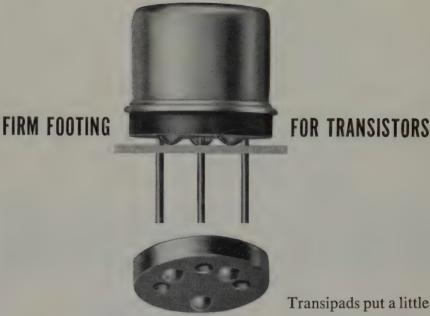
Circle 139 on Reader Service Card

Semiconductor Alloy Kit



A semiconductor alloy kit, containing over 25,000 semiconductor preforms including the latest alloys used in the industry, is now available from Accurate Specialties Co., Inc. Kit Z-100 contains a complete range of semiconductor preforms in usable forms such as discs, washers, and spheres, as well as new clad metals finding greater application in the industry, such as indium clad aluminum. Included are 24 different alloys for use in both germanium and silicon diodes, rectifiers, and transistors. Other alloys include tin-antimony, lead-silver, indium-germanium, tin-lead-antimony, 199,999% pure indium, aluminum-boron, etc.

Circle 106 on Reader Service Card



extra security into printed-circuit assemblies. For a cost you count in pennies. A Transipad mounting is rock solid. It eliminates strain on delicate leads, provides vibration-proof separation between them. It isolates the transistor case from contact with printed conductors. And, perhaps most important, it provides a built-in air space to dissipate the heat of soldering (how many transistors have you lost lately through heat shock?). Transipads come in sizes and styles to fit most transistor types; some will convert lead arrangements from in-line to pin-circle, or vice-versa; others will widen lead spacing. Samples and drawings are yours for the



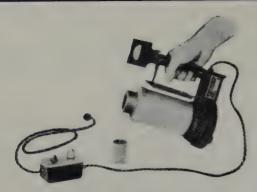
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Especially qualified for accelerated Aging Tests in the Electronics Industry, Blue M Gravity Convection Ovens repeatedly inject fine degree of accuracy and uniformity into test results. Temperature Range: to 343°C. (650°F.) Reliable, straight-line control derived from Saturable Power Reactor Control System without contacts, switches, moving parts or auxiliary mechanisms to wear, burn or arc. Design of this unit permits installation of balances and mechanisms extending into work chambers, without vibration.

Circle 125 on Reader Service Card

Protective Cream

Sticky epoxy resins, often used with glass wool in laminating operations, are one of the largest sources of contact dermatitis in industry. A specially formulated protective barrier cream, "Kerodex" #71, when applied before operations, offers positive protection to workers' hands. The cream, available from Ayerst Labs, prevents sensitization of the skin by resins and amine hardeners, and offsets the irritant action of glass wool particles.

Circle 153 on Reader Service Card

Inert Gas Room



CAEMCO Inc., Vacuum Dry Box is a portable and complete Inert Gas Room which provides for working in a rare gas or for inert atmosphere welding. This Vacuum Dry Box can be evacuated to 50 microns with a leak rate of 1 micron per minute. Several people can work simultaneously. It is equipped with low-permeability Butyl gloves and evacuable glove ports, air-lock, fluorescent lamp, welding windows etc.

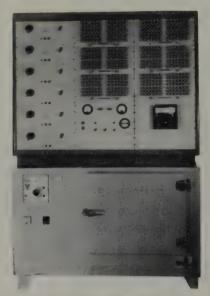
Circle 109 on Reader Service Card (Continued on page 76)

LIFE TEST SYSTEMS

by Aerotronic

Aerotronic offers life test systems designed to your specifications and constructed from standard "building blocks." These include both ambient and elevated temperature systems.

This typical diode oven has 600 positions and is operated on a switched basis. A separate fuse is included for each position as well as separate forward and reverse load resistors. The latter are contained on diode clips in the load panel for easy interchange of values. Either four-wire or two-wire trays may be used in this system. The system is designed to operate from 55° to 150°C maintaining this temperature within ± 1.0 °C. It is a completely protected system incorporating an overtemperature control and a low voltage interlock.



600 POSITION SWITCHING
TYPE DIODE OVEN

ASPAR MKI AUTOMATICALLY SEQUENCED PROGRAMMER AND RECORDER The trays used in this typical system may be inserted in ambient systems or into the Aerotronic ASPAR system for automatic testing. The ASPAR (Automatically Sequenced Programmer and Recorder) scans the components on the tray and makes "N" number of tests providing a punch card readout. The ASPAR may be used with your existing trays and in many cases with your existing test equipment.

If you have a requirement for reliability-life testing, whether it be for semiconductors or other components, let us supply you with a proposal.

Aerotronic's versatile design offers substantial savings in cost per position in semiconductor life test equipment.

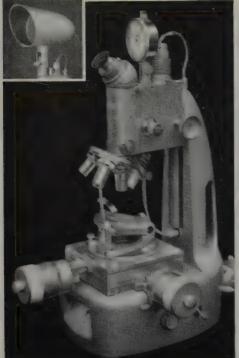
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MEASURE TO 0.0001" 3 DIMENSION



TOOLMAKERS

The UNITRON Model TM is more than just a measuring microscope. It is the only instrument which combines in one stand a completely equipped toolmakers microscope for precise measurements - LENGTH, WIDTH and DEPTH, and a metallurgical microscope for examining the structure of polished metal samples under high magnification.

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- Magnifications: 30X, 100X, 400X; up to 2000X
- Focusing: Both dual control rack and pinion coarse and micrometer-screw type fine adjustments. Body has locking device.
- Three Illuminators: sub-stage, surface and vertical,
- Objectives: achromatic, coated, 3X, M10X, M40X.

 Eyepiece: coated Ke10X with crosshair.

 Combination Stage: rectangular ball bearing with linear measurements to 0.0001" and rotary measurements to 5" with vernier. [Metric model available on the combination of the combination special order.)
 - Depth Indicator: measures in units of 0.0001" by "optical contact" with specimen.
 - Projection Screen: available as accessory for optical comparison.
 - Eyepiece Turret: available as accessory for meassurfaces, radii, thread pitch etc.

In fitted hardwood cabinet



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NEW SERVICE NOW AVAILABLE

SEMICONDUCTOR PRODUCTS is making a new source of information available to all firms interested in being kept up to date on materials or equipment for producing semiconductor devices. If you wish to receive all new literature on silicon, germanium, chemicals, machinery, or other such materials, circle #99 on the reader-service card. Your name will be placed on a special list which will be forwarded to all such suppliers. As these suppliers have news available in their field, you'll be notified by them immediately. This service is restricted to firms manufacturing semiconductor devices or firms contemplating entering into production within 120 days.

New Products

(from page 74)

Magazine Loader Accessory



A new accessory designed for the reently developed remote spray coater HD-3 and to facilitate the handling of axial lead components has been announced by Conforming Matrix Corporation Model ML 1 mercina hadron and the components of the component tion. Model ML-1 magazine loader can also be used with Model HD-2 remote spray coaters now in use, after factory revision, which can be made in that model. The loader stacks in a portable magazines 40 loaded trays of axial lead components after they have passed through the painting station of the remote spray coater. The magazines may then be quickly transferred to baking or other processing operations.

Circle 114 on Reader Service Card

Cleaning Equipment

Ultrasonics Corporation has introduced a new configuration of cleaning equipment for use in small parts production and in research laboratories. In the new units, high power is applied simultaneously to three or more containers. In a production process, each container can be filled with a different fluid so that small parts can be successively washed, small parts can be successively washed, rinsed, and final rinsed. In laboratory application, the unit may be used for simultaneously observing the effect of ultrasonic energy on different materials.

Circle 133 on Reader Service Card

Ultra Precision Current Source



programmable constant current source has been introduced by North Hills Electronics, Inc., designed especially for gyros, semiconductors and magnetic components. Model CS-140 Current Governor furnishes currents from 0.1 µa to 150 ma for load voltages from 0 ± 100 volts. The current is set to 6 places by decade knobs arranged to provide 1 ppm resolution. Three full scales of 10 ma, 100 ma, and 150 ma are provided. Accuracy at any current setting is 0.01% F.S. Line and load regulation are better than 0.0025% for d-c outputs. The unit may be used as an a-c current source from d-c to 6 KC by driving it from an external modulating signal.

Circle 108 on Reader Service Card

(Continued on page 83)

arket News (from page 70)

2 ices

Rheem Semiconductor Corp. has available a silicon diode 1N251 oviding a 0.15 μsec reverse switching time. This hermetically aled unit packaged in a subminiature case is priced at \$3.50 each quantities of 1-99. The firm also has an improved 1N1645B ving eight times better reverse current leakage specifications an the 1N1645. The new unit is priced at \$4.50 each in 1-99 tantities.

RCA, Somerville, N.J. has introduced seven new stud-mounted, ampere silicon rectifiers. Types 1N248-C to 1N250-C are priced om \$3.50 each in quantities of 100-999. The 1N1195-A to 1N1198-A ries are priced up to \$18.75 each in like quantities. The firm so has made available four low-power silicon rectifiers housed the TO-1 case. Types 1N3193 through 1N3196 are priced from it to \$1.10 each in lots of 1000 or more depending upon their bltage levels. Another device has been released which incorpotes the planar design and combines two identical transistors. will be priced at \$25 each in lots of 1,000 units.

General Electric has announced price reductions ranging from 2% to 46% on all 22 models comprising two lines of its silicon low current potted rectifier circuit assemblies. The firm has also made vailable a new line of high current silicon controlled rectifiers. Prices are in the neighborhood of \$67.50 per unit in large quanties.

Sperry Semiconductor has lowered its prices on silicon diodes nd silicon transistors. Reductions up to 77% have been announced n nine items in their series 1N457 to 1N921 and up to 43% on 6 tems in the series 2N327A to 2N1469. The firm has also increased ne quantities of diodes that can be handled by its distributors from a maximum of 1,000 to 5,000 units.

Sylvania Electric Products, Inc. has disclosed price reductions f approximately 25% on their SYL2300 and SYL2301 epitaxial germanium mesa transistors.

Texas Instruments Ltd., British subsidiary of Texas Instruments inc. is planning to market a new epitaxial silicon transistor for about \$28 each

Hoffman Electronics, Inc. has developed a silicon solar power unit consisting of 500 small cells for operating an AM radio and large loud speaker. The unit produces about 5 watts and sells for about \$85.

Tyco Semiconductor Corp., Waltham, Mass., is offering an *n* type base gallium arsenide point contact varactor diode. Prices of these units range from \$60 to \$330.

Semiconductor Products division of Micro State Electronics Corp., Murray Hill, N.J. has announced prices on single and polycrystalline gallium arsenide. Single doped crystals with 3,500 cm²/volt-sec. minimum mobility are available from \$23 to \$17 per gram depending upon quantity. Crystals with a minimum mobility of 4,500 cm²/volt-sec, are priced from \$30 to \$24 depending on quantity. Large grain polycrystalline is also available at \$8 to \$7 in quantity.

Suppliers

The Electronic Chemicals Division of Merck & Co., Inc. has announced the availability of single and polycrystalline gallium arsenide in production quantities. The material is available in both doped and undoped form with carrier concentrations ranging from 1 \times 10^{16} carriers per cubic centimeter to degenerate levels. Merck single crystal gallium arsenide has been produced in ingots as large as 90 grams and in diameters up to one inch.

Distributors

Atlas Electronics Inc., Perth Amboy, N.J. has been authorized as a distributor for General Electric semiconductors handling up to 1,000 pieces.

General Instrument Semiconductor Division has appointed four stocking distributors to provide immediate delivery of their complete line of transistors, diodes and rectifiers in the metropolitan New York-New Jersey-Long Island area. The four firms are: Arrow Electronics, Inc., Mineola, L.I., N.Y.; Milgray Electronics, Inc., New York City; Sun Radio and Electronics Co., Inc., New York City; Terminal-Hudson Electronics, Inc., New York City. (Continued on next page)



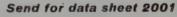
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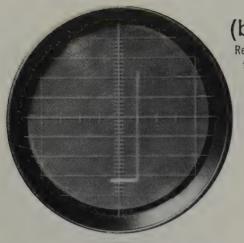




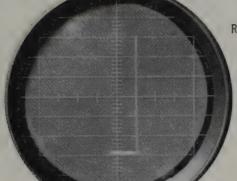
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tracing before
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(after)

Reverse leakage
tracing after
immersion
in H₂O₂,
dried without
washing
(virtually no

change).

Here's proof!

No increase in reverse leakage when you etch diodes in

BECCO Hydrogen Peroxide!

To test the effect of impurity-free Becco Hydrogen Peroxide across an <u>unsealed</u> diffused silicon junction diode, the following "torture test" was performed: 600 volts AC were applied across the diode, and the reverse leakage current depicted on an oscillograph. Then, the diode was immersed in Becco 30% Reagent Grade Hydrogen Peroxide. The diode, without being washed in any way, was placed on a hot plate and the $\rm H_2O_2$ was evaporated.

The voltage was re-applied and the tracing produced was virtually identical (see above)—proof that no impurities that could affect the diode exist in Becco Hydrogen Peroxide.

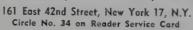
Of course, you'll use Becco $\rm H_2O_2$ at a different stage—when you etch the diode. And, of course, good practice still dictates that you wash the diode in pure water following the etch. Nevertheless, this test proves that you need not be too concerned with your wash when you etch in Becco $\rm H_2O_2$, since the peroxide itself, made by an inorganic method, can not deposit any impurities of its own on the diode.

Becco packages its Reagent Grade $\rm H_2O_2$ in returnable or non-returnable polyethylene containers to insure its purity when it arrives at your plant. Write us for further information or specifications, analysis, prices, etc. Address: Dept. SP-6.



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Market News (continued)

Charleston Rubber Company of Charleston, South Carolina, announces appointment of Distributors Service Corporation, Los Angeles, as its service representative and warehousing distribution center for Charoc industrial products in 13 western states including Alaska and Hawaii.

The Birtcher Corporation's Industrial Division of Monterey Park, Calif., announced the appointment of Bell Electronic Corp. of Gardena, Calif. as distributor for its line of tube, transistor and component retention and cooling devices. Bell will act as distributor in the Southern California, Arizona and Southern Nevada territories.

Financial

General Instrument Corp. has reported a net of \$1,123,023, equal to $47 \not = 10$ a share for the three months period ending Nov. 30, 1960. This represents an increase of 21% over the \$926,645 or $43 \not = 10$ a share for the same period in 1959. Sales were \$19,851,137 or 5.6% above that of one year earlier.

Cetron Electronic Corporation has acquired Scientific Optical Corp. of Azusa (Calif.) and its subsidiary, Precision Coating Laboratories, Inc., for an undisclosed amount of cash and Cetron stock.

Stockholders of CGS Laboratories, Inc., Wilton, Connecticut, has recently voted to change the name of the organization to Trak Electronics Company, Inc., in order to describe more appropriately the activities of the company.

International Resistance Co. has entered the rapidly-growing semiconductor field with the purchase of controlling interest in North American Electronics, Inc., of Lynn, Mass. NAE's major product lines include more than 600 types of silicon rectifiers and Zener diodes, as well as silicon-controlled rectifiers.

Westinghouse Electric Corporation has reported a net income for 1960 of \$79,057,000 or \$2.22 a common share, identical to the per share earnings from operations in 1959. A dividend of 30 cents a share on the common stock and 95 cents a share on the 3.80 percent preferred stock, was paid March 1 to stockholders of record February 6. Net sales billed in 1960 were \$1,955,731,000, compared with \$1,910,730,000 in 1959.

IBM's gross income in the U.S. for the year ended December 31, 1960, was \$1,436,053,085, an increase of \$126,265,048 over the previous year. Net earnings were \$168,180,880, a \$22,547,668 increase over 1959. Earnings per share were \$9.18, based on the 18,310,954 shares outstanding at the end of the year. Earnings in 1959 were \$7.97 per share on the 18,268,943 shares outstanding December 31, 1959. Progress in 1960 was highlighted by the rising flow of the company's new solid-state data processing machines.

Expansions

Trygon Electronics has enlarged their building in Roosevelt, New York, thus doubling their current production capacity, while also providing more room for their Research Division. The increased production capacity will afford extremely fast delivery of Trygon's wide line of transistorized power supplies. The new Research Division will develop new, high efficiency, energy conversion devices.

Wallson Associates, Inc., Elizabeth, New Jersey, manufacturer of a wide range of semiconductor test equipment, has established a high vacuum division. Engineering and production facilities of the new division will be housed in Wallson's Elizabeth plant.

Westinghouse Electric Corporation has announced the completion of a new facility at the semiconductor department at Youngwood, Pa. Devoted primarily to the development and processing of semiconductor materials, including new forms of silicon and germanium, the new 50,000-square-foot building is adjacent to the existing structure.

A new 10,000 square ft. plant facility has been opened by Semi-Alloys, Inc. in Mount Vernon, New York, for processing metals used in producing semiconductor products. The plant is housed in a modern, one story building and includes complete facilities required for producing high purity discs, wire, clad metals, washers, dots, spheres, rings, foil and special shapes. Production capacities are substantially increased and all services provided on the premises.

valustry News-R & D (from page 69)

A 300-kw industrial rectifier which uses experimental sph-current silicon-Trinistor controlled rectifiers has en built by Westinghouse Electric Corporation's rectifier d traction equipment department to determine the feasity of using the devices for high-power industrial apteations. This prototype model will supply 1200 amps intinuously, 1500 amps for 2 hours or 2400 amps for 10

A breakthrough in research leading toward high freniency transmission appeared in an announcement by ell Telephone Laboratories scientists of a continuously berating optical maser. The device uses a mixture of clium and neon gases for its active medium. It receives is energy from a low-powered (tens of watts) electrical escharge within the gas, and has an output power of about 1/100th watt. Lying in the infrared portion of the frequency spectrum, the beam of coherent radiation is highly perectional, having a spread less than one minute of arc.



gaseous optical maser on earth, operating through a uitable telescope, could send a beam to the moon that vould cover a spot smaller than one mile in diameter. Optical gas masers and optical solid state masers are expected to complement each other in their applications.

A new lightweight nuclear generator which converts neat directly into electrical power is undergoing performance testing at the Air Research and Development Command's Air Force Special Weapons Center in Albuquerque, N.M. It was developed under Air Force contract to provide a reliable and long-life power source for facilities such as small unmanned surface radio beacons and weather stations. The completely portable nuclear auxliary power device, which weighs less than 40 pounds, was designed and constructed by the new products laboratories of Westinghouse Electric Corporation in Pittsburgh. The generator produces approximately 150 watts of electrical power and was designed for one year of continuous unattended operation. It uses radioactive isotopes, such as Curium 242 as its heat source.

The generator's 144 small semiconductive elements are heated by this heat source to a temperature of about 1000° F. Finned heat exchangers, which cover the generator like the quills on a porcupine, keep the cold side of the elements at a temperature of 300° F. This temperature difference produces a flow of electrical current in the elements. The over-all device is only 10" high and 16" in diameter. It is another step in a series of developments by the Air Research and Development Command which will lead to increasing Air Force utilization of thermoelectric devices for converting nuclear energy directly into electrical power. The Air Force Special Weapons Center's Nuclear Power Applications Branch is conducting environmental, endurance, efficiency and maximum power testing under the direction of Captain Gerald McGovern of Washington, D.C. The thermoelectric couples used in the generator were fabricated at the Westinghouse semiconductor department plant at Youngwood, Pa.



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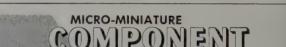
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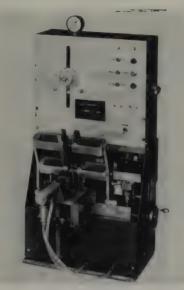


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New Products (from page 76)

Automatic Lead Straightener



A new automatic component preparation machine which straightens leads and aligns them perfectly with the body of components, such as capacitors, resistors, diodes, etc., has been developed by the Design Tool Company, Division of Federal Manufacturing & Engineering Corp. The Auto-Straightener, Model AUS, handles all size bodies and straightens the component leads at 3,000 or more parts per hour depending upon the method of feeding. Component manufacturers and large volume component users can eliminate axial leads displaced as much as 1/8". Also handles short run production.

Circle 107 on Reader Service Card

Zener Diodes

Dickson Electronics Corporation introduces four new Zener Diode product lines. The diffused junction devices are rated at 34, 1, 1.5 and 10 Watts and cover the voltage range of 6.8 to 200 volts. All units contain single p-n junctions formed by carefully controlled diffusion at 1300° of phosphorus into boron doped silicon. All units are curve-traced to eliminate unstable breakdown or other anomalous effects and are checked 100% to electrical parameter limits.

Circle 111 on Reader Service Card

Transistor Spring Clips



Birtcher Corporation/Industrial Division has introduced two new retaining clips for socket mounted TO-5 and TO-9 series transistors to comply with military requirements for retention of plug-in devices. The Spring Clips, 3B-714-1 and 3B-714-2, provide a positive spring pressure retention on the transistor case top and easy access for service. Two heights are available; for transistors with mounting height dimensions of 13/64" and

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The Ballthrall Engineering Comparannounces the availability of an Auto matic Thickness Selector for Germanium pellets. This Selector, using an air m crometer, is capable of measuring 120 pellets (round, square, or rectangular an hour, to an accuracy of ±1 micro and then sorting them into 12 receiving boxes in accordance with their thickness Circle 145 on Reader Service Card

Ultrasonic Cleaner

The diSONtegrator System Eighty, 1½ gallon capacity ultarsonic cleaner, ha been introduced by Ultrasonic Industrie Inc. The System Eighty, guaranteed for five years, features a broad band free quency modulated circuit which eliminates the need for automatic tuning a found in much higher priced equipmen The generator is rated at 120 watts aver age power-480 watts peak power output Fused for 5 amps, the generator operates from 117 volt-50/60 cycle line current. A 220 volt-50/60 cycle export model is avail able at slight additional cost.

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Heat Treating Furnace



Design for heavy duty at all levels up to 2500°F, with somewhat higher temperatures available for short or intermittent runs, is a prime characteristic of SM-AD Series general-purpose heat treating furnaces an-nounced by The Pereny Equipment Co Rapid "heat-up" and "recovery," ex-treme flexibility in heating cycles, and availability in a range of sizes with a choice of controls, also make this unit equally suited for shop, tool room or laboratory use. Current requirement is

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Silver Conductive Adhesives

Isochem Resins has announced a series of conductive adhesives based on a new type of conductive silver that is a true conductor over a wide temperature range. The Isochemduct 2.5 is a two part system for top conductivity while the Isochemduct No Mix gives us No Pot life plus no mixing losses on this expensive type adhesive. Available in a variety of viscosities and forms and can be modi-

fied to customer requirements.

Circle 127 on Reader Service Card

Precision Voltage Source

Electronic Development Corporation has introduced a new Precision Voltage Reference Source which features an increased voltage range of -111.11 volts d-c to +111.11 volts d-c, selectable in 10 millivolt increments. Model VS-111 is a 4decade direct-reading all solid-state instrument available in portable or standard rack-mounting models. Absolute accuracy is 0.025% and resolution is 1 part in 10,000 plus vernier resolution.

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Large Size Readout Lamps

Rayescent readout lamps are now available from Westinghouse in a new large size. They have been designed to display letters and numbers by electroluminescence in many military and industrial applications. They operate at either 240 or 460 volts, and at 60 or 400 cycles per second. The lamp uses only 0.01 watt when all segments are lighted. Small, compact, transistor-type power packs can be supplied for converting 60 cps or low-voltage d-c power into 400 cycles when higher brightness is necessary.

Circle 144 on Reader Service Card

High Purity Material



The Semiconductor Products Division of Micro State Electronics Corporation is now producing commercial quantities of single and polycrystalline Gallium Arsenide. Recent developments in the technology of GaAs crystal growth have made it possible to offer N-type single crystal material with mobilities ranging from a minimum of 3500 cm²/volt sec. to over 5500 cm²/volt sec. This material's superior quality is demonstrated by a large increase in mobility at low temperature and by uncompensated carrier concentrations in the order of 10¹⁰ per cm³. In addition, doped single crystals with impurity densities suitable for varactor and tunnel diodes are available. Circle 142 on Reader Service Card

Diode Evaluator

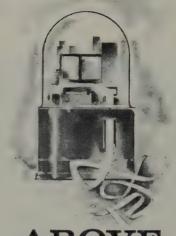
A Diode Evaluator has been developed by Dynatron Laboratories to test d-c parameters of semiconductor diodes. The company states that the instrument is designed to provide a fast and accurate method to check and select up to 10 matched diodes at one time. An amplifier extends the capability of measuring leakage current to 0.1 microamperes. A remote connection is supplied to render the Evaluator useful for monitoring diodes undergoing environmental tests, or for testing diodes not accommodated by quick snap connectors.

Circle 119 on Reader Service Card

Secret Communication System

A new communication system that uses "ray guns" to transmit voices secretly and silently by means of invisible beams has been announced by the Aeronautical Division of Minneapolis-Honeywell. The system makes use of sending and receiving units shaped like guns. They are aimed at each other for the transmission of a narrow beam of infrared radiation. Words spoken into the gun are electronically converted into infrared beams and transmitted to the receiver which converts the message back into sound. The optical assembly consists of a lamp housing, condensing lens system, germanium semiconductor modulator crystal, lead sulfide detector and collecting optics.

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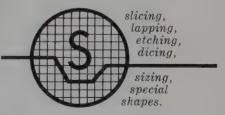


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To the stockholder, the phrase above average yield identifies stocks or bonds producing income in excess of the average income produced by other securities in the same price range. It's a kind of extra dividend on the stockholder's investment.

In the materials processing field, the phrase above average yield has a similarly happy connotation. It means a return of usable materials in excess of the average produced by other processing services. Here, too, above average yield is a kind of extra dividend on your investment.

Semiconductor Specialties Corporation, the first complete materials processing service, offers above average yield in the processing of semiconductor materials. Thoroughly experienced in materials processing and device engineering, the Semiconductor Specialties staff is equipped to process germanium, silicon, quartz, ferrites, ceramics, intermetalics, III-V compounds and other exotic materials.



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PROUD RECORDS OF RELIABLE PERFORMANCE BY CHARCO DRY BOX GLOVES HAVE BEEN MADE IN THIS COUNTRY AND ABROAD, IN MAJOR ATOMIC ENERGY INSTALLATIONS:

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PREMIUM QUALITY, ALL MILLED NEOPRENE. THESE GLOVES ARE OIL, CHEMICAL AND OZONE RESISTANT. THEY CONFORM TO REQUIREMENTS OF ARGONNE NATIONAL LABORATORY SPECIFICATIONS PF-1-b-(Rev. 6).



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EACH DRY BOX GLOVE IS HIGH VOLTAGE TESTED WRITE FOR BROCHURE AND



53 STARK INDUSTRIAL PARK



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High Power Silicon Rectifier

Greater electrical power to help Army's tanks of the future seek out enemy and aim their guns electronicae is provided by a new electrical pow supply device announced by ITT. I device is a new type of high powers con rectifier unit. It combines smalln of size, resistance to shock and vibration and high electrical power output at terperatures up to 250°F. Voltage rature 30 volts d-c; current rating, 400 amper d-c; cooling oil temperature, 248° F; co ing oil flow rate, 3 gallons per minu

Circle 137 on Reader Service Card

Piston Capacitor

The components division of JFD Ele tronics Corporation has developed variable slope piston capacitor, t VCJ258A. The sliding piston unit is i tended for applications where the tuni adjustment is accomplished by meas of a cam. The variable slope is obtain by controlling the amount of overlap the fixed and movable plates of the capacitor. Among the many features the unit are: Low temperature coefficient of capacitance ± 100 ppm/°C, wide operating temperature range of -55 to +12

Circle 154 on Reader Service Card

High Temperature Furnace



Jelrus Technical Products introduces th Jelrus Technical Products introduces in "Electro-Melt," a new high temperature (2300°F) crucible furnace for meltir metals, heat treating, sintering, ceram firing and general research. Muffle dimensions 4" I.D. x 7½" high. Metal meltir capacity 5# bronze. Equipped with automatic temperature controller and therm matic temperature controller and therm to 230V a-c. Heating element is heav Kanthal wire (1/8" x 7/32") operating low voltage (40 Volts).

Circle 158 on Reader Service Card

Heat Dissipaters

Vemaline Coolers are now wide used in electronic circuitry, on pow supplies, computers, aircraft and missi electronics equipment. The 6071 natur convection cooler is suitable for mo applications; mixed hole patterns at available; more than one semiconduct can be mounted on same cooler. Ho patterns are available for all standar transistors, diodes and rectifier configura tions. The fins are surrated for maximu surface area in order to obtain utmo performance. The coolers are coined minimize contact resistance (0.5°C Watt). Special coolers are available longer than 3-1/16" length on reques The Heat Sink compresses 150 square

inches of radiating surface.

Circle 151 on Reader Service Card

Hayes Equipment

new "transistorized," constant-phase rol unit providing exact, microsecond of lation of power output and operating temperatures of electric furnaces, and sw, high-frequency induction heating with heating stations and power supplies generator in a single, compact conventage of the phayes-master (TM) Power pplifier Control Unit uses silicon conventage of the phayes-master (TM) Power pplifier Control Unit uses silicon conventage of the phayes-master (TM) power pplifier Control Unit uses silicon conventage of the phayes-master (TM) power pplifier Control Unit uses silicon conventage of the phayes-master (TM) power pplifier Control Unit uses silicon conventage of the phayes-master (TM) power pplifier Control Unit uses silicon conventage of the phayes sail of the phayes of the phay

octridge Spindle



A new cartridge spindle designed to rmit the use of thinner, smaller-diamer diamond wheels to reduce kerf tases in the slicing of germanium and ticon is announced as standard equipent on all Micromech mechanical and draulic automatic wafering machines. his cartridge spindle, Type 2, provides p wafering efficiency with wheels of a sizes as well.

Circle 100 on Reader Service Card

miconductor Reliability Test System

Developed to meet the needs of newly stablished reliability programs, Optidized Devices' Semiconductor Reliability sets System will provide repetitive set data from lots of transistors and/or iodes. Purpose of the system is to automatically program, test, evaluate and reord continuous test data on an IBM output Writer or Card Punch. Semiconfuctors may be tested in ambient or concolled environments. Silicon or germaium transistors or diodes may be tested in lots of fifty or more. Test accuracy to ±1%. Repeatability is ±.2%. Human ecision and recording is completely liminated. Power capability is 0-3 ameres; 0-1000 volts.

Circle 102 on Reader Service Card

esin Dispensing Machine

Metering, mixing and dispensing small uantities of two-component resin systems over a wide range of materials and perating conditions is possible with the new "Micro-Shot" machine, and ounces Automatic Process Control, Inc. lesigned to produce a shot volume from fraction of a cubic centimeter to 20 ubic centimeters, the machine is parcularly applicable for adhesive and asting jobs. Suitable for end capping dicromodules, transistors, resistors, capitars.

acitors, etc.
Circle 140 on Reader Service Card



CONSTANT VOLTAGE SUPPLY FOR INDUSTRIAL POTENTIOMETERS...by WEST

Ends need for standard cells, standardizing mechanisms, batteries and associated components

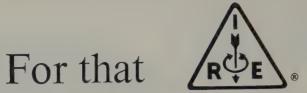
With a West constant voltage supply, you avoid all the problems of manual or automatic standardizing in industrial potentiometers.

This new unit can be used in conjunction with any brand of potentiometer requiring 6 M.A. or less measuring circuit current at nominal 1.029 V.D.C. It operates directly from line voltage input of 100 to 135 V.A.C., 50/60 cycles, and provides extremely precise regulation with highly accurate temperature compensation. It can also be used for a bridge circuit power supply with slight degrading of voltage regulation.

You'll find West's constant voltage supply exceptionally compact... only $2\frac{1}{2}$ " x $2\frac{1}{2}$ " x $4\frac{1}{2}$ ". For full information, write for Bulletin CVS



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Sampling Oscilloscopes

Nanosecond dual trace displays a now possible with the new Lumatre Model 112-9 Dual Channel Sampling 0 cilloscope which features a risetime 0.4 nanoseconds, calibrated sensitiviti to 2.5mv/centimeter and a noise level less than 0.6mv. Particularly importa in waveform analysis is the instrumen ability to display two separate waveforms, or a single waveform, at the different sweep speeds. The instrument particularly useful in the measurement of the switching characteristics of ultimates about the switching characteristics of ultimates. fast circuits, transistors, diodes, and other solid state devices.

Circle 136 on Reader Service Card

APPLICATIONS

(from page 57)

the circuit gain requires the use of a additional stage of amplification between Q_2 and Q_3 (see Fig. 60.3). For 0 to 15 ampere operation, the combine gains of Q_2 and Q_3 must be 140 o greater to achieve 1% regulation. T achieve the same regulation over th current range without adding additiona gain, R5 must be increased to about 0.06 ohms. This appears to be the bette method of maintaining regulation whe paralleling tetrodes because, with the former method, the additional gain an added stage may cause system in stability (oscillation).

PERFORMANCE

The performance of the voltage reg ulator is affected by the temperature a which it must operate. As the tempera ture increases, the minimum-controlla ble load current increases and th maximum-allowable load current de creases. The minimum load current a which regulation is maintained at particular temperature is the system leakage current at that temperature. load current less than this leakage cur rent cuts off Q1 and the output voltage rises to the input voltage. The maxi mum-allowable load current depend on the power the tetrode is able to dis sipate for a particular tetrode mount ing base temperature.

The high-temperature performance of the circuit can be improved by using a Honeywell 2N1659 transistor fo Q2. Its lower leakage current permit operation at higher temperature befor loss of no-load regulation and loss of short-circuit protection occurs. The regulation is poorer, however, due to

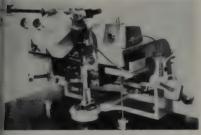
its lower gain.

Another method to maintain no-loa regulation at high temperatures is t place a bleeder resistor across the out put terminals. Its value should be suc as to cause the system leakage curren at the expected temperature, to flowith the output voltage at the desire level. This method is effective but increases the standby power and fur ther raises the temperature of the cir

Semiconductor Technology

new production instrument, designed it a target too small to be seen by naked eye with a wire one-sixth the teter of a human hair, gives the iconductor industry speed and econin operations that demand high pre-in in feeding and bonding fine wire. Figure 1 in the manuture of mesa-type transistors, the ipment also can be used in the pro-tion of mesa and varactor diodes, r cells, planar structure transistors, axial mesas, micro-modules, molecurelectronic devices and integrated circs.

esigned and built by Kulicke and a Manufacturing Company, Inc., the machine is known as the K & S rmocompression Wire Bonder, Model A binocular microscope enables the rator to see the target, a stripe that asures one thousandth of an inch 101") wide by three thousandths of an h (0.003") long, to which fine gold is bonded.



A system of controls, designed and tented by the company, translates the crator's gross finger movements into inute manipulations in both the horintal (x-y) and vertical (z) planes to sition the wire and the bonding tool. Disting precision of ten to fifteen illionths of an inch (0.000010" to 000015") can be achieved.

Other production machines designed ad built for the semiconductor industry y K&S include scribers and multiribers, wafer bonders, nail-head bonds, production probes and micro-posi-

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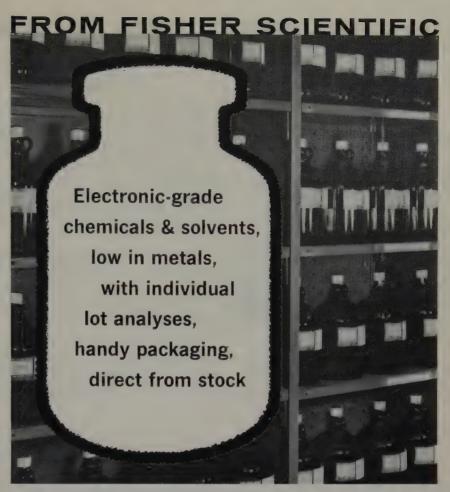
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For use where unwanted metal atoms can upset electronic behavior of products, Fisher has developed 70 ultra-high purity chemicals and solvents, each bearing an individual lot analysis attesting to rigidly controlled purity. Attractively priced, conveniently packaged to your requirements in any quantities you specify. For data on **your** needs, write to the "Electronic Chemicals Dept., Fisher Scientific Co., 1 Reagent Lane, FairLawn, N.J."

Acid etches Acetic acid, glacial Acetone Aluminum nitrate Aluminum sulfate Ammonium carbonate Ammonium chloride Ammonium hydroxide Ammonium phosphate Antimony trioxide Barium acetate Barium carbonate Barium fluoride Barium nitrate Benzene Cadmium chloride Cadmium fluoborate 50 % Cadmium nitrate Cadmium sulfate Calcium carbonate Calcium chloride Calcium fluoride Calcium nitrate Calcium phosphate Carbon tetrachloride Cobalt carbonate Cobalt oxide

Cobalt nitrate Ether, anhydrous Hydrochloric acid Hydrofluoric acid Hydrogen peroxide 3 %, 30 % Lithium chloride Lithium nitrate Lithium sulfate Magnesium carbonate Magnesium chloride Magnesium oxide Manganese dioxide Manganese nitrate 50 % Manganous carbonate Methanol Nickel carbonate Nickel oxide, black Nickel oxide, green Nickelous chloride Nickelous nitrate Nickelous sulfate Nitric acid Petroleum ether Potassium dichromate Potassium hydroxide iso-Propyl alcohol

Sodium carbonate
Sodium chloride
Sodium hydroxide
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Graphite Facts

by George T. Sermon, President United Carbon Products Co.



Watch out for that "price pitfall"

Here's how it happens. An engineer in charge of a semiconductor processing program designs an experimental carbon graphite fixture. His initial order - only 10 parts. Then, somebody who's unfamiliar with the potential production problems checks into prices. This person finds he can buy the 10 fixtures from a small shop at a considerably lower price than that quoted by a large, experienced supplier. Result: he buys on price alone.

Comes the rub. The engineer soon needs 50 more parts . . . then 500 ... then 1,000. Now the program is in high gear, and the supplier can neither handle the job nor afford to tool up for it. The large, experienced (and financially stable) supplier would have been able to reduce his unit price as volume grew - probably even to the point where it would have been competitive with the small shop's original price.

The point: In semiconductor processing, an original higher price for pilot parts should be accepted as an important investment in the future program. The moral: Take your engineer's advice on carbon graphite purchases. We're quite sure what that advice will be.

Join Us for Coffee at IRE Show Bermuda Room, Henry Hudson Hotel

UNITED carbon products co.

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Circle No. 57 on Reader Service Card

Device **Applications**

Trepac Corporation of America, Englewood, N.J., announces a new High Speed wood, N.J., announces a new right operator. Transistorized Telegraph Relay, designed to electrically and mechanically replace Polar Relays used in Teletype machines and Central Office Telegraph repeaters.

Computer Logic Corp., Los Angeles, announces the DN-1 transistorized plug-in module. Based on diode-NOR logic, each card contains four transistorized circuits which can be connected as flip-flops, oneshots, & logic gates.

A new photoelectric tape reader, incorporating chopped reflected light, has been developed by Omnitronics, Inc., Philadelphia 23, Pa., a Borg-Warner Subsidiary. Model PTR-7 also features such components as such components as such components as such components as such components. amplifiers and power supply and simple mechanisms

A solid state transistorized direct current generator regulator for aircraft use was described by B. M. Van Emden, of Automatic Development Corp., Culver City, Calif., at the Winter General Meeting of the American Institute of Electrical Engineers.

new miniaturized Static Position Light Flasher is announced by Joseph Pollak Corporation, Boston, Mass. This Flasher is fully transistorized and potted.

The Power-Prop, a new solid state stepless control for furnaces, is manufactured by the Stepless Controls Corpora-tion of Waltham, Mass. This new device applies solid state switching to produce full range proportional control by use of silicon controlled rectifiers.

A series of three miniature, transistorized amplifiers, developed by Thompson Ramo Wooldridge Inc., Cleveland, were used in the medical electronics instrumentation system of the Project Mercury capsule during its recent successful

Litton Systems, Inc., Model AD11-08S shaft angle encoder is less than 1.4 inch in length and weighs only 1.8 ounce, including silicon isolation diodes and 15 inches of wire leads. Silicon switching diodes are internally wired in series.

A complete hearing aid no bigger than thumbnail has been developed by the Otarion Listener Corporation, of Ossining, N.Y. The miniature ear aid contains within its small circumference a microphone, battery, receiver, complete volume regulator and subminiature components including transistors.

A microminiature transmitter, so compact that the entire unit including its battery is mounted as a tooth in a dental bridge, was shown at the American Astronautical Society Seventh Annual Meeting. The tiny aid to aerospace medical research was developed by Varo, Inc. of Garland, Texas and is being used by the U.S.A.F. Aerospace Medical Center at Brooks AFB. The electronic device was constructed by using Microcircuitry tech-

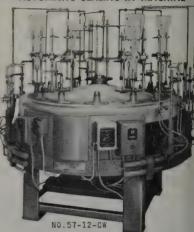
Christie Electric Corp., Los Angeles, announces Stepless Automatic Battery Chargers. Hermetically sealed silicon rectifier elements offer maximum efficiency.

m m a a name to remember in GLASS WORKING MACHINERY -Automatic and Semi-Automatic Machines to suit your production needs in the electronic and TV tube industry.

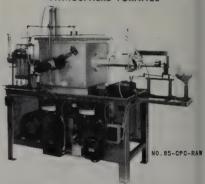
EISLER TE KVA PRECISION VERTICAL SPOT WELDER



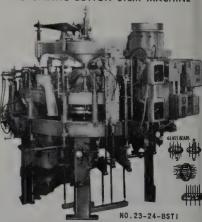
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New Literature

wo-color, four page folder designed to buyers and engineers in the selection Westinghouse Silicon Power Receles, Silicon Power Transistors and smoelectric Coolers has been predicted by Schweber Electronics. The Tr., which is fully illustrated, gives the details of ratings, etc., in quick-mence, tabular form.

: Circle 160 on Reader Service Card

of four-page, 8½-by-11 inch, two-color fog folder, illustrated with photo-ths and detail drawings, is available the new K&S Thermocompression bender, Model 402, from Kulicke Soffa Mfg. Company.

Circle 161 on Reader Service Card

-15-page short-form presentation depes all currently manufactured Teklix Oscilloscopes and associated electic equipment. The catalog includes conventional oscilloscopes, 6 portable floscopes, and 12 rack-mount versions addition to the following associated numentation: 16 "letter-series" and 8 mber-series" Tektronix Plug-in Units, se-Sampling System, Rotan System, Current Probe System, various le-Mark, Square-Wave, and Pulse nerators, plus the G-12 Oscilloscope nera, and other electronic equipment. Circle 162 on Reader Service Card

new catalog featuring the line of omatic component handling equipnt designed for use by component nufacturers and volume users of catiors, transistors, coils and other compents, has been issued by Design Tool mpany, Div. of Federal Manufacturing Engineering Corp. This short-form alog contains full data on axial lead aightening machines, lead trimming d bending machines, circuit board inting and assembly machines, as well as variety of automatic devices designed to erate at high speeds with card loaded bulk loaded components.

Circle 163 on Reader Service Card

I'wo convenient, time-saving wall arts have been prepared by General ectric to assist in the selection of timum silicon and germanium rectifier mponents for basic circuits. The rectir Selection Chart (ECG545) and Charteristics of Common Rectifier Circuits art (ECG546) may be used independitly or to complement one another.

Circle 164 on Reader Service Card

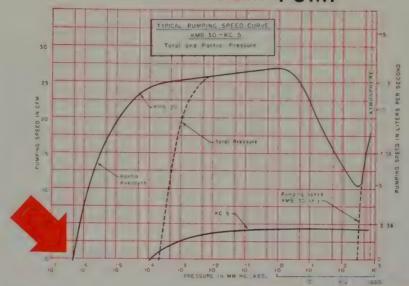
A detailed study of precious metal actrical contacts, their applications and ection criteria is included in a recent up of Engelhard Industries Technical diletin (Vol. 1, No. 2) together with the articles in thermocouple materials, oblems posed by radioactivity in the lining of precious metal scrap, a review a technical film on refining precious tals, and abstracts of recently issued 5. patents concerning precious metals. Circle 165 on Reader Service Card (Continued on next page)

For HIGH Pumping Speed and LOW- LOW- low Ultimate Pressure



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With a rated displacement of 30 cfm and starting from atmospheric pressure, the KMB-30 attains ultimate pressure of .0005 micron as measured on a trapped ionization gage. Obviously, this exceptional performance has wide application in Electronic, Metallurgical, Chemical and Nucleonic fields and excites particular interest in laboratories where clean, dry Vacuum is required. The KMB-30 is one of a large family of KINNEY High Vacuum Pumps which includes the most comprehensive selection of Single Stage, Compound and Mechanical Booster Pumps in the world. Full information on KMB-30 is contained in Catalog Bulletin 3180.1. Write for it today.



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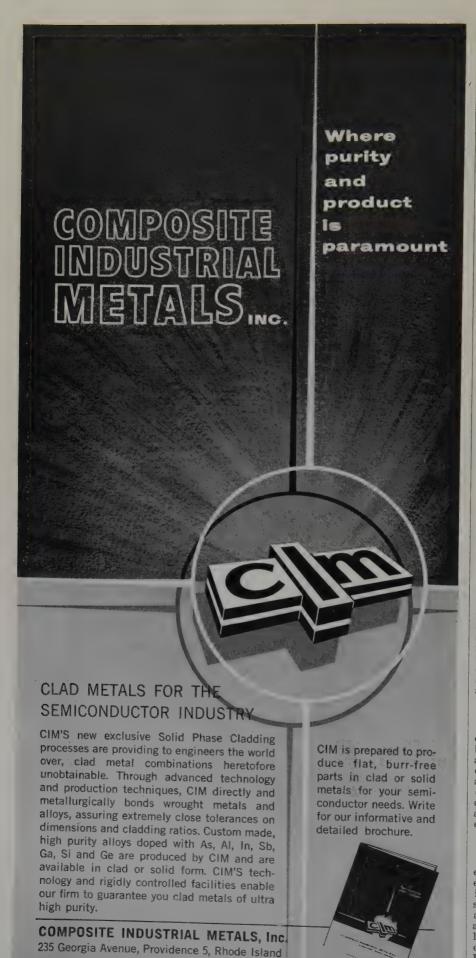
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Please send me Kinney Bulletin 3180.1. Also include information on other KINNEY High Vacuum components.

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Company	
Äddress	

Circle No. 64 on Reader Service Card



New Literature

(continued)

Philco Corporation's Lansdale Division has published a "Transistor Guide Switching Circuit Designers." The guest has been devised to aid engineers in electing the proper transistors for supplications as saturated DCTL, SCCRTL, RCTL, and DTL low-level legic such as current switching, medical logic such as current switching, medical level switching up to 400 ma, and be level switching including d-c to d-c converters and static relays.

Circle 166 on Reader Service Card

Bellows-sealed, air-operated solencentrolled valves for use in high vacurapplications, are described in a speciation sheet offered by Vacuum-Elitronics Corp. Designated Vecco Ty "PV," the valves are engineered to prom 100,000 cycles without maintenam. The sheet contains full technical speciations. It also describes pneumatic coversion kit, Type PVK, for changing manual Vecco bellows-sealed valves apneumatic operation.

Circle 167 on Reader Service Card

New 4-page, 2-color Bulletin describ Monitor Systems, Inc., Semi-automa Component Tester (SACT) for ultr reliable testing and classification of trasistors according to user specifications speeds of 30 to 60 tests per second at resolution below a fraction of a micr ampere. Typical test specifications, flo diagram, and test circuits are shown.

Circle 168 on Reader Service Card

E. W. Pike & Co., Inc., manufacturers illuminated magnifiers and microscop describes full line in new illustrated br chure. Special models and accessories a also presented in this complete yet cocise piece of literature.

Circle 169 on Reader Service Card

A line of stud-mounted semiconduct bases and mating caps is reviewed in four-page technical bulletin from Standard Pressed Steel Co. The bases doub as heat sink and electrically-conductive mount for transistors, diodes and other types of semiconductors. The various critical dimensional tolerances, as cloas .001 inch on flatness of certain surface are detailed in the literature.

Circle 170 on Reader Service Card

A condensed catalog of high vacuum components and equipment manufacture by NRC Equipment Corporation is available. The 8-page catalog summarizes the complete line of high vacuum mechanica and diffusion pumps, valves, gauges, accessories, portable pumping system coaters, furnaces, electron beam welder altitude chambers and freeze dryin equipment.

Circle 177 on Reader Service Card

Information on a special black glass for encapsulating diodes is given in a new eight-page brochure published by Corning Glass Works. The illustrated bookle says the black glass, which is available as beads and as cases, protects diodes the are sensitive to visible and infrared wave lengths. Transmittance and other properties are detailed in a chart and a table Information includes sizes, sealing techniques and recommended applications.

Circle 178 on Reader Service Card



BRRENT GOVERNOR Model CS-12

Constant Current

- Meter Calibrator
- **Precision Current Source** Transistor and Diode Tester

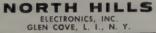
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Literature describing this and other constant current sources from 0.1µa to 30 amp, may be obtained from



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NEW Anti-Acid Tweezers Cut Replacement costs 80%

Now you can cut Tweezer replacement costs with new "Eremite" anti-acid, anti-magnetic tweezers. When tested against stainless-steel tweezers the "Eremite" tweezers resisted corrosion up to 80% longer.

Designed especially for handling semi-conductor materials, these precision tweezers stay bright and keep positive grip without breaking or scratching delicate "wafers"... even after days of continuous use.

Write for free information, including specifications and illustrations of over 60 tweezer types and sizes.



Circle No. 62 on Reader Service Card MICONDUCTOR PRODUCTS • MARCH 1961

Personnel Notes

Martin B. Judge has been appointed director of the Electronic Chemicals Division of Merck & Co., Inc. He replaces Dr. George Krsek and reports to Dr. William H. McLean, president of the Chemical Division. Mr. Judge previously was manager of the Electronic Chemical Division's Technical Department, with responsibility for silicon process and product development as well as production and engineering.

F. W. Gutzwiller has been appointed manager of application engineering for the General Electric Rectifier Components Department. He will be in charge of developing new and broader uses for semiconductor rectifier components as well as assisting customers in solving specific application problems.

The appointment of Lester P. Creaser as semiconductor sales engineer at the Lansdale Division of Philco Corporation was announced recently. He will represent the division's transistor and tunnel diode product lines in the New England

JFD Electronics Corporation, Brooklyn, N.Y., announced the following appointments: William Bellenkes, Western Rements: William Belienkes, Western Re-gional Sales Manager; George Kase, East-ern Regional Sales Manager; Fred L. Strauss, metropolitan New York area; "Sarge" Barkett, District Sales Engineer for the north central states; John Neenan, District Sales Engineer for the New England area; David Taub, Distributor Sales

Daniel Gray, research chemist noted for his work on Indium, has been appointed special consultant on technical problems by Alpha Metals, Inc., Jersey City, N.J. Mr. Gray was a leading research chemist with Oneida, Ltd. for 42 years.

The promotion of Bert King to the post of assistant sales manager was announced by Herbert S. Davidson, president, Milgray Electronics, Inc., 136 Liberty Street, New York City. Mr. King joined the wholesale industrial distributing firm four years ago as a field salesman. His prior background covered a period of ten years as purchasing agent in electronics firms.

Dr. Charles Eisler, Chairman of the Board of Eisler Engineering Co., Inc., Newark, N.J., is the founder of the successfully operated company which has borne his name for the past 40 years. His natural inventive genius as a boy and his eventual conquering of numerous hurdles to achieve a long list of inventions, with more than 50 patents registered to him, are covered in a highly readable human document, "The Million Dollar Bend." The recently published biography discusses fully Dr. Eisler's many inventions and covers the progress of various aspects of the electronics industry.

Dr. Richard B. Adler, Professor of Electrical Engineering at Massachusetts Institute of Technology, has been named to the Board of Directors of Solid State Materials Corporation of East Natick, Mass.



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AVNET • 45 Winn St., Burlington, Mass. - BR 2-3060
AVNET • 4180 Kettering Bivd., Dayton 39, Ohio-AX 8-1458
AVNET • 2728 N. Mannhelm Rd., Meirose Park, III. - GL5-8160
AVNET • 1262 N. Lawrence Sta. Rd., Sunnyvale, Cal. - RE 6-0300

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- Ingots with 1 ohm centimeter resistivity can now be measured with the new LM-2 Lifetime Tester without the use of a pre-amplifier.
- Simple operation and fast results make this equipment exceptionally suitable for Production Testing of Semiconductor materials.

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LM-1	10 KV	$\begin{array}{c} 10^{13} \\ 5 \times 10^{13} \\ 10^{14} \end{array}$	\$1,250.00*
LM-2	20 KV		\$1,750.00*
LM-3	30 KV		\$2,250.00*

*Slightly higher for 50 cycle operation.

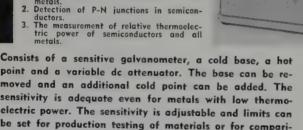
THERMOELECTRIC PROBE Model TE-1



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 Detection of P-N junctions in semicon-

ductors.

The measurement of relative thermoelectric power of semiconductors and all metals.



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point and a variable dc attenuator. The base can be re-
moved and an additional cold point can be added. The
sensitivity is adequate even for metals with low thermo-
electric power. The sensitivity is adjustable and limits can
be set for production testing of materials or for compari-
son of various thermoelectric materials. This thermoelec-
tric probe can be a very useful tool in both production
and experimental work.

Models	Sensitivity Micro-amps per MM deflection	Galvanometer Resistance	Temperature of Probe Approx.		
TE-1A TE-1B TE-1C TE-1D	.2 .06 .02 .01	18 ohms 100 ohms 1100 ohms 4400 ohms	100° C 100° C 100° C		



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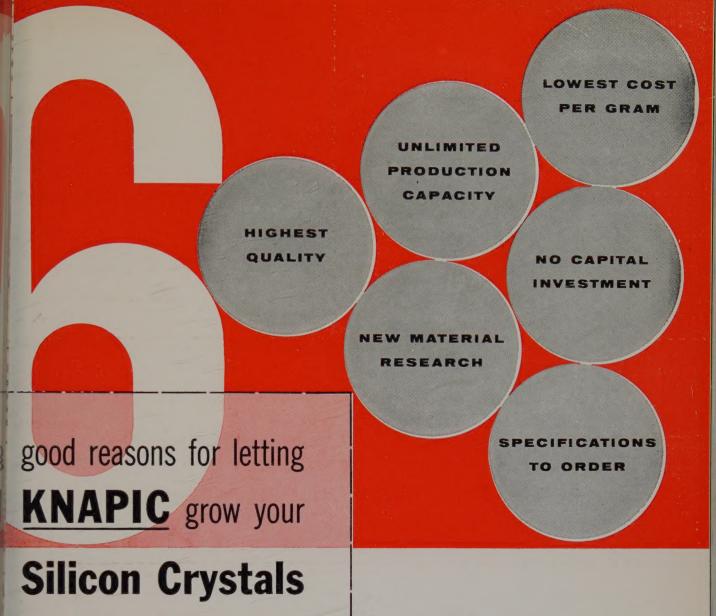
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